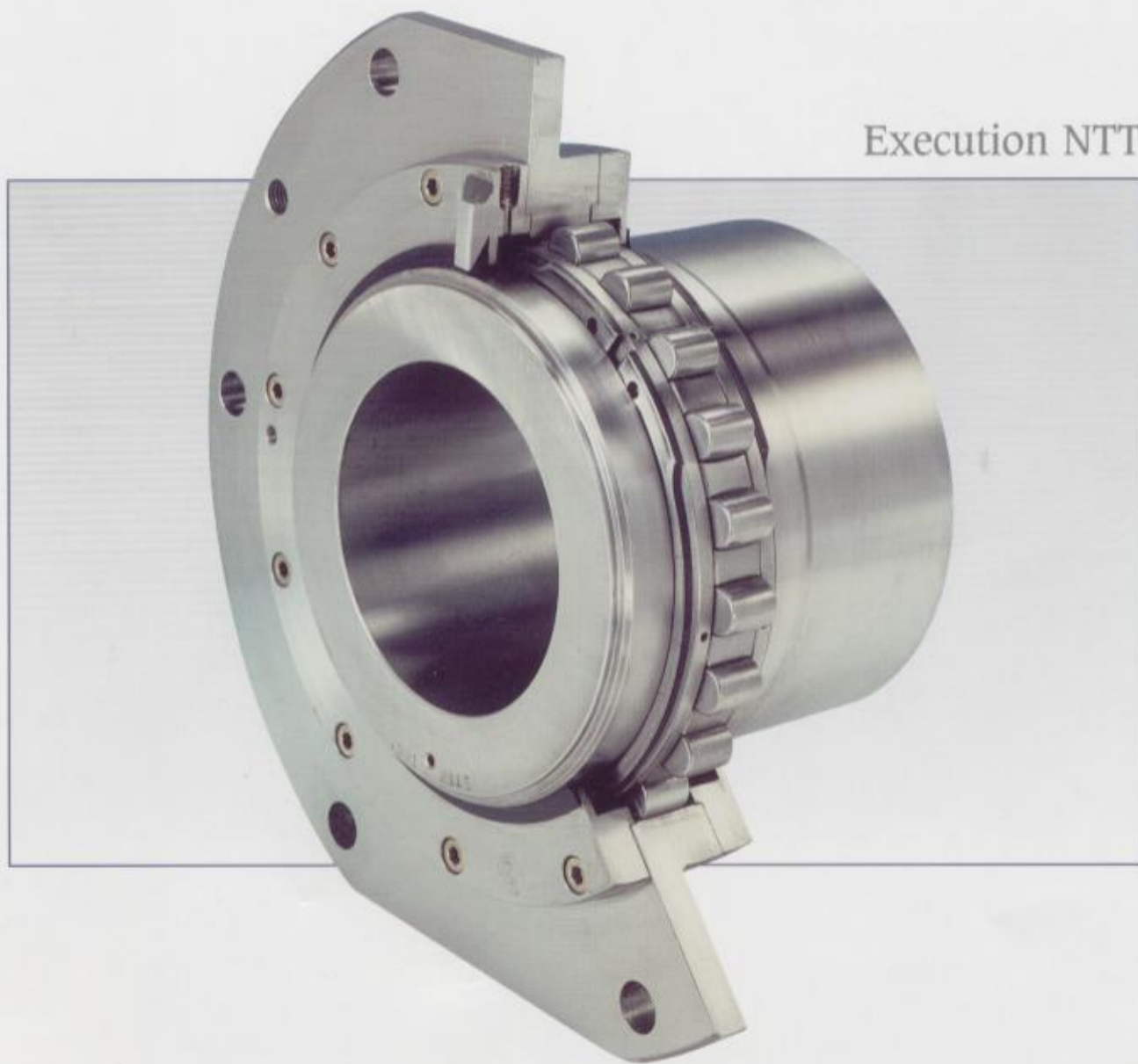


tonoflex®

Barrel drum coupling

Execution NTT



CMD

TONOFLEX® barrel drum coupling

The TONOFLEX® drum coupling has an unmatched reputation in Engineering Departments specialised in the hoisting and handling; this coupling has specially been designed to eliminate the needs for considerable adjustment normally associated with rigid transmissions.

DESCRIPTION

The hardened steel barrels are used as power transmission elements, which are located between the hub and the ring.

From size 2, the NTT design provides great safety when the TONOFLEX® is used at the limits of its misalignment capacity. This is achieved by axially locating the barrels by means of heat treatment steel rings and circlips.

ADVANTAGES

- Acceptance of large radial forces.
- Possible angular misalignment up to $\pm 1^{\circ}30'$ max.
- Axial displacement from ± 3 mm to ± 8 mm can be absorbed according to the sizes.
- Minimum movement of slipping the teeth, thanks to the barrel being balanced.
- High safety against the overloads.
- High wear resistance.
- The design excludes the risk of tooth breakage due to the bending stress.
- External control of wear is permitted thanks to an index fixed on the outer cover without coupling dismantling. Thanks to this index and appropriate marks on the coupling hub, the axial positioning of the cover into the hub is easier.

DESIGN

NTT basic design for fitting with parallel or taper keyway (see table 2).

ANTT special construction with deviating dimensions to the table (e.g. modified hub length, for mounting on splined or conical shaft).

SNNT identical to NTT, but designed for shrink fit without keyway.

ASNTT identical to ANTT, but designed for shrink fit without keyway.

SELECTION

1) From the motor power N_{Tr} in kW and the rope drum speed n_{Tr} in Rpm.

K_{erf} = required factor for the selection of the coupling size

N_{Tr} = required power

C_{erf} = service factor for the different drive groups depending to the running time and load (see table 1).

$$\text{Calculate } K_{erf} = \frac{N_{Tr} \times C_{erf}}{n_{Tr}} \leq K_{zul}$$

K_{zul} = admissible value, please refer to the table 2.

2) From the nominal torque on the drum M_{Tr} in Nm:

M_{derf} = corrected torque with the service factor coefficient (C_{erf})

$$\text{Calculate } M_{derf} = M_{Tr} \times C_{erf}$$

TABLE 1: SERVICE FACTOR

Category of the drive Groups according to DIN 15 020 FEM 1001	I_{Bm} M3	I_{Am} M4	2_m M5	3_m M6	4_m M7	5_m M8
C_{erf}	1.12	1.25	1.4	1.6	1.8	2.0

Select

- the coupling with an admissible value (K_{zul}) or the torque M noted on the table 2 is above than K_{erf} or M_{derf}

Check

- the radial F_r load capacity, noted on the table is superior to the radial effective load in the middle of the barrel.
- the selected coupling allows the bore corresponding to the shaft.

[illegible]

Sizes 26+62

Dimensions in mm

- Up to size 1.6 - R = 1/8", from size 2 R = 1/4", the lubricator is not included in the scope of supply.

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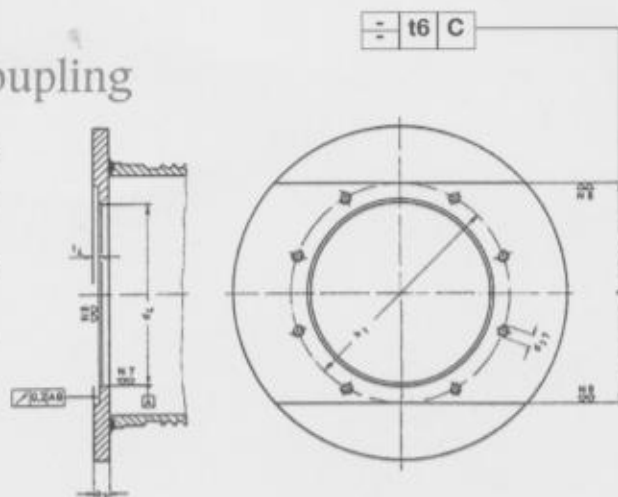
APPLICATION

1) Drum assembly with a TONOFLEX® Coupling

- The torque is transmitted to the rope drum through the flat machined sides on the coupling flanges and the drum. Consequently we recommend to make an adjustment as accurate as possible with a maximum clearance equals to the ones mentioned in the table 3.
- The drum flange is in accordance with drawing 1 and the dimensions of the table 3. The steel tensile strength is 550/650 N/mm².
- To remove the clearance it is recommended to use taper wedges welded onto the drum (leaflet supplied on request).
- Bolt quality is according to class 8.8.

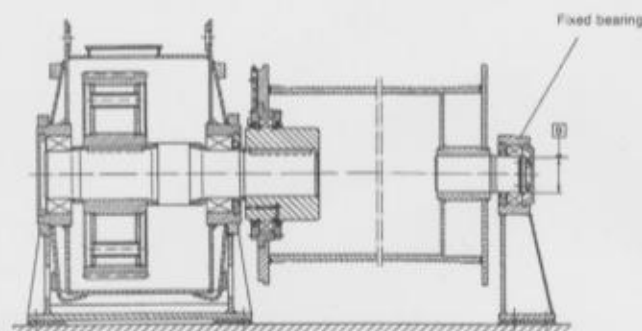
TABLE 3

Sizes	Serie SEB	a2 min	d4 F 8	d17 Thread n	Quantity	kl	s F 8	t4 min	t6
0,25		25	160	M 12	6	220	220	10	0.08
0,5		25	180	M 12	6	250	250	10	0.08
0,75		25	200	M 16	6	280	280	10	0.08
1		25	220	M 16	6	300	300	10	0.08
1,3		25	240	M 16	6	320	320	10	0.10
1,6		25	260	M 16	6	340	340	10	0.10
2	SG 130	25	280	M 16	6	360	360	10	0.10
3		25	310	M 16	6	380	380	10	0.10
4	SG 140	30	340	M 20	6	400	400	10	0.10
6	SG 185	30	420	M 20	6	500	500	10	0.15
10	SG 200	40	450	M 20	8	530	530	20	0.15
15	SG 240	50	530	M 20	8	600	580	25	0.20
26	SG 270	50	560	M 20	24	630	600	25	0.20
34	SG 315	60	600	M 24	24	660	640	35	0.20
42	SG 355	60	670	M 24	24	730	700	35	0.20
62	SG 400	60	730	M 24	24	800	760	35	0.20



Drawing 1

ASSEMBLY PRINCIPLE

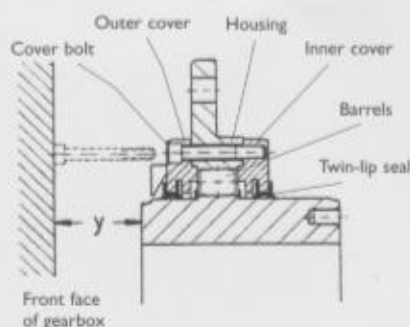


2) Mounting and dismounting of cover bolts

If there is not enough space (Y) (table 4, drawing 2) available to insert the bolts then the bolts should be positioning in the holes of the outer cover before assembly.

TABLE 4

Sizes	0.25/0.5	0.75-1.6	2-3	4-10	15	26-62
Y Spaces	50	55	60	70	80	95



Drawing 2

3) Drum bearing

IMPORTANT: TONOFLEX® couplings are not suitable for the absorption and the transmission of axial loads. Consequently the axial loads resulting from the system must be taken up by the opposite bearing.