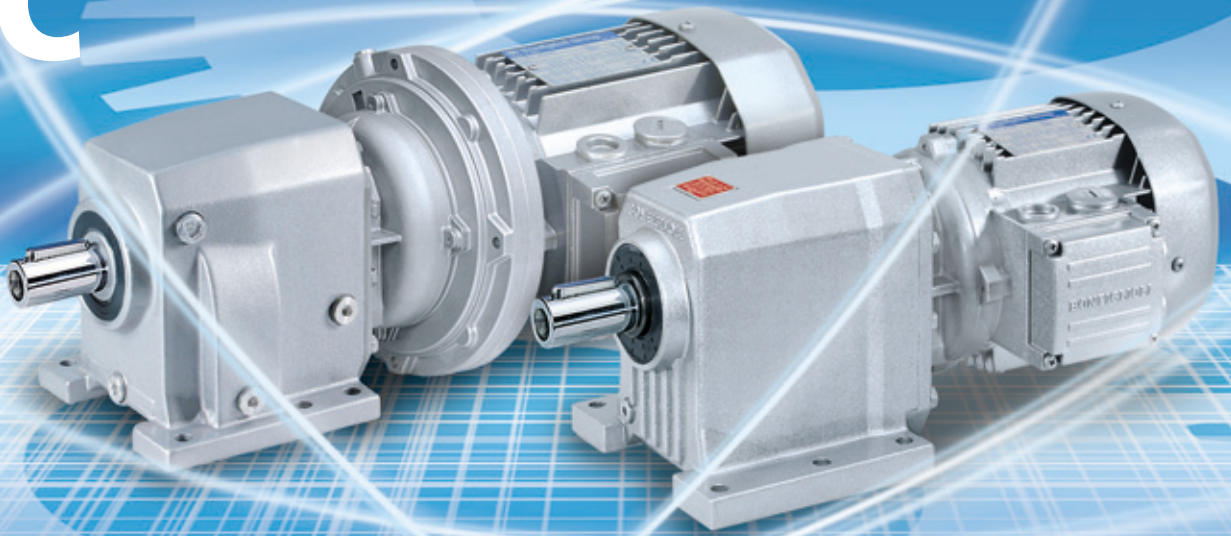


INDUSTRY PROCESS  
AND AUTOMATION SOLUTIONS



**BONFIGLIOLI**  
**RIDUTTORI**

C



**BONFIGLIOLI**

**Soluzioni Specifiche per il Controllo e la Trasmissione di Potenza**

Diversificazione dell'offerta, automazione dei processi produttivi e qualità, hanno fatto di Bonfiglioli un grande protagonista del settore. Punti fondamentali della filosofia Bonfiglioli sono: le soluzioni integrate, la competenza, l'innovazione tecnologica e una produzione protesa a perseguire gli standards più elevati di qualità. La gamma di prodotti Bonfiglioli si prefigge di soddisfare i massimi requisiti in termini di processo industriale e soluzione di automazione, come pure di soluzioni per applicazioni mobili.

**Specific Solutions for Power Transmission and Motion Control**

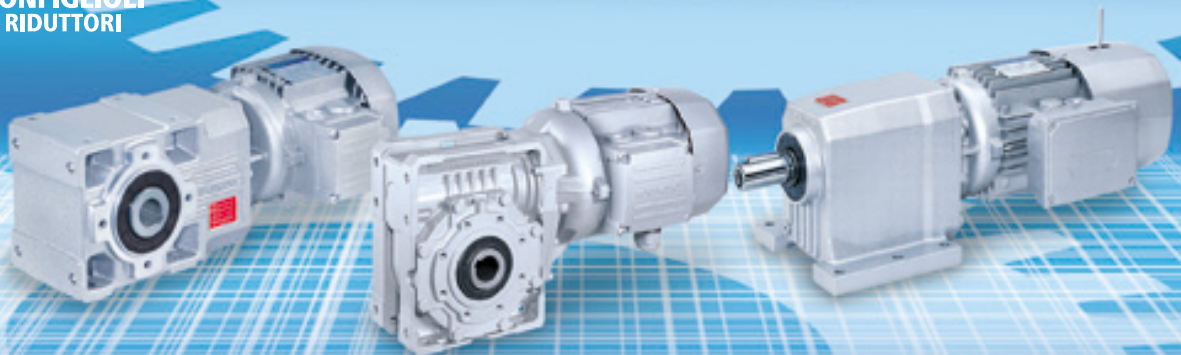
Product diversification, process automation, and quality have enabled Bonfiglioli to play a leading role in the industry. Bonfiglioli's policy focuses on integrated solutions, competence and innovative technology as key factors, indispensable to ensure customer satisfaction, while production is aimed at achieving the highest standards. Bonfiglioli product portfolio aims at meeting the toughest and most sophisticated requirement for Industrial Process and Automation Solution and for Mobile Equipment Solutions.

**Individuelle Lösungen für Antriebstechnik und Motion Control**

Eine breite Produktpalette, weitgehende Prozessautomatisierung und ein hohes Qualitätsniveau haben es Bonfiglioli ermöglicht, eine führende Rolle in der Industrie einzunehmen. Die Politik von Bonfiglioli konzentriert sich auf integrierte Lösungen, hohe Kompetenz und innovative Technik als die Hauptfaktoren, die für die Sicherung der Kundenzufriedenheit unverzichtbar sind, während sich die Produktion an höchsten Standards orientiert. Die Bonfiglioli-Produktpalette zielt darauf ab, den härtesten und kompliziertesten Anforderungen für verfahrenstechnische und Automatisierungslösungen sowie für Lösungen in mobilen Maschinen gerecht zu werden.

**Solutions spécifiques pour la transmission de l'énergie et le contrôle du mouvement**

La diversification des produits, l'automatisation des procédés et la qualité ont permis à Bonfiglioli de jouer un rôle directeur dans son secteur industriel. La politique de Bonfiglioli est toute concentrée sur la mise au point de solutions intégrées, de compétences et d'une technologie innovatrice en tant que facteurs clés, indispensables pour garantir la satisfaction du client, tandis que la production vise à atteindre les standards de production les plus élevés. La gamme des produits Bonfiglioli vise à répondre aux exigences les plus rigides et rigoureuses quant aux solutions pour les procédés industriels et d'automatisation ainsi qu'aux solutions pour les équipements mobiles.

 **BONFIGLIOLI  
RIDUTTORI** **BONFIGLIOLI  
VECTRON** **BONFIGLIOLI  
TRASMITAL**



## SUMMARY

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### Revisions

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Visit [www.bonfiglioli.com](http://www.bonfiglioli.com) to search for catalogues with up-to-date revisions.



## 1 GENERAL INFORMATION

### 1.1 SYMBOLS AND UNITS OF MEASURE

- An** [N] The **admissible thrust load** represents the force which can be applied axially to the gear unit's shaft, along with the rated radial load.
- f<sub>S</sub>** - The **service factor** is a coefficient representing the severity of the duty for the operating cycle.
- f<sub>TP</sub>** - The **adjusting factor** takes into account the influence of the ambient temperature in calculating the computational torque. This factor is relevant for worm gear units.
- i** - The **gear ratio** is expressed as the relationship of the input shaft speed to the output shaft speed.

$$i = \frac{n_1}{n_2}$$

- I** - The **intermittence** is defined as follows:

$$I = \frac{t_f}{t_f + t_r} \cdot 100$$

**J<sub>C</sub>** [Kgm<sup>2</sup>] **Moment of inertia of the driven load.**

**J<sub>m</sub>** [Kgm<sup>2</sup>] **Moment of inertia of the motor.**

**J<sub>R</sub>** [Kgm<sup>2</sup>] **Moment of inertia of the gear unit.**

- K** - The load **acceleration factor** is used to calculate the service factor, and is defined as follows:

$$K = \frac{J_c}{J_m}$$

- K<sub>R</sub>** - The **transmission factor** is a computational parameter, proportional to the tension generated by an external transmission keyed to the gear unit shaft.

**M<sub>2</sub>** [Nm] **Net output torque**

**Mn<sub>2</sub>** [Nm] The **rated torque** at the output shaft.  
The catalogue value is calculated for a service factor f<sub>S</sub>= 1.

**Mr<sub>2</sub>** [Nm] The application's **required torque** .  
This should always be less than or equal to the gear unit's rated torque Mn<sub>2</sub>.

**Mc<sub>2</sub>** [Nm] **Computational torque.** This is a virtual parameter used to select the gear unit, by means of the equation:

$$M_{c2} = M_{r2} \cdot f_s$$

**n** [min<sup>-1</sup>] **Shaft speed.**

**Pn<sub>1</sub>** [kW] **Rated power** at the input shaft, calculated for a service factor f<sub>S</sub> = 1.

**P<sub>R</sub>** [kW] The application's **required power** .

**R<sub>C</sub>** [N] The **computational radial load** is generated by an external transmission and, for the input and output shafts respectively, can be calculated from the following equations:



$$R_{c1}[\text{N}] = \frac{2000 \cdot M_1[\text{Nm}] \cdot K_r}{d [\text{mm}]} \quad ; \quad R_{c2}[\text{N}] = \frac{2000 \cdot M_2[\text{Nm}] \cdot K_r}{d [\text{mm}]}$$

**R<sub>N</sub>** [N] The **admissible radial load** should always be more than or equal to the computational radial load. The point value is given in the catalogue for each unit's gear frame size and transmission ratio, and refers to the shaft's centre line.

**S** - The **safety factor** is defined as follows:

$$S = \frac{Mn_2}{M_2} = \frac{Pn_1}{P_1}$$

**t<sub>a</sub>** [°C] **Ambient temperature.**

**t<sub>f</sub>** [min] The **operating time** is the total duration of the work cycle phases.

**t<sub>r</sub>** [min] The **rest time** is the interval of no work between two phases.

**Z<sub>r</sub>** - **Number** of starts per hour.

**η<sub>d</sub>** - The **dynamic efficiency** is expressed as the ratio between the power measured at the output shaft and that applied to the input shaft:

$$\eta_d = \frac{P_2}{P_1} \cdot 100 \quad [\%]$$

[ ]<sub>1</sub> This value refers to the input shaft.

[ ]<sub>2</sub> This value refers to the output shaft.



**Danger.** May cause slight injury to persons.

## 1.2 INTRODUCTION TO THE ATEX DIRECTIVES

### 1.2.1 EXPLOSIVE ATMOSPHERE

Under the provisions of Directive 94/9/EC, an explosive atmosphere is defined as a mixture:

- a. of **flammable substances**, whether gas, vapour, mist or dust;
- b. with **air**;
- c. in certain **atmospheric conditions**;
- d. in which, following ignition, combustion spreads to the entire unburned mixture (note that in the case of dust, the entire quantity of dust is not always completely burnt after combustion).

An atmosphere which may potentially be transformed into an explosive atmosphere due to operating and/or ambient conditions is defined as a **potentially explosive atmosphere**. The products governed by Directive 94/9/EC are intended for use only in a potentially explosive atmosphere defined in this way.

### 1.2.2 EUROPEAN HARMONISED ATEX STANDARDS

The European Union has issued two harmonisation guidelines in the area of health and safety. These directives are known as ATEX 100a and ATEX 137.

Directive ATEX 100a (EU/94/9/EC) stipulates the minimum safety requirements for products intended for use in explosion risk areas within the member countries of the European Union. The directive also assigns such equipment to **categories**, which are defined by the directive itself.

Directive ATEX 137 (EU/99/92/EC) defines the minimum health and safety requirements for the workplace, for working conditions and for the handling of products and materials in explosion risk areas. The directive also divides the workplace into **zones** and defines the criteria for the application of product **categories** in said zones.

The following table describes the **zones** into which the user of a plant, in which an explosive atmosphere may occur, is required to divide the equipment application areas.

Zones		Formation frequency of a potentially explosive atmosphere	Type of danger
Gaseous atmosphere G	Dusty atmosphere D		
0	20	Present continuously or for long periods	Permanent
1	21	Likely to occur in normal operation occasionally	Potential
2	22	Not likely to occur in normal operation but if it does occur will persist for short period only	Minimal

**BONFIGLIOLI RIDUTTORI gear units selected in this catalogue are suitable for installation in zones 1, 21, 2 and 22, as highlighted in grey in the above table. Electric motors described in this catalogue are certified in category 2D (125°C max. temperature) and therefore suitable for installation in zones 21 and 22.**

As from 1 July 2003 the ATEX directives come into force throughout the entire European Union, and replace existing conflicting national and European laws on explosive atmospheres.

It should be emphasised that, for the first time, the directives also govern mechanical, hydraulic and pneumatic equipment, and not only electrical equipment as has been the case so far.

With regard to the Machinery Directive 98/37/EC it should be noted that directive 94/9/EC is a set of extremely specific requirements dedicated to the dangers deriving from potentially explosive atmospheres, whereas the Machinery Directive contains only very general explosion safety requirements (Annex I).

Consequently, as regards protection against explosion in potentially explosive atmospheres, Directive 94/9/EC (ATEX 100a) takes precedence over the Machinery Directive. The requirements of the Machinery Directive apply to all other risks regarding machinery.



### 1.2.3 LEVELS OF PROTECTION FOR THE VARIOUS CATEGORIES OF EQUIPMENT

The various categories of equipment must be able to operate in conformity with the Manufacturer's operational specifications, at certain defined levels of protection.

Protection level	Category		Type of protection	Operating conditions
	Group I	Group II		
Very high	M1		Two independent means of protection or safety capable of operating even when two independent faults occur	The equipment remains powered and operational even in the presence of an explosive atmosphere
Very high		1	Two independent means of protection or safety capable of operating even when two independent faults occur	The equipment remains powered and operational in zones 0, 1, 2 (G) and/or zones 20, 21, 22 (D)
High	M2		Protection suitable for normal operation and heavy duty conditions	Power to the equipment is shut off in the presence of a potentially explosive atmosphere
High		2	Protection suitable for normal operation and frequent faults or equipment in which malfunction is normal.	The equipment remains powered and operational in zones 1, 2 (G) and/or zones 21, 22 (D)
Normal		3	Protection suitable for normal operation	The equipment remains powered and operational in zones 2 (G) and/or 22 (D)

### 1.2.4 DEFINITION OF GROUPS (EN 1127-1)

**Group I** Applies to equipment intended for use underground in parts of mines and those parts of surface installations of such mines, liable to be endangered by firedamp and/or combustible dust.

**Group II** Applies to equipment intended for use in other places liable to be endangered by explosive atmospheres.

BONFIGLIOLI RIDUTTORI products may not therefore be installed in mines, classified in **Group I** and in **Group II**, category 1.

To summarise, the classification of equipment into groups, categories and zones is illustrated in the table below, whereby the availability of BONFIGLIOLI RIDUTTORI products is highlighted in grey.

Group	I		II					
	mines, firedamp		other potentially explosive areas (gas, dust)					
Category	M1	M2	1		2		3	
Atmosphere <sup>(1)</sup>			G	D	G	D	G	D
Zone			0	20	1	21	2	22
Type of protection gear unit					c, k	c, k	c, k	c, k
Type of protection motor					d, e	IP6X + temp.max	n(A)	IP5X o IP6X + temp. max

<sup>(1)</sup> **G** = gas **D** = dust

This catalogue describes BONFIGLIOLI RIDUTTORI **gear units and gearmotor**, intended for use in potentially explosive atmospheres, with limitation to categories 2 and 3.

The products described herein conform to the minimum safety requirements of European Directive 94/9/EC, which is part of the directives known as ATEX (ATmosphères EXplosibles).



### **1.2.5 DECLARATION OF CONFORMITY**

The Declaration of Conformity, a copy of which is available in this catalogue, is the document which attests to the conformity of the product to Directive 94/9/EC.

The validity of the Declaration is bound to observance of the instructions given in the User, Installation and Service Manual for safe use of the product throughout its service life.

The instructions regarding ambient conditions are of particular importance inasmuch as failure to observe them during operation of the product renders the certificate null and void.

In case of doubt regarding the validity of the certificate of conformity, contact the BONFIGLIOLI RIDUTTORI technical department.

### **1.3 USE, INSTALLATION AND MAINTENANCE**

The instructions for safe storage, handling and use of the product are given in the unit's User, Installation and Service Manual.



This can be downloaded from [www.bonfiglioli.com/atex.html](http://www.bonfiglioli.com/atex.html) where the manual is available in PDF format in a number of languages.

This document must be kept in a suitable place, in the vicinity of the installed gear unit, as a reference for all persons authorised to work with or on the product throughout its service life.

The Manufacturer reserves the right to modify, supplement or improve the Manual, in the interests of the User.



## 1.4 SELECTING THE TYPE OF EQUIPMENT


### 1.4.1 SELECTION PROCEDURE:

Determine the application service factor  $f_s$  in relation to the type of load (K factor), number of starts per hour  $Z_r$  and hours of operation per day.

Now determine the power required at the motor shaft:

$$P_{r1} = \frac{M_{r2} \cdot n_2}{9550 \cdot \eta_d} \text{ [kW]}$$

The efficiency value «  $\eta_d$  » can be determined as follows (approximately):

	$\eta_d$
1	0.98
2	0.96
3	0.93
4	0.90

The selection procedure now depends on the type of gear unit, as follows:

- gear unit equipped with IEC motor fitting
- gear unit equipped with solid input shaft.

Proceed as follows:

### 1.4.2 SELECTING A GEARMOTOR

- Determine service factor  $f_s$  as formerly specified.
- Determine power required at gearbox input shaft:

$$P_{r1} = \frac{M_{r2} \cdot n_2}{9550 \cdot \eta_d} \text{ [kW]}$$

- Consult the gearmotor rating charts and locate the table corresponding to normalised power  $P_n$ :

$$P_n \geq P_{r1}$$

Unless otherwise specified, power  $P_n$  of motors indicated in the catalogue refers to continuous duty S1. For motors used in conditions other than S1, the type of duty required by reference to CEI 2-3/IEC 34-1 Standards must be mentioned. For duties from S2 to S8 in particular and for motor frame 132 or smaller, extra power output can be obtained with respect to continuous duty. Accordingly the following condition must be satisfied:

$$P_n \geq \frac{P_{r1}}{f_m}$$

The adjusting factor  $f_m$  can be obtained from table here after.

### 1.4.3 GEAR UNIT WITH MOTOR FITTING

- with reference to the rating charts, identify the gear unit which, for the required speed  $n_2$ , provides a rated power  $P_{n1}$  such that:

$$P_{n1} \geq P_{r1} \times f_s$$

- Select an electric motor rated:

$$P_1 \geq P_{r1}$$

- Finally, check that the motor/gear unit combination generates a safety factor equal to or greater than the service factor for the application in question, in other words:

$$S = \frac{P_{n1}}{P_1} \geq f_s$$

- If the selected gear unit is of type C112, C212 or C312 with ratio  $i > 40$ , operating with a number of hourly starts  $Z > 30$ , correct the service factor taken from the graph by a factor of 1.2.

**Finally, check that the recalculated service factor  $f_s$  still satisfies the condition  $S \geq f_s$ .**

### 1.4.4 SPEED REDUCER WITH SOLID INPUT SHAFT

- Calculate the value of the computational torque:

$$M_{c2} = M_{r2} \times f_s \times f_{tp}$$

Helical gear units C, A, F, S	$f_{tp}$			
	Type of load	Worm gear units VF, W		
		Ambient temperature [°C]		
$f_{tp} = 1$		20°	30°	40°
	<b>K1</b> uniform load	1.00	1.00	1.06
	<b>K2</b> moderate shock load	1.00	1.02	1.12
	<b>K3</b> heavy shock load	1.00	1.04	1.17

- for the speed  $n_2$  closest to that required, select the gear unit with a rated torque  $M_{n2}$  equal to or greater than the computational torque  $M_{c2}$ , in other words:

$$M_{n2} \geq M_{c2}$$



### 1.4.5 POST-SELECTION CHECKS

Once the gear unit or gearmotor has been selected, we recommend checking the selection as follows:

- **Momentary peak torque**  
The momentary peak torque is of the order of 200% of the rated torque  $Mn_2$ . Check that the point value of the peak torque satisfies this condition and equip the installation with a torque limiter if necessary.
- **Radial load**  
The catalogue gives the values of the maximum admissible radial load for both the input shaft «  $Rn_1$  » and the output shaft «  $Rn_2$  ». These values refer to a load applied at the shafts' centre lines and must always be greater than the actually applied load. See paragraph: Radial loads.
- **Thrust load**  
Check that the thrust component of the load does not exceed the maximum admissible value as given in the paragraph: Thrust loads.

### 1.4.6 OPERATING CONDITIONS FOR ATEX-SPECIFIED EQUIPMENT

- Ambient temperature  $-20^{\circ}\text{C} < \text{to} < +40^{\circ}\text{C}$ .
- The gear unit must be installed in the mounting position specified in the order and given on the nameplate. Any deviation from this requirement must be approved in advance by BONFIGLIOLI RIDUTTORI.
- Do not under any circumstances install the gear unit with its shaft in an inclined orientation, unless previously authorised to do so by the BONFIGLIOLI RIDUTTORI Technical Service Department.
- The speed of the motor mounted to the gear unit must not exceed  $n = 1500 \text{ min}^{-1}$ .
- Should the gearbox be connected to an inverter driven motor the latter must be explicitly suitable for the purpose and used in full compliance with the instructions set forth by the manufacturer. Under no circumstances the setting of the inverter shall allow the motor to exceed the maximum speed permitted ( $1500 \text{ min}^{-1}$ ) or overload the gearbox itself.
- All the instructions in the User Manual ([www.bonfiglioli.com/atex.html](http://www.bonfiglioli.com/atex.html)) regarding installation, use and routine maintenance of the unit must be followed in full.

## 1.4.7 SERVICE FACTOR - [ $f_s$ ]

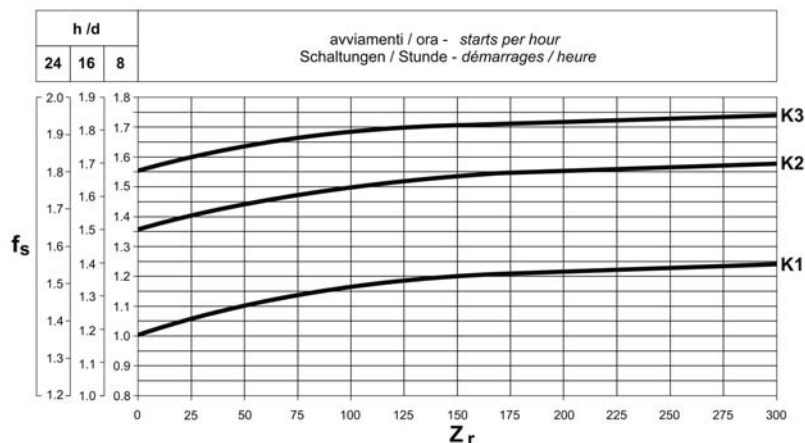
This factor is the numeric value describing reducer service duty. It takes into consideration, with unavoidable approximation, daily operating conditions, load variations and overloads connected with reducer application.

In the graph below, after selecting proper “daily working hours” column, the service factor is given by intersecting the number of starts per hour and one of the K1, K2 or K3 curves.

K\_ curves are linked with the service nature (approximately: uniform, medium and heavy) through the acceleration factor of masses K, connected to the ratio between driven masses and motor inertia values.

Regardless of the value given for the service factor, we would like to remind that in some applications, which for example involve lifting of parts, failure of the reducer may expose the operators to the risk of injuries.

If in doubt, please contact our Technical Service Department.



### Acceleration factor of masses - [K]

This parameter serves for selecting the right curve for the type of load. The value is given by the following ratio:

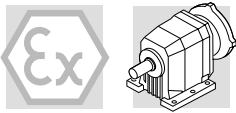
$$K = \frac{J_c}{J_m}$$

where:

$J_c$  moment of inertia of driven masses referred to motor shaft

$J_m$  moment of inertia of motor

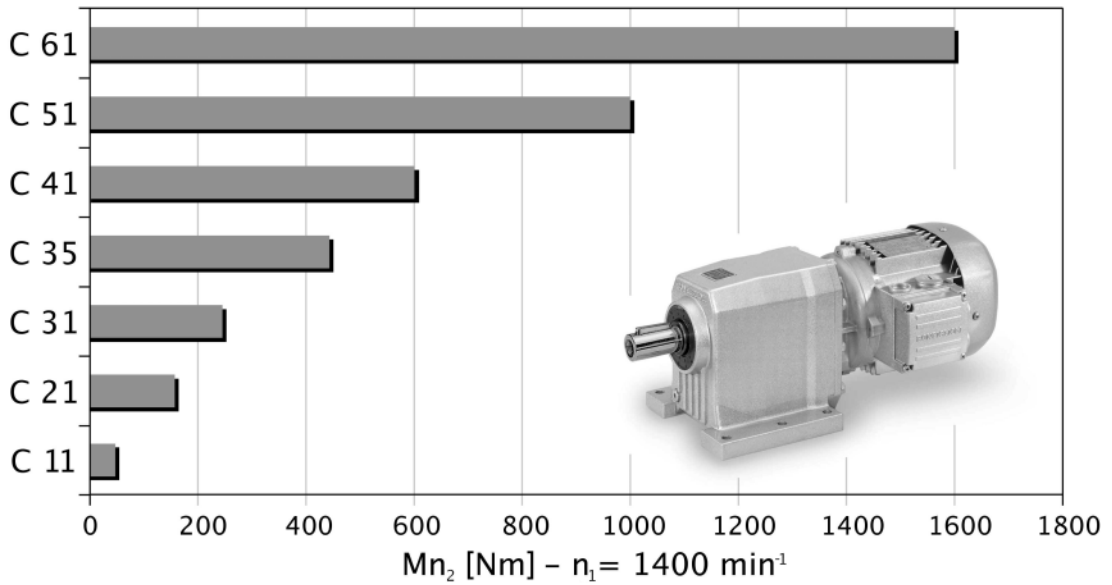




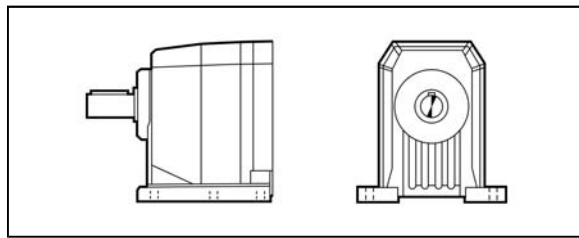
## 2 C SERIES HELICAL IN-LINE UNITS FOR POTENTIALLY EXPLOSIVE ENVIRONMENTS

### 2.1 CONSTRUCTION OF ATEX-SPECIFIED EQUIPMENT

- Equipped with service plugs for periodic lubricant level checks.
- Factory-charged with lubricant, depending on the mounting position specified in the order.
- Viton® seal rings as standard.
- Double seal rings on the output shaft.
- No plastic component parts.
- Nameplate indication of the product category and type of protection.



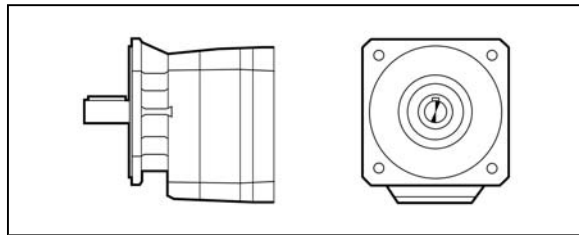
## 2.2 VERSIONS



**P**

**Foot mounted**

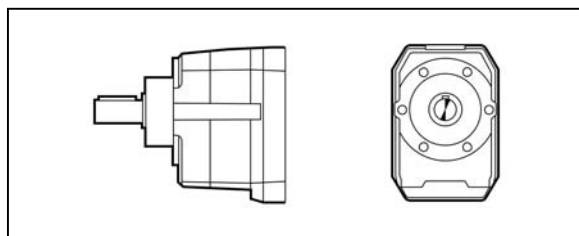
C11...C61



**F**

**Flange mounted**

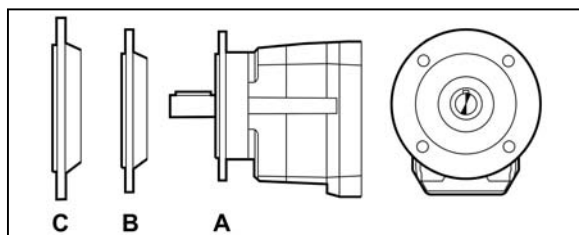
C11...C31



**U**

**UNIBOX- universal housing**

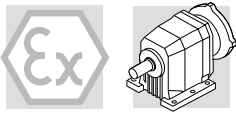
C11...C61



**UF**

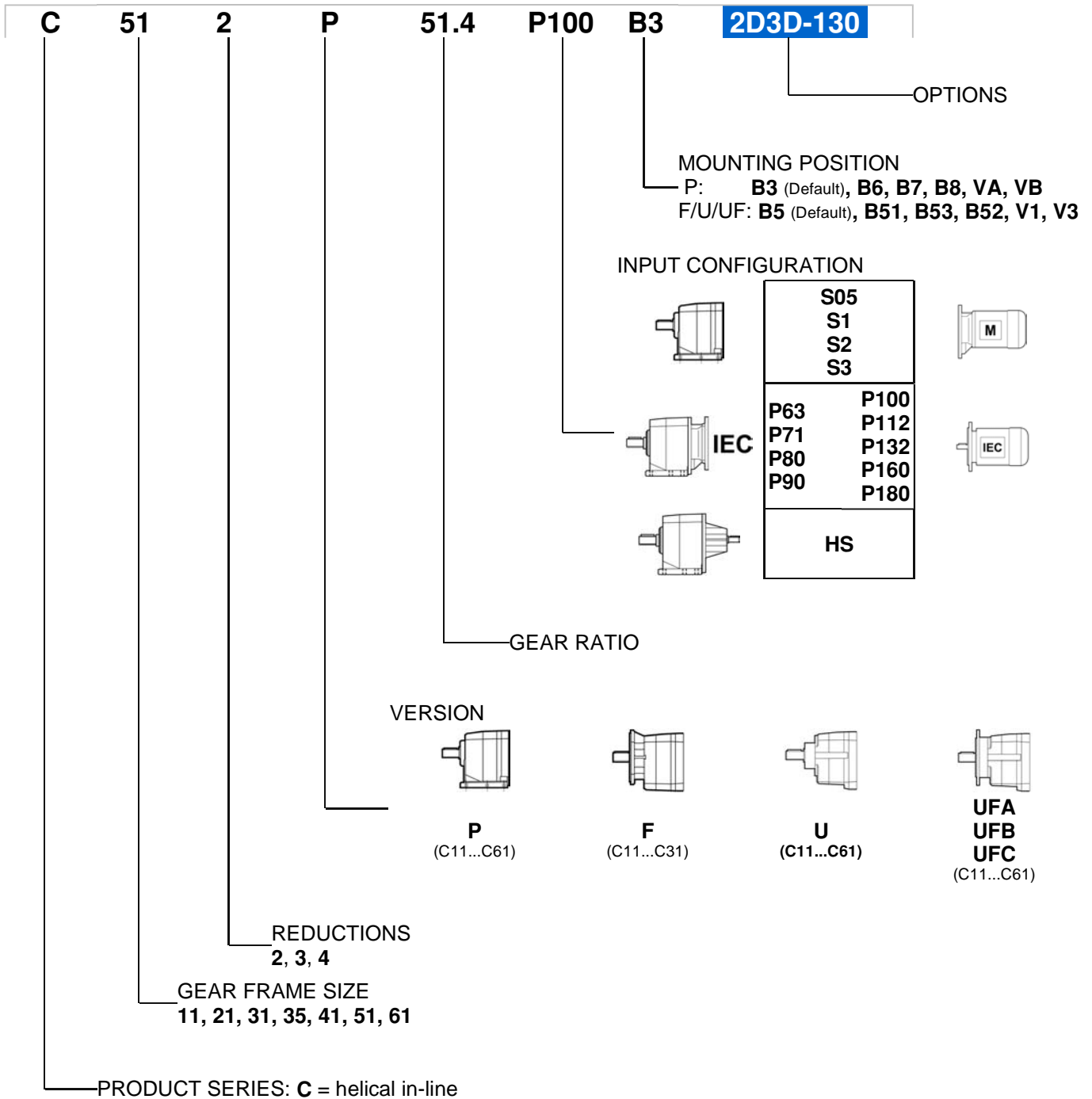
**UNIBOX bolt-on flange**

C11...C61



## 2.3 ORDERING NUMBERS

### 2.3.1 VARIANTS OF GEAR UNIT



#### Options

The applicability of the various options is indicated in the technical data tables according to the specific configuration and gear ratio.

#### 2D3D-160

The gear unit can be installed in zones 21 and 22 (categories 2D and 3D).  
The unit's surface temperature is less than 160°C.

#### 2D3D-130

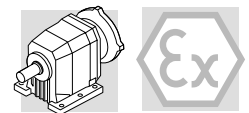
The gear unit can be installed in zones 21 and 22 (categories 2D and 3D).  
The unit's surface temperature is less than 130°C.

#### 2G3G-T3

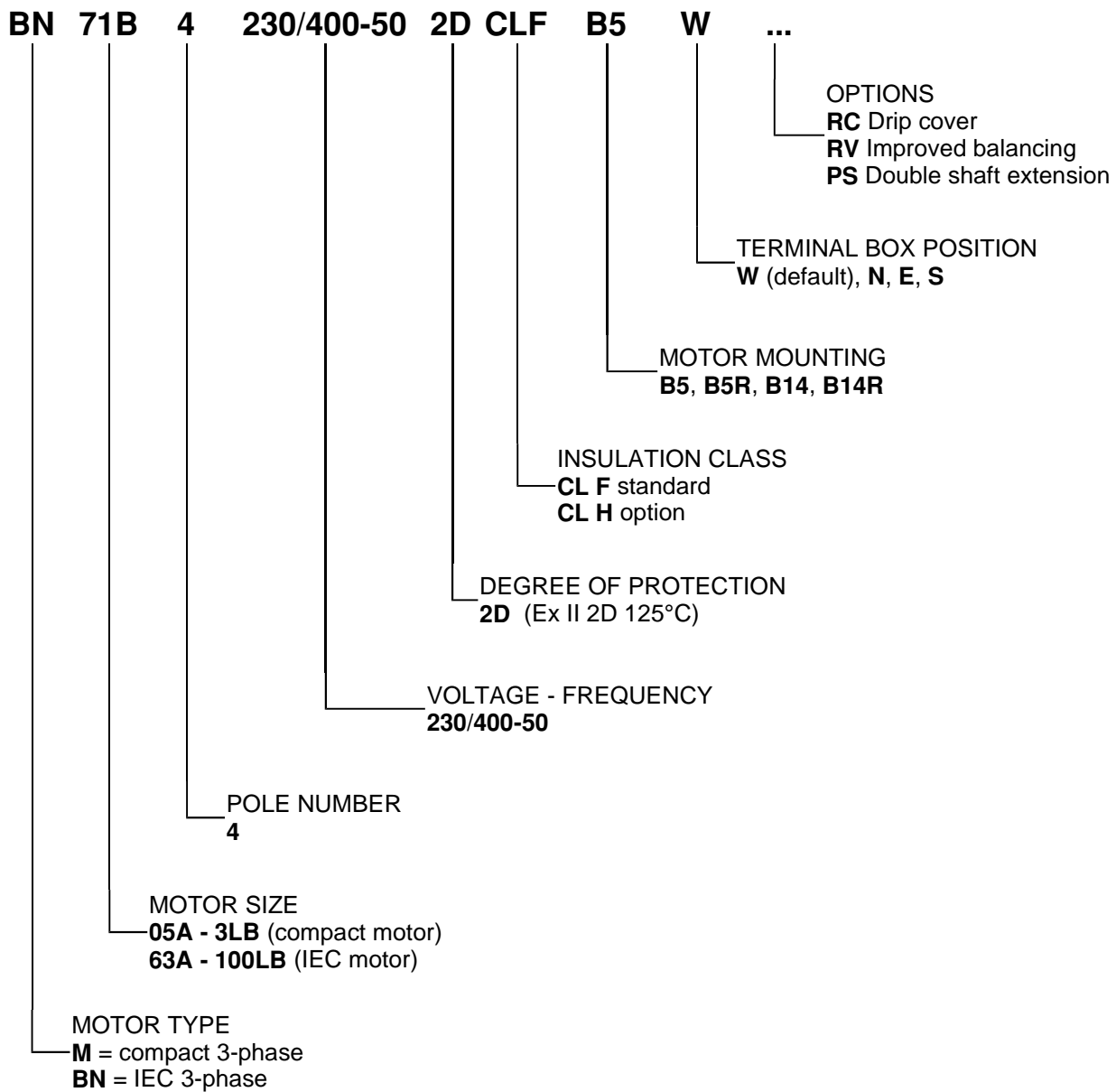
The gear unit can be installed in zones 1 and 2 (categories 2G and 3G).  
The temperature class is T3 (max. 200 °C).

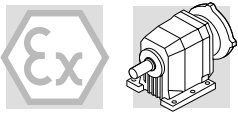
#### 2G3G-T4

The gear unit can be installed in zones 1 and 2 (categories 2G and 3G).  
The temperature class is T4 (max. 135 °C).



### 2.3.2 VARIANTS OF ELECTRIC MOTOR



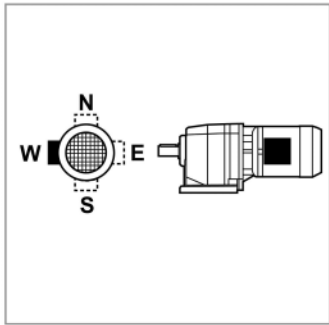
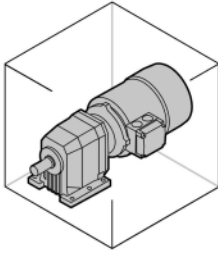


## 2.4 MOUNTING POSITION

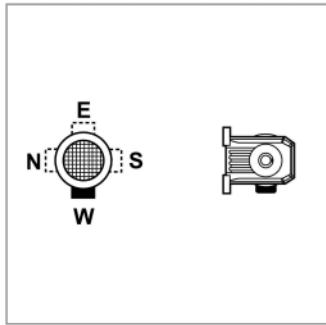
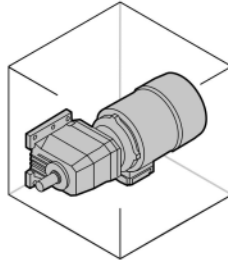
### 2.4.1 C\_P

C P

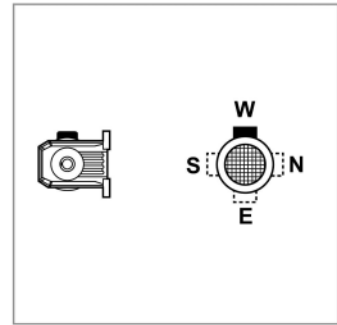
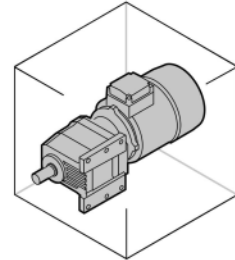
B3



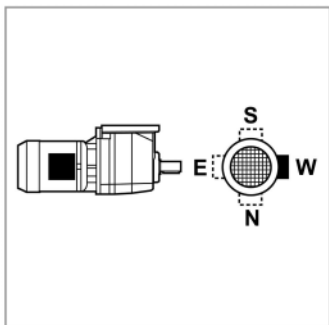
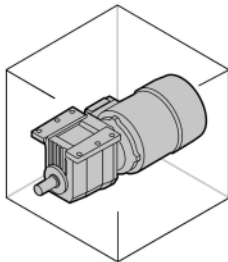
B6



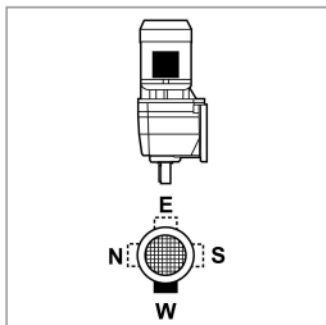
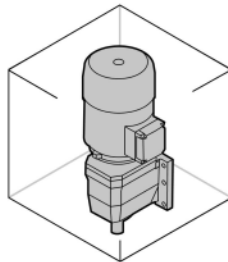
B7



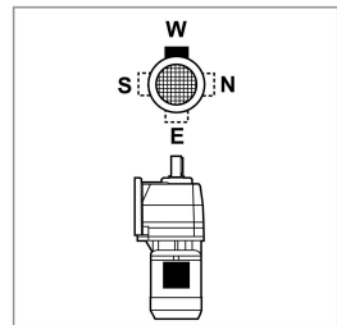
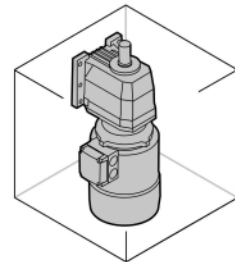
B8



V5



V6

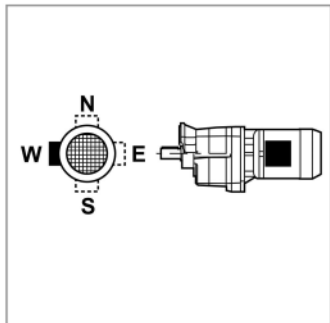
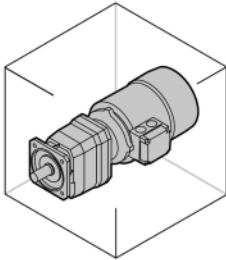




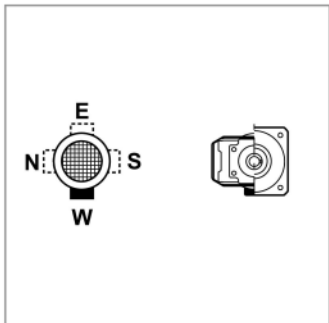
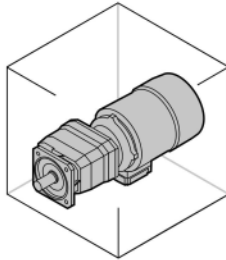
2.4.2 C\_F

C F

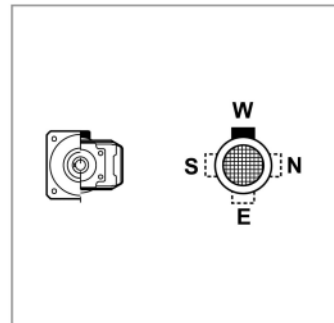
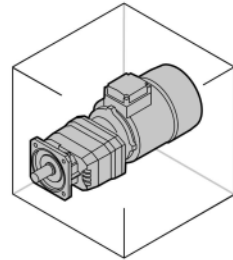
B5



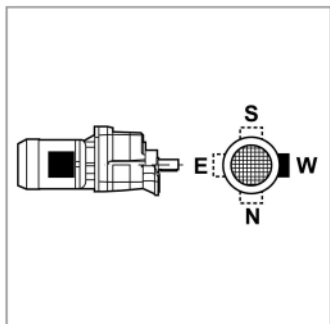
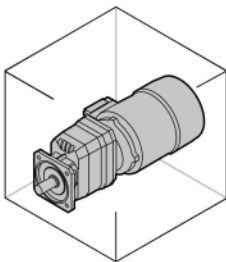
B51



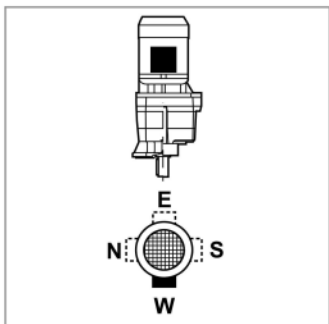
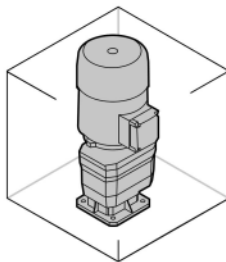
B53



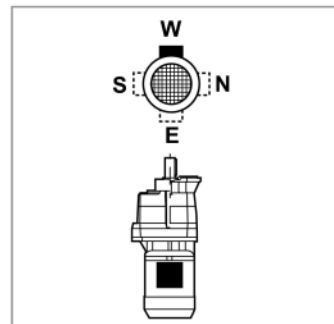
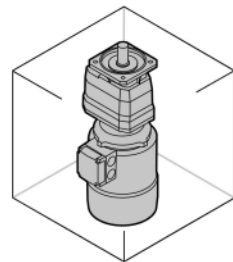
B52

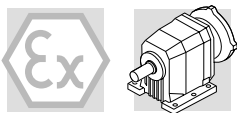


V1



V3






## 2.5 LUBRICATION

The gear units are factory-charged with long-life synthetic lubricant in the quantity suitable for the mounting position specified in the order.

For transportation purposes these units are equipped with closed filler plugs. A vented plug, which the User must replace before putting the unit into service, is supplied along with each unit.

Type C11, C21 and C31 gear units are not equipped with spill-type level plugs. Proceed as described in the User Manual when checking the minimum lubricant level.

	P						F						U - UF					
	B3	B6	B7	B8	V5	V6	B5	B51	B53	B52	V1	V3	B5	B51	B53	B52	V1	V3
<b>C 11 2</b>	0.50	0.45	0.40	0.60	0.50	0.70	0.45	0.40	0.35	0.55	0.45	0.60	0.45	0.40	0.35	0.55	0.40	0.60
<b>C 21 2</b>	0.70	0.65	0.70	0.80	0.85	1.2	0.65	0.65	0.65	0.75	0.80	1.1	0.65	0.60	0.65	0.75	0.75	0.95
<b>C 21 3</b>	1.0	1.0	1.2	1.2	1.3	1.5	1.0	1.0	1.2	1.2	1.2	1.4	0.95	0.95	1.1	1.1	1.1	1.3
<b>C 31 2</b>	1.0	1.0	1.0	1.2	1.5	1.5	1.0	1.0	1.0	1.2	1.4	1.4	0.95	0.95	0.95	1.2	1.3	1.3
<b>C 31 3</b>	1.0	1.0	1.2	1.2	1.3	1.5	1.0	1.0	1.2	1.2	1.2	1.4	0.95	0.95	1.1	1.1	1.1	1.3
<b>C 35 2</b>	1.6	1.5	1.5	1.3	2.1	2.4	-	-	-	-	-	-	1.6	1.5	1.5	1.3	2.1	2.4
<b>C 35 3</b>	1.5	1.4	1.5	1.3	2.0	2.3	-	-	-	-	-	-	1.5	1.4	1.5	1.3	2.0	2.3
<b>C 35 4</b>	2.3	2.1	2.3	2.1	2.7	3.1	-	-	-	-	-	-	2.3	2.1	2.3	2.1	2.7	3.1
<b>C 41 2</b>	2.2	2.0	2.1	1.9	2.7	3.4	-	-	-	-	-	-	2.2	2.0	2.1	1.9	2.7	3.4
<b>C 41 3</b>	2.1	1.9	2.1	1.9	2.6	3.2	-	-	-	-	-	-	2.1	1.9	2.1	1.9	2.6	3.2
<b>C 41 4</b>	2.8	2.6	2.8	2.6	3.5	3.9	-	-	-	-	-	-	2.8	2.6	2.8	2.6	3.5	3.9
<b>C 51 2</b>	3.1	3.0	3.1	3.0	4.3	5.0	-	-	-	-	-	-	3.1	3.0	3.1	3.0	4.3	5.0
<b>C 51 3</b>	3.0	2.8	3.1	3.0	4.1	4.9	-	-	-	-	-	-	3.0	2.8	3.1	3.0	4.1	4.9
<b>C 51 4</b>	4.3	4.1	4.4	4.2	5.4	6.1	-	-	-	-	-	-	4.3	4.1	4.4	4.2	5.4	6.1
<b>C 61 2</b>	4.2	4.0	4.2	4.1	6.0	6.7	-	-	-	-	-	-	4.2	4.0	4.2	4.1	6.0	6.7
<b>C 61 3</b>	4.2	4.0	4.2	4.1	6.0	6.7	-	-	-	-	-	-	4.2	4.0	4.2	4.1	6.0	6.7
<b>C 61 4</b>	6.1	5.9	6.1	6.0	7.9	8.6	-	-	-	-	-	-	6.1	5.9	6.1	6.0	7.9	8.6



SHELL Tivela oil S 320

## 2.6 ADMISSIBLE OVERHUNG LOADS

### 2.6.1 RADIAL LOADS

#### 2.6.1.1 CALCULATING THE RESULTING OVERHUNG LOAD

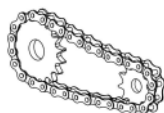

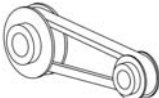

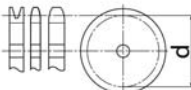
External transmissions keyed onto input and/or output shaft generate loads that act radially onto same shaft.

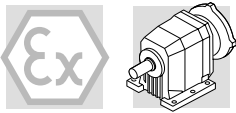
Resulting shaft loading must be compatible with both the bearing and the shaft capacity.

Namely shaft loading ( $R_{c1}$  for input shaft,  $R_{c2}$  for output shaft), must be equal or lower than admissible overhung load capacity for shaft under study ( $R_{n1}$  for input shaft,  $R_{n2}$  for output shaft). OHL capability listed in the rating chart section.

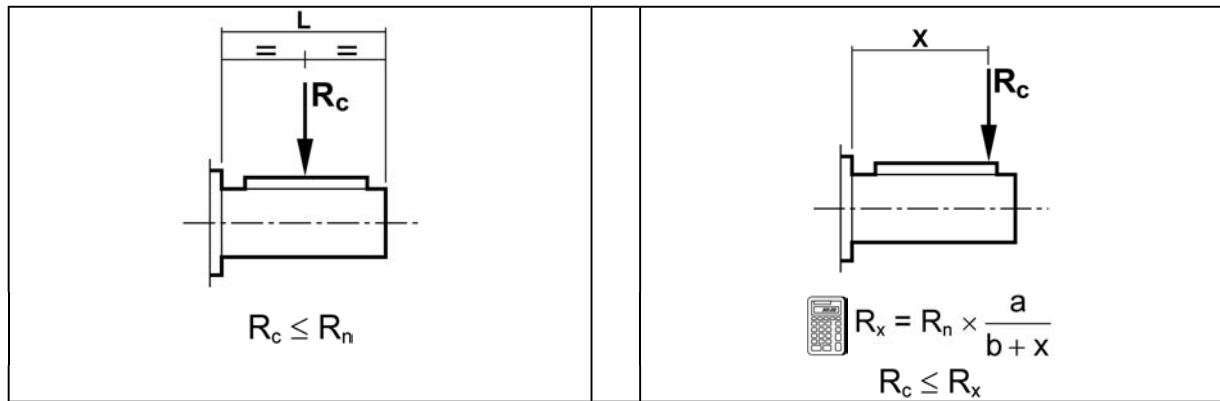
In the formulas given below, index (1) applies to parameters relating to input shaft, whereas index (2) refers to output shaft.

The load generated by an external transmission can be calculated with close approximation by the following equation:

$R_c = \frac{2000 \times M \times K_r}{d}$	
$K_r = 1$	
$K_r = 1.25$	
$K_r = 1.5 - 2.0$	
$M$ [Nm]	
$d$ [mm]	



### 2.6.1.2 OVERHUNG LOADING VERIFICATION



### 2.6.1.3 LOAD LOCATION FACTOR

	Output shaft			Input shaft		
	a	b	c	a	b	c
C112	46	26	450	-	-	-
C212	53	28	550	40	20	350
C213	53	28	550	-	-	-
C312	60.5	30.5	750	41.5	21.5	350
C313	60.5	30.5	750	-	-	-
C352-C353	69.5	34.5	800	51.5	26.5	450
C354	69.5	34.5	800	-	-	-
C412-C413	69.5	34.5	850	51.5	26.5	450
C414	69.5	34.5	850	40	20	350
C512-C513	76.5	36.5	900	51.5	26.5	450
C514	76.5	36.5	900	41.5	21.5	350
C612-C613	95.5	45.5	1000	57.5	27.5	450
C614	95.5	45.5	1000	51.5	26.5	450

### 2.6.1.4 THRUST LOADS $A_{n1}$ , $A_{n2}$

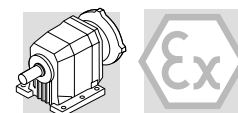
Permissible thrust loads on input [ $A_{n1}$ ] and output [ $A_{n2}$ ] shafts are obtained from the radial loading for the shaft under consideration [ $R_{n1}$ ] and [ $R_{n2}$ ] through the following equation:

$$A_{n1} = R_{n1} \cdot 0,2$$

$$A_{n2} = R_{n2} \cdot 0,2$$

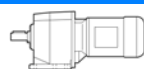


The thrust loads calculated through these formulas apply to thrust forces occurring at the same time as rated radial loads. In the only case that no overhung load acts on the shaft the value of the admissible thrust load [ $A_n$ ] amounts to 50% of rated OHL [ $R_n$ ] on same shaft.

Where thrust loads exceed permissible value or largely prevail over radial loads, contact Bonfiglioli Riduttori for an in-depth analysis of the application.

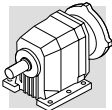


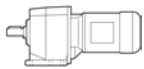

## 2.7 GEARMOTOR RATING CHARTS

### 2.7.1 0.12 kW

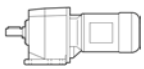

0.12 kW						
$n_2$ min <sup>-1</sup>	$M_2$ Nm	S	i	$Rn_2$ N		 IEC 
1.5	709	1.4	884.9	10000	C514_884.9 S05 M05A4	C514_884.9 P63 BN63A4
1.6	647	1.5	808.0	10000	C514_808.0 S05 M05A4	C514_808.0 P63 BN63A4
1.6	638	2.5	796.1	16000	C614_796.1 S05 M05A4	C614_796.1 P63 BN63A4
1.8	589	1.0	735.9	7000	C414_735.9 S05 M05A4	C414_735.9 P63 BN63A4
1.8	582	2.8	726.3	16000	C614_726.3 S05 M05A4	C614_726.3 P63 BN63A4
1.8	575	1.7	717.7	10000	C514_717.7 S05 M05A4	C514_717.7 P63 BN63A4
2.0	538	1.1	671.3	7000	C414_671.3 S05 M05A4	C414_671.3 P63 BN63A4
2.0	536	3.0	668.8	16000	C614_668.8 S05 M05A4	C614_668.8 P63 BN63A4
2.0	525	1.9	655.4	10000	C514_655.4 S05 M05A4	C514_655.4 P63 BN63A4
2.1	489	3.3	610.1	16000	C614_610.1 S05 M05A4	C614_610.1 P63 BN63A4
2.2	482	2.1	602.0	10000	C514_602.0 S05 M05A4	C514_602.0 P63 BN63A4
2.2	477	1.3	595.8	7000	C414_595.8 S05 M05A4	C414_595.8 P63 BN63A4
2.3	457	3.5	571.2	16000	C614_571.2 S05 M05A4	C614_571.2 P63 BN63A4
2.4	440	2.3	549.7	10000	C514_549.7 S05 M05A4	C514_549.7 P63 BN63A4
2.4	435	1.4	543.5	7000	C414_543.5 S05 M05A4	C414_543.5 P63 BN63A4
2.5	419	1.1	523.5	6500	C354_523.5 S05 M05A4	C354_523.5 P63 BN63A4
2.6	407	2.5	508.0	10000	C514_508.0 S05 M05A4	C514_508.0 P63 BN63A4
2.7	395	1.5	493.5	7000	C414_493.5 S05 M05A4	C414_493.5 P63 BN63A4
2.8	371	2.7	463.9	10000	C514_463.9 S05 M05A4	C514_463.9 P63 BN63A4
2.9	367	1.2	458.4	6500	C354_458.4 S05 M05A4	C354_458.4 P63 BN63A4
2.9	361	1.7	450.2	7000	C414_450.2 S05 M05A4	C414_450.2 P63 BN63A4
3.1	335	1.8	418.5	7000	C414_418.5 S05 M05A4	C414_418.5 P63 BN63A4
3.1	334	1.3	417.6	6500	C354_417.6 S05 M05A4	C354_417.6 P63 BN63A4
3.2	333	3.0	415.7	10000	C514_415.7 S05 M05A4	C514_415.7 P63 BN63A4
3.4	306	2.0	381.8	7000	C414_381.8 S05 M05A4	C414_381.8 P63 BN63A4
3.5	304	3.3	379.6	10000	C514_379.6 S05 M05A4	C514_379.6 P63 BN63A4
3.5	303	1.5	377.9	6500	C354_377.9 S05 M05A4	C354_377.9 P63 BN63A4
3.8	276	1.6	344.3	6500	C354_344.3 S05 M05A4	C354_344.3 P63 BN63A4
3.9	267	2.1	333.4	7000	C414_333.4 S05 M05A4	C414_333.4 P63 BN63A4
4.1	255	1.8	318.9	6500	C354_318.9 S05 M05A4	C354_318.9 P63 BN63A4
4.3	244	2.5	304.2	7000	C414_304.2 S05 M05A4	C414_304.2 P63 BN63A4
4.5	233	1.9	290.6	6500	C354_290.6 S05 M05A4	C354_290.6 P63 BN63A4
4.8	225	1.1	274.7	5500	C313_274.7 S05 M05A4	C313_274.7 P63 BN63A4
5.0	211	2.6	263.0	7000	C414_263.0 S05 M05A4	C414_263.0 P63 BN63A4
5.1	204	2.2	255.0	6500	C354_255.0 S05 M05A4	C354_255.0 P63 BN63A4
5.3	202	1.1	247.3	5500	C313_247.3 S05 M05A4	C313_247.3 P63 BN63A4
5.5	192	3.1	239.9	7000	C414_239.9 S05 M05A4	C414_239.9 P63 BN63A4
5.6	186	2.4	232.3	6500	C354_232.3 S05 M05A4	C354_232.3 P63 BN63A4
6.1	176	1.4	215.6	5500	C313_215.6 S05 M05A4	C313_215.6 P63 BN63A4
6.3	170	3.1	209.1	7000	C413_209.1 S05 M05A4	C413_209.1 P63 BN63A4
6.3	168	2.7	206.4	6500	C353_206.4 P63 BN63A4	C353_206.4 P63 BN63A4
6.7	159	1.6	194.1	5500	C313_194.1 S05 M05A4	C313_194.1 P63 BN63A4
7.0	153	2.8	188.0	6500	C353_188.0 P63 BN63A4	C353_188.0 P63 BN63A4
7.0	152	1.6	186.0	5500	C313_186.0 S05 M05A4	C313_186.0 P63 BN63A4
7.3	146	1.1	178.5	5000	C213_178.5 S05 M05A4	C213_178.5 P63 BN63A4
7.8	137	1.8	167.5	5500	C313_167.5 S05 M05A4	C313_167.5 P63 BN63A4
8.1	132	3.3	162.0	6500	C353_162.0 P63 BN63A4	C353_162.0 P63 BN63A4
8.2	132	1.3	160.7	5000	C213_160.7 S05 M05A4	C213_160.7 P63 BN63A4
8.6	124	1.3	151.7	5000	C213_151.7 S05 M05A4	C213_151.7 P63 BN63A4
8.8	121	2.0	148.4	5500	C313_148.4 S05 M05A4	C313_148.4 P63 BN63A4
9.6	112	1.4	136.5	5000	C213_136.5 S05 M05A4	C213_136.5 P63 BN63A4
9.8	109	2.1	133.6	5500	C313_133.6 S05 M05A4	C313_133.6 P63 BN63A4
10.7	100	2.3	122.4	5500	C313_122.4 S05 M05A4	C313_122.4 P63 BN63A4
10.7	100	1.6	122.2	5000	C213_122.2 S05 M05A4	C213_122.2 P63 BN63A4
11.9	90	2.5	110.2	5500	C313_110.2 S05 M05A4	C313_110.2 P63 BN63A4
11.9	90	1.8	110.0	5000	C213_110.0 S05 M05A4	C213_110.0 P63 BN63A4
12.7	85	2.7	103.3	5500	C313_103.3 S05 M05A4	C313_103.3 P63 BN63A4
13.1	82	1.9	100.2	5000	C213_100.2 S05 M05A4	C213_100.2 P63 BN63A4
14.1	76	2.8	93.0	5500	C313_93.0 S05 M05A4	C313_93.0 P63 BN63A4

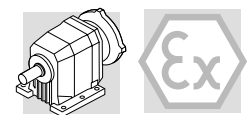


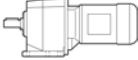



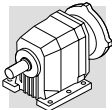
0.12 kW						
$n_2$ min <sup>-1</sup>	$M_2$ Nm	S	i	$Rn_2$ N		
14.5	74	2.1	90.2	5000	C213_90.2 S05 M05A4	C213_90.2 P63 BN63A4
15.9	68	2.2	82.6	5000	C213_82.6 S05 M05A4	C213_82.6 P63 BN63A4
15.9	68	3.3	82.6	5500	C313_82.6 S05 M05A4	C313_82.6 P63 BN63A4
17.6	61	2.4	74.4	5000	C213_74.4 S05 M05A4	C213_74.4 P63 BN63A4
17.6	61	3.3	74.3	5500	C313_74.3 S05 M05A4	C313_74.3 P63 BN63A4
19.6	56	2.8	66.8	5500	C312_66.8 S05 M05A4	C312_66.8 P63 BN63A4
19.8	55	1.0	66.2	2000	C112_66.2 S05 M05A4	C112_66.2 P63 BN63A4
20.1	53	2.7	65.3	5000	C213_65.3 S05 M05A4	C213_65.3 P63 BN63A4
20.7	53	2.0	63.3	5000	C212_63.3 S05 M05A4	C212_63.3 P63 BN63A4
21.8	50	2.8	60.2	5500	C312_60.2 S05 M05A4	C312_60.2 P63 BN63A4
22.0	50	1.3	59.6	2000	C112_59.6 S05 M05A4	C112_59.6 P63 BN63A4
22.3	48	2.8	58.8	5000	C213_58.8 S05 M05A4	C213_58.8 P63 BN63A4
23.0	47	1.9	57.0	5000	C212_57.0 S05 M05A4	C212_57.0 P63 BN63A4
23.7	46	1.2	55.2	2000	C112_55.2 S05 M05A4	C112_55.2 P63 BN63A4
23.9	45	2.5	54.7	5000	C212_54.7 S05 M05A4	C212_54.7 P63 BN63A4
26.4	41	1.5	49.7	2000	C112_49.7 S05 M05A4	C112_49.7 P63 BN63A4
26.6	41	2.4	49.3	5000	C212_49.3 S05 M05A4	C212_49.3 P63 BN63A4
27.5	40	1.3	47.6	2000	C112_47.6 S05 M05A4	C112_47.6 P63 BN63A4
31	36	1.7	42.9	2000	C112_42.9 S05 M05A4	C112_42.9 P63 BN63A4
35	31	1.7	37.0	2000	C112_37.0 S05 M05A4	C112_37.0 P63 BN63A4
39	28	2.1	33.4	2000	C112_33.4 S05 M05A4	C112_33.4 P63 BN63A4
40	27	1.9	32.8	2000	C112_32.8 S05 M05A4	C112_32.8 P63 BN63A4
44	25	2.2	29.5	2000	C112_29.5 S05 M05A4	C112_29.5 P63 BN63A4
52	21	2.4	25.4	2000	C112_25.4 S05 M05A4	C112_25.4 P63 BN63A4
57	19.0	2.6	22.8	2000	C112_22.8 S05 M05A4	C112_22.8 P63 BN63A4
64	17.1	2.7	20.6	2000	C112_20.6 S05 M05A4	C112_20.6 P63 BN63A4
70	15.4	3.0	18.6	2000	C112_18.6 S05 M05A4	C112_18.6 P63 BN63A4
76	14.3	3.1	17.2	2000	C112_17.2 S05 M05A4	C112_17.2 P63 BN63A4
85	12.9	3.3	15.5	2000	C112_15.5 S05 M05A4	C112_15.5 P63 BN63A4
98	11.1	3.6	13.4	2000	C112_13.4 S05 M05A4	C112_13.4 P63 BN63A4
108	10.0	3.9	12.1	2000	C112_12.1 S05 M05A4	C112_12.1 P63 BN63A4
130	8.4	4.3	10.1	2000	C112_10.1 S05 M05A4	C112_10.1 P63 BN63A4
145	7.5	4.6	9.1	1950	C112_9.1 S05 M05A4	C112_9.1 P63 BN63A4
172	6.3	5.1	7.6	1850	C112_7.6 S05 M05A4	C112_7.6 P63 BN63A4
191	5.7	5.4	6.9	1790	C112_6.9 S05 M05A4	C112_6.9 P63 BN63A4

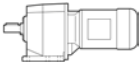

### 2.7.2 0.18 kW

0.18 kW						
$n_2$ min <sup>-1</sup>	$M_2$ Nm	S	i	$Rn_2$ N		
1.6	956	1.0	808.0	10000	C514_808.0 S05 M05B4	C514_808.0 P63 BN63B4
1.7	942	1.7	796.1	16000	C614_796.1 S05 M05B4	C614_796.1 P63 BN63B4
1.8	859	1.9	726.3	16000	C614_726.3 S05 M05B4	C614_726.3 P63 BN63B4
1.8	849	1.2	717.7	10000	C514_717.7 S05 M05B4	C514_717.7 P63 BN63B4
2.0	791	2.0	668.8	16000	C614_668.8 S05 M05B4	C614_668.8 P63 BN63B4
2.0	775	1.3	655.4	10000	C514_655.4 S05 M05B4	C514_655.4 P63 BN63B4
2.2	722	2.2	610.1	16000	C614_610.1 S05 M05B4	C614_610.1 P63 BN63B4
2.2	712	1.4	602.0	10000	C514_602.0 S05 M05B4	C514_602.0 P63 BN63B4
2.3	676	2.4	571.2	16000	C614_571.2 S05 M05B4	C614_571.2 P63 BN63B4
2.4	650	1.5	549.7	10000	C514_549.7 S05 M05B4	C514_549.7 P63 BN63B4
2.5	616	2.6	521.1	16000	C614_521.1 S05 M05B4	C614_521.1 P63 BN63B4
2.6	601	1.7	508.0	10000	C514_508.0 S05 M05B4	C514_508.0 P63 BN63B4
2.7	584	1.0	493.5	7000	C414_493.5 S05 M05B4	C414_493.5 P63 BN63B4
2.8	549	1.8	463.9	10000	C514_463.9 S05 M05B4	C514_463.9 P63 BN63B4
2.9	547	2.9	462.0	16000	C614_462.0 S05 M05B4	C614_462.0 P63 BN63B4
2.9	533	1.1	450.2	7000	C414_450.2 S05 M05B4	C414_450.2 P63 BN63B4
3.1	499	3.2	421.5	16000	C614_421.5 S05 M05B4	C614_421.5 P63 BN63B4
3.2	495	1.2	418.5	7000	C414_418.5 S05 M05B4	C414_418.5 P63 BN63B4
3.2	492	2.0	415.7	10000	C514_415.7 S05 M05B4	C514_415.7 P63 BN63B4

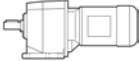



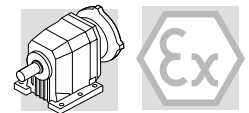
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$n_2$ min <sup>-1</sup>	$M_2$ Nm	S	i	$Rn_2$ N		 IEC
3.5	452	1.3	381.8	7000	C414_381.8 S05 M05B4	C414_381.8 P63 BN63B4
3.5	449	2.2	379.6	10000	C514_379.6 S05 M05B4	C514_379.6 P63 BN63B4
3.5	447	1.0	377.9	6500	C354_377.9 S05 M05B4	C354_377.9 P63 BN63B4
3.8	407	1.1	344.3	6500	C354_344.3 S05 M05B4	C354_344.3 P63 BN63B4
4.0	394	1.4	333.4	7000	C414_333.4 S05 M05B4	C414_333.4 P63 BN63B4
4.0	386	2.6	326.1	10000	C514_326.1 S05 M05B4	C514_326.1 P63 BN63B4
4.1	377	1.2	318.9	6500	C354_318.9 S05 M05B4	C354_318.9 P63 BN63B4
4.3	360	1.7	304.2	7000	C414_304.2 S05 M05B4	C414_304.2 P63 BN63B4
4.4	352	2.8	297.8	10000	C514_297.8 S05 M05B4	C514_297.8 P63 BN63B4
4.5	344	1.3	290.6	6500	C354_290.6 S05 M05B4	C354_290.6 P63 BN63B4
5.0	312	3.2	263.8	10000	C514_263.8 S05 M05B4	C514_263.8 P63 BN63B4
5.0	311	1.8	263.0	7000	C414_263.0 S05 M05B4	C414_263.0 P63 BN63B4
5.2	302	1.5	255.0	6500	C354_255.0 S05 M05B4	C354_255.0 P63 BN63B4
5.5	284	2.1	239.9	7000	C414_239.9 S05 M05B4	C414_239.9 P63 BN63B4
5.7	275	1.6	232.3	6500	C354_232.3 S05 M05B4	C354_232.3 P63 BN63B4
6.3	253	2.1	209.1	7000	C413_209.1 S05 M05B4	C413_209.1 P63 BN63B4
6.4	250	1.8	206.4	6500		C353_206.4 P63 BN63B4
6.8	235	1.1	194.1	5500	C313_194.1 S05 M05B4	C313_194.1 P63 BN63B4
6.9	231	2.6	190.8	7000	C413_190.8 S05 M05B4	C413_190.8 P63 BN63B4
7.0	228	1.9	188.0	6500		C353_188.0 P63 BN63B4
7.1	225	1.1	186.0	5500	C313_186.0 S05 M05B4	C313_186.0 P63 BN63B4
7.3	218	2.4	179.9	7000	C413_179.9 S05 M05B4	C413_179.9 P63 BN63B4
7.9	202	1.2	167.5	5500	C313_167.5 S05 M05B4	C313_167.5 P63 BN63B4
8.0	199	3.0	164.1	7000	C413_164.1 S05 M05B4	C413_164.1 P63 BN63B4
8.1	196	2.2	162.0	6500		C353_162.0 P63 BN63B4
8.9	179	1.3	148.4	5500	C313_148.4 S05 M05B4	C313_148.4 P63 BN63B4
8.9	179	2.5	147.6	6500		C353_147.6 P63 BN63B4
9.1	176	2.9	145.6	7000	C413_145.6 S05 M05B4	C413_145.6 P63 BN63B4
9.4	169	2.5	139.8	6500		C353_139.8 P63 BN63B4
9.9	162	1.4	133.6	5500	C313_133.6 S05 M05B4	C313_133.6 P63 BN63B4
10.4	154	2.9	127.3	6500		C353_127.3 P63 BN63B4
10.8	148	1.6	122.4	5500	C313_122.4 S05 M05B4	C313_122.4 P63 BN63B4
10.8	148	1.1	122.2	5000	C213_122.2 S05 M05B4	C213_122.2 P63 BN63B4
10.9	146	3.4	120.6	7000	C413_120.6 S05 M05B4	C413_120.6 P63 BN63B4
11.8	135	3.0	111.5	6500		C353_111.5 P63 BN63B4
12.0	133	1.7	110.2	5500	C313_110.2 S05 M05B4	C313_110.2 P63 BN63B4
12.0	133	1.2	110.0	5000	C213_110.0 S05 M05B4	C213_110.0 P63 BN63B4
12.8	125	1.8	103.3	5500	C313_103.3 S05 M05B4	C313_103.3 P63 BN63B4
13.0	123	3.5	101.6	6500		C353_101.6 P63 BN63B4
13.2	121	1.3	100.2	5000	C213_100.2 S05 M05B4	C213_100.2 P63 BN63B4
14.2	112	1.9	93.0	5500	C313_93.0 S05 M05B4	C313_93.0 P63 BN63B4
14.6	109	1.4	90.2	5000	C213_90.2 S05 M05B4	C213_90.2 P63 BN63B4
16.0	100	1.5	82.6	5000	C213_82.6 S05 M05B4	C213_82.6 P63 BN63B4
16.0	100	2.2	82.6	5500	C313_82.6 S05 M05B4	C313_82.6 P63 BN63B4
17.8	90	1.6	74.4	5000	C213_74.4 S05 M05B4	C213_74.4 P63 BN63B4
17.8	90	2.2	74.3	5500	C313_74.3 S05 M05B4	C313_74.3 P63 BN63B4
19.8	83	1.9	66.8	5500	C312_66.8 S05 M05B4	C312_66.8 P63 BN63B4
20.2	79	1.8	65.3	5000	C213_65.3 S05 M05B4	C213_65.3 P63 BN63B4
20.9	78	1.3	63.3	5000	C212_63.3 S05 M05B4	C212_63.3 P63 BN63B4
21.9	74	1.9	60.2	5500	C312_60.2 S05 M05B4	C312_60.2 P63 BN63B4
22.4	71	1.9	58.8	5000	C213_58.8 S05 M05B4	C213_58.8 P63 BN63B4
23.2	70	1.3	57.0	5000	C212_57.0 S05 M05B4	C212_57.0 P63 BN63B4
24.1	68	1.7	54.7	5000	C212_54.7 S05 M05B4	C212_54.7 P63 BN63B4
25.2	65	3.2	52.4	5500	C312_52.4 S05 M05B4	C312_52.4 P63 BN63B4
26.6	62	1.0	49.7	2000	C112_49.7 S05 M05B4	C112_49.7 P63 BN63B4
26.8	61	1.6	49.3	5000	C212_49.3 S05 M05B4	C212_49.3 P63 BN63B4
31	54	2.4	43.3	4890	C212_43.3 S05 M05B4	C212_43.3 P63 BN63B4
31	53	1.2	42.9	2000	C112_42.9 S05 M05B4	C112_42.9 P63 BN63B4
34	48	2.4	39.0	4740	C212_39.0 S05 M05B4	C212_39.0 P63 BN63B4
36	46	1.1	37.0	2000	C112_37.0 S05 M05B4	C112_37.0 P63 BN63B4
36	45	3.0	36.8	4670	C212_36.8 S05 M05B4	C212_36.8 P63 BN63B4
40	41	1.4	33.4	2000	C112_33.4 S05 M05B4	C112_33.4 P63 BN63B4
40	41	3.2	33.1	4520	C212_33.1 S05 M05B4	C212_33.1 P63 BN63B4
40	41	1.3	32.8	2000	C112_32.8 S05 M05B4	C112_32.8 P63 BN63B4

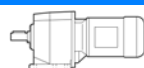



0.18 kW						
$n_2$ min <sup>-1</sup>	$M_2$ Nm	S	i	$Rn_2$ N		
45	37	3.4	29.6	4380	C212_29.6 S05 M05B4	C212_29.6 P63 BN63B4
45	37	1.5	29.5	2000	C112_29.5 S05 M05B4	C112_29.5 P63 BN63B4
52	31	1.6	25.4	2000	C112_25.4 S05 M05B4	C112_25.4 P63 BN63B4
58	28	1.8	22.8	2000	C112_22.8 S05 M05B4	C112_22.8 P63 BN63B4
64	26	1.8	20.6	2000	C112_20.6 S05 M05B4	C112_20.6 P63 BN63B4
71	23	2.0	18.6	2000	C112_18.6 S05 M05B4	C112_18.6 P63 BN63B4
77	21	2.1	17.2	2000	C112_17.2 S05 M05B4	C112_17.2 P63 BN63B4
85	19.1	2.2	15.5	2000	C112_15.5 S05 M05B4	C112_15.5 P63 BN63B4
98	16.6	2.4	13.4	2000	C112_13.4 S05 M05B4	C112_13.4 P63 BN63B4
109	14.9	2.6	12.1	2000	C112_12.1 S05 M05B4	C112_12.1 P63 BN63B4
131	12.4	2.9	10.1	2000	C112_10.1 S05 M05B4	C112_10.1 P63 BN63B4
146	11.2	3.1	9.1	1940	C112_9.1 S05 M05B4	C112_9.1 P63 BN63B4
173	9.4	3.4	7.6	1830	C112_7.6 S05 M05B4	C112_7.6 P63 BN63B4
192	8.5	3.6	6.9	1780	C112_6.9 S05 M05B4	C112_6.9 P63 BN63B4

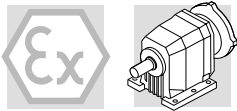
### 2.7.3 0.25 kW

0.25 kW						
$n_2$ min <sup>-1</sup>	$M_2$ Nm	S	i	$Rn_2$ N		
1.7	1311	1.2	796.1	16000	C614_796.1 S05 M05C4	C614_796.1 P71 BN71A4
1.8	1196	1.3	726.3	16000	C614_726.3 S05 M05C4	C614_726.3 P71 BN71A4
2.0	1102	1.5	668.8	16000	C614_668.8 S05 M05C4	C614_668.8 P71 BN71A4
2.2	1005	1.6	610.1	16000	C614_610.1 S05 M05C4	C614_610.1 P71 BN71A4
2.2	992	1.0	602.0	10000	C514_602.0 S05 M05C4	C514_602.0 P71 BN71A4
2.3	941	1.7	571.2	16000	C614_571.2 S05 M05C4	C614_571.2 P71 BN71A4
2.4	905	1.1	549.7	10000	C514_549.7 S05 M05C4	C514_549.7 P71 BN71A4
2.5	858	1.9	521.1	16000	C614_521.1 S05 M05C4	C614_521.1 P71 BN71A4
2.6	837	1.2	508.0	10000	C514_508.0 S05 M05C4	C514_508.0 P71 BN71A4
2.8	764	1.3	463.9	10000	C514_463.9 S05 M05C4	C514_463.9 P71 BN71A4
2.9	761	2.1	462.0	16000	C614_462.0 S05 M05C4	C614_462.0 P71 BN71A4
3.1	694	2.3	421.5	16000	C614_421.5 S05 M05C4	C614_421.5 P71 BN71A4
3.2	685	1.5	415.7	10000	C514_415.7 S05 M05C4	C514_415.7 P71 BN71A4
3.5	625	1.6	379.6	10000	C514_379.6 S05 M05C4	C514_379.6 P71 BN71A4
3.6	610	2.6	370.1	16000	C614_370.1 S05 M05C4	C614_370.1 P71 BN71A4
3.9	556	2.9	337.7	16000	C614_337.7 S05 M05C4	C614_337.7 P71 BN71A4
4.0	549	1.0	333.4	7000	C414_333.4 S05 M05C4	C414_333.4 P71 BN71A4
4.0	537	1.9	326.1	10000	C514_326.1 S05 M05C4	C514_326.1 P71 BN71A4
4.3	501	1.2	304.2	7000	C414_304.2 S05 M05C4	C414_304.2 P71 BN71A4
4.4	497	3.2	301.7	16000	C614_301.7 S05 M05C4	C614_301.7 P71 BN71A4
4.4	490	2.0	297.8	10000	C514_297.8 S05 M05C4	C514_297.8 P71 BN71A4
5.0	434	2.3	263.8	10000	C514_263.8 S05 M05C4	C514_263.8 P71 BN71A4
5.0	433	1.3	263.0	7000	C414_263.0 S05 M05C4	C414_263.0 P71 BN71A4
5.2	420	1.1	255.0	6500	C354_255.0 S05 M05C4	C354_255.0 P71 BN71A4
5.5	397	2.5	240.9	10000	C514_240.9 S05 M05C4	C514_240.9 P71 BN71A4
5.5	395	1.5	239.9	7000	C414_239.9 S05 M05C4	C414_239.9 P71 BN71A4
5.7	383	1.2	232.3	6500	C354_232.3 S05 M05C4	C354_232.3 P71 BN71A4
6.1	365	2.7	216.7	10000	C513_216.7 S05 M05C4	C513_216.7 P71 BN71A4
6.3	352	1.5	209.1	7000	C413_209.1 S05 M05C4	C413_209.1 P71 BN71A4
6.4	347	1.3	206.4	6500		C353_206.4 P71 BN71A4
6.7	333	3.0	197.9	10000	C513_197.9 S05 M05C4	C513_197.9 P71 BN71A4
6.9	321	1.9	190.8	7000	C413_190.8 S05 M05C4	C413_190.8 P71 BN71A4
7.0	316	1.3	188.0	6500		C353_188.0 P71 BN71A4
7.3	303	1.7	179.9	7000	C413_179.9 S05 M05C4	C413_179.9 P71 BN71A4
7.5	296	3.3	175.8	10000	C513_175.8 S05 M05C4	C513_175.8 P71 BN71A4
8.0	276	2.2	164.1	7000	C413_164.1 S05 M05C4	C413_164.1 P71 BN71A4
8.1	272	1.6	162.0	6500		C353_162.0 P71 BN71A4
8.9	248	1.8	147.6	6500		C353_147.6 P71 BN71A4
9.1	245	2.1	145.6	7000	C413_145.6 S05 M05C4	C413_145.6 P71 BN71A4
9.4	235	1.8	139.8	6500		C353_139.8 P71 BN71A4

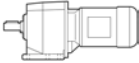



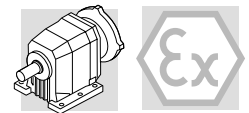
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$n_2$ min <sup>-1</sup>	$M_2$ Nm	S	i	$Rn_2$ N		
9.9	225	1.0	133.6	5500	C313_133.6 S05 M05C4	C313_133.6 P71 BN71A4
9.9	223	2.6	132.9	7000	C413_132.9 S05 M05C4	C413_132.9 P71 BN71A4
10.4	214	2.1	127.3	6500		C353_127.3 P71 BN71A4
10.8	206	1.1	122.4	5500	C313_122.4 S05 M05C4	C313_122.4 P71 BN71A4
10.9	203	2.4	120.6	7000	C413_120.6 S05 M05C4	C413_120.6 P71 BN71A4
11.8	188	2.2	111.5	6500		C353_111.5 P71 BN71A4
12.0	185	1.2	110.2	5500	C313_110.2 S05 M05C4	C313_110.2 P71 BN71A4
12.0	185	3.1	110.1	7000	C413_110.1 S05 M05C4	C413_110.1 P71 BN71A4
12.8	174	1.3	103.3	5500	C313_103.3 S05 M05C4	C313_103.3 P71 BN71A4
12.9	172	2.8	102.3	7000	C413_102.3 S05 M05C4	C413_102.3 P71 BN71A4
13.0	171	2.5	101.6	6500		C353_101.6 P71 BN71A4
14.1	157	3.5	93.3	7000	C413_93.3 S05 M05C4	C413_93.3 P71 BN71A4
14.2	156	1.4	93.0	5500	C313_93.0 S05 M05C4	C313_93.0 P71 BN71A4
14.4	155	2.6	91.9	6500		C353_91.9 P71 BN71A4
14.6	152	1.0	90.2	5000	C213_90.2 S05 M05C4	C213_90.2 P71 BN71A4
15.8	141	2.8	83.8	6500		C353_83.8 P71 BN71A4
16.0	139	1.1	82.6	5000	C213_82.6 S05 M05C4	C213_82.6 P71 BN71A4
16.0	139	1.6	82.6	5500	C313_82.6 S05 M05C4	C313_82.6 P71 BN71A4
16.2	137	3.4	81.5	7000	C413_81.5 S05 M05C4	C413_81.5 P71 BN71A4
17.0	130	3.0	77.6	6500		C353_77.6 P71 BN71A4
17.8	125	1.2	74.4	5000	C213_74.4 S05 M05C4	C213_74.4 P71 BN71A4
17.8	125	1.6	74.3	5500	C313_74.3 S05 M05C4	C313_74.3 P71 BN71A4
18.7	119	3.2	70.7	6500		C353_70.7 P71 BN71A4
19.8	115	1.4	66.8	5500	C312_66.8 S05 M05C4	C312_66.8 P71 BN71A4
20.2	110	1.3	65.3	5000	C213_65.3 S05 M05C4	C213_65.3 P71 BN71A4
21.9	103	1.4	60.2	5500	C312_60.2 S05 M05C4	C312_60.2 P71 BN71A4
22.4	99	1.4	58.8	5000	C213_58.8 S05 M05C4	C213_58.8 P71 BN71A4
24.1	94	1.2	54.7	5000	C212_54.7 S05 M05C4	C212_54.7 P71 BN71A4
25.2	90	2.3	52.4	5500	C312_52.4 S05 M05C4	C312_52.4 P71 BN71A4
26.8	85	1.2	49.3	4910	C212_49.3 S05 M05C4	C212_49.3 P71 BN71A4
28.0	81	2.7	47.2	5500	C312_47.2 S05 M05C4	C312_47.2 P71 BN71A4
29.2	78	2.6	45.3	5500	C312_45.3 S05 M05C4	C312_45.3 P71 BN71A4
31	74	1.7	43.3	4750	C212_43.3 S05 M05C4	C212_43.3 P71 BN71A4
32	70	3.1	40.7	5500	C312_40.7 S05 M05C4	C312_40.7 P71 BN71A4
34	67	1.7	39.0	4610	C212_39.0 S05 M05C4	C212_39.0 P71 BN71A4
36	63	2.1	36.8	4540	C212_36.8 S05 M05C4	C212_36.8 P71 BN71A4
37	62	3.1	36.1	5500	C312_36.1 S05 M05C4	C312_36.1 P71 BN71A4
40	57	0.9	33.4	2000	C112_33.4 S05 M05C4	C112_33.4 P71 BN71A4
40	57	2.3	33.1	4430	C212_33.1 S05 M05C4	C212_33.1 P71 BN71A4
45	51	2.5	29.6	4300	C212_29.6 S05 M05C4	C212_29.6 P71 BN71A4
45	51	1.1	29.5	2000	C112_29.5 S05 M05C4	C112_29.5 P71 BN71A4
49	46	2.6	26.7	4170	C212_26.7 S05 M05C4	C212_26.7 P71 BN71A4
52	44	1.2	25.4	2000	C112_25.4 S05 M05C4	C112_25.4 P71 BN71A4
54	42	2.8	24.3	4060	C212_24.3 S05 M05C4	C212_24.3 P71 BN71A4
58	39	1.3	22.8	2000	C112_22.8 S05 M05C4	C112_22.8 P71 BN71A4
60	38	3.1	21.9	3940	C212_21.9 S05 M05C4	C212_21.9 P71 BN71A4
64	35	1.3	20.6	2000	C112_20.6 S05 M05C4	C112_20.6 P71 BN71A4
66	34	3.2	20.0	3840	C212_20.0 S05 M05C4	C212_20.0 P71 BN71A4
71	32	1.4	18.6	2000	C112_18.6 S05 M05C4	C112_18.6 P71 BN71A4
73	31	3.4	18.0	3720	C212_18.0 S05 M05C4	C212_18.0 P71 BN71A4
77	29	1.5	17.2	2000	C112_17.2 S05 M05C4	C112_17.2 P71 BN71A4
85	27	1.6	15.5	2000	C112_15.5 S05 M05C4	C112_15.5 P71 BN71A4
98	23	1.7	13.4	2000	C112_13.4 S05 M05C4	C112_13.4 P71 BN71A4
109	21	1.9	12.1	2000	C112_12.1 S05 M05C4	C112_12.1 P71 BN71A4
131	17.3	2.1	10.1	1980	C112_10.1 S05 M05C4	C112_10.1 P71 BN71A4
146	15.6	2.2	9.1	1920	C112_9.1 S05 M05C4	C112_9.1 P71 BN71A4
173	13.1	2.4	7.6	1820	C112_7.6 S05 M05C4	C112_7.6 P71 BN71A4
192	11.8	2.6	6.9	1760	C112_6.9 S05 M05C4	C112_6.9 P71 BN71A4

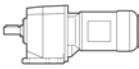







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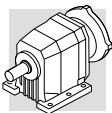
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$n_2$ min <sup>-1</sup>	$M_2$ Nm	S	i	$Rn_2$ N		
2.0	1582	1.0	668.8	16000	C614_668.8 S1 M1SD4	C614_668.8 P71 BN71B4
2.2	1444	1.1	610.1	16000	C614_610.1 S1 M1SD4	C614_610.1 P71 BN71B4
2.4	1352	1.2	571.2	16000	C614_571.2 S1 M1SD4	C614_571.2 P71 BN71B4
2.6	1233	1.3	521.1	16000	C614_521.1 S1 M1SD4	C614_521.1 P71 BN71B4
3.0	1093	1.5	462.0	16000	C614_462.0 S1 M1SD4	C614_462.0 P71 BN71B4
3.3	997	1.6	421.5	16000	C614_421.5 S1 M1SD4	C614_421.5 P71 BN71B4
3.3	984	1.0	415.7	10000	C514_415.7 S1 M1SD4	C514_415.7 P71 BN71B4
3.6	898	1.1	379.6	10000	C514_379.6 S1 M1SD4	C514_379.6 P71 BN71B4
3.7	876	1.8	370.1	16000	C614_370.1 S1 M1SD4	C614_370.1 P71 BN71B4
4.1	799	2.0	337.7	16000	C614_337.7 S1 M1SD4	C614_337.7 P71 BN71B4
4.2	772	1.3	326.1	10000	C514_326.1 S1 M1SD4	C514_326.1 P71 BN71B4
4.5	714	2.2	301.7	16000	C614_301.7 S1 M1SD4	C614_301.7 P71 BN71B4
4.6	705	1.4	297.8	10000	C514_297.8 S1 M1SD4	C514_297.8 P71 BN71B4
5.0	651	2.5	275.3	16000	C614_275.3 S1 M1SD4	C614_275.3 P71 BN71B4
5.2	624	1.6	263.8	10000	C514_263.8 S1 M1SD4	C514_263.8 P71 BN71B4
5.7	570	1.8	240.9	10000	C514_240.9 S1 M1SD4	C514_240.9 P71 BN71B4
5.7	568	1.1	239.9	7000	C414_239.9 S1 M1SD4	C414_239.9 P71 BN71B4
5.7	564	2.8	238.3	16000	C614_238.3 S1 M1SD4	C614_238.3 P71 BN71B4
6.3	514	3.1	217.4	16000	C614_217.4 S1 M1SD4	C614_217.4 P71 BN71B4
6.3	520	1.9	216.7	10000	C513_216.7 S1 M1SD4	C513_216.7 P71 BN71B4
6.6	502	1.1	209.1	7000	C413_209.1 S1 M1SD4	C413_209.1 P71 BN71B4
6.9	475	2.1	197.9	10000	C513_197.9 S1 M1SD4	C513_197.9 P71 BN71B4
7.2	458	1.3	190.8	7000	C413_190.8 S1 M1SD4	C413_190.8 P71 BN71B4
7.6	431	1.2	179.9	7000	C413_179.9 S1 M1SD4	C413_179.9 P71 BN71B4
7.8	422	2.3	175.8	10000	C513_175.8 S1 M1SD4	C513_175.8 P71 BN71B4
8.3	394	1.5	164.1	7000	C413_164.1 S1 M1SD4	C413_164.1 P71 BN71B4
8.5	389	1.1	162.0	6500	C353_162.0 S1 M1SD4	C353_162.0 P71 BN71B4
8.5	385	2.6	160.5	10000	C513_160.5 S1 M1SD4	C513_160.5 P71 BN71B4
9.3	354	1.3	147.6	6500	C353_147.6 S1 M1SD4	C353_147.6 P71 BN71B4
9.3	354	2.7	147.4	10000	C513_147.4 S1 M1SD4	C513_147.4 P71 BN71B4
9.4	349	1.4	145.6	7000	C413_145.6 S1 M1SD4	C413_145.6 P71 BN71B4
9.8	335	1.3	139.8	6500	C353_139.8 S1 M1SD4	C353_139.8 P71 BN71B4
10.2	323	3.1	134.6	10000	C513_134.6 S1 M1SD4	C513_134.6 P71 BN71B4
10.3	319	1.9	132.9	7000	C413_132.9 S1 M1SD4	C413_132.9 P71 BN71B4
10.8	305	1.4	127.3	6500	C353_127.3 S1 M1SD4	C353_127.3 P71 BN71B4
11.0	298	3.1	124.4	10000	C513_124.4 S1 M1SD4	C513_124.4 P71 BN71B4
11.4	289	1.7	120.6	7000	C413_120.6 S1 M1SD4	C413_120.6 P71 BN71B4
12.3	267	1.5	111.5	6500	C353_111.5 S1 M1SD4	C353_111.5 P71 BN71B4
12.4	264	2.2	110.1	7000	C413_110.1 S1 M1SD4	C413_110.1 P71 BN71B4
13.4	245	1.9	102.3	7000	C413_102.3 S1 M1SD4	C413_102.3 P71 BN71B4
13.5	244	1.7	101.6	6500	C353_101.6 S1 M1SD4	C353_101.6 P71 BN71B4
14.7	224	2.4	93.3	7000	C413_93.3 S1 M1SD4	C413_93.3 P71 BN71B4
14.9	221	1.8	91.9	6500	C353_91.9 S1 M1SD4	C353_91.9 P71 BN71B4
16.4	201	2.0	83.8	6500	C353_83.8 S1 M1SD4	C353_83.8 P71 BN71B4
16.6	200	1.1	82.6	5500	C313_82.6 S1 M1SD4	C313_82.6 P71 BN71B4
16.8	196	2.4	81.5	7000	C413_81.5 S1 M1SD4	C413_81.5 P71 BN71B4
17.7	186	2.1	77.6	6500	C353_77.6 S1 M1SD4	C353_77.6 P71 BN71B4
18.4	178	2.7	74.4	7000	C413_74.4 S1 M1SD4	C413_74.4 P71 BN71B4
18.4	180	1.1	74.3	5500	C313_74.3 S1 M1SD4	C313_74.3 P71 BN71B4
19.4	170	2.2	70.7	6500	C353_70.7 S1 M1SD4	C353_70.7 P71 BN71B4
21.3	154	2.9	64.3	7000	C413_64.3 S1 M1SD4	C413_64.3 P71 BN71B4
22.1	149	2.5	62.0	6500	C353_62.0 S1 M1SD4	C353_62.0 P71 BN71B4
23.4	141	3.2	58.7	7000	C413_58.7 S1 M1SD4	C413_58.7 P71 BN71B4
24.2	136	2.5	56.5	6500	C353_56.5 S1 M1SD4	C353_56.5 P71 BN71B4
26.1	128	1.6	52.4	5500	C312_52.4 S1 M1SD4	C312_52.4 P71 BN71B4
26.6	123	3.5	51.5	7000	C413_51.5 S1 M1SD4	C413_51.5 P71 BN71B4
28.4	116	2.9	48.2	6500	C353_48.2 S1 M1SD4	C353_48.2 P71 BN71B4
29.0	116	1.9	47.2	5500	C312_47.2 S1 M1SD4	C312_47.2 P71 BN71B4
30	111	1.8	45.3	5500	C312_45.3 S1 M1SD4	C312_45.3 P71 BN71B4
31	105	2.9	43.9	6500	C353_43.9 S1 M1SD4	C353_43.9 P71 BN71B4
32	106	1.2	43.3	4530	C212_43.3 S1 M1SD4	C212_43.3 P71 BN71B4



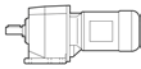

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$n_2$ min <sup>-1</sup>	$M_2$ Nm	S	i	$Rn_2$ N		 IEC
34	100	2.2	40.7	5500	C312_40.7 S1 M1SD4	C312_40.7 P71 BN71B4
35	95	1.2	39.0	4410	C212_39.0 S1 M1SD4	C212_39.0 P71 BN71B4
36	91	3.3	38.1	6500	C353_38.1 S1 M1SD4	C353_38.1 P71 BN71B4
37	90	1.5	36.8	4360	C212_36.8 S1 M1SD4	C212_36.8 P71 BN71B4
38	88	2.2	36.1	5500	C312_36.1 S1 M1SD4	C312_36.1 P71 BN71B4
39	83	3.4	34.7	6500	C353_34.7 S1 M1SD4	C353_34.7 P71 BN71B4
41	81	1.6	33.1	4240	C212_33.1 S1 M1SD4	C212_33.1 P71 BN71B4
42	80	2.6	32.5	5500	C312_32.5 S1 M1SD4	C312_32.5 P71 BN71B4
46	73	2.7	29.8	5500	C312_29.8 S1 M1SD4	C312_29.8 P71 BN71B4
46	73	1.7	29.6	4130	C212_29.6 S1 M1SD4	C212_29.6 P71 BN71B4
51	66	2.9	26.8	5500	C312_26.8 S1 M1SD4	C312_26.8 P71 BN71B4
51	65	1.8	26.7	4010	C212_26.7 S1 M1SD4	C212_26.7 P71 BN71B4
55	62	3.0	25.1	5500	C312_25.1 S1 M1SD4	C312_25.1 P71 BN71B4
56	59	1.9	24.3	3910	C212_24.3 S1 M1SD4	C212_24.3 P71 BN71B4
61	55	3.2	22.6	5500	C312_22.6 S1 M1SD4	C312_22.6 P71 BN71B4
63	54	2.1	21.9	3830	C212_21.9 S1 M1SD4	C212_21.9 P71 BN71B4
68	49	3.5	20.1	5440	C312_20.1 S1 M1SD4	C312_20.1 P71 BN71B4
68	49	2.2	20.0	3740	C212_20.0 S1 M1SD4	C212_20.0 P71 BN71B4
74	46	1.0	18.6	1950	C112_18.6 S1 M1SD4	C112_18.6 P71 BN71B4
76	44	2.4	18.0	3630	C212_18.0 S1 M1SD4	C212_18.0 P71 BN71B4
80	42	1.0	17.2	2000	C112_17.2 S1 M1SD4	C112_17.2 P71 BN71B4
86	39	2.6	15.8	3500	C212_15.8 S1 M1SD4	C212_15.8 P71 BN71B4
89	38	1.1	15.5	2000	C112_15.5 S1 M1SD4	C112_15.5 P71 BN71B4
96	35	2.7	14.3	3390	C212_14.3 S1 M1SD4	C212_14.3 P71 BN71B4
102	33	1.2	13.4	2000	C112_13.4 S1 M1SD4	C112_13.4 P71 BN71B4
110	30	3.0	12.4	3260	C212_12.4 S1 M1SD4	C212_12.4 P71 BN71B4
113	30	1.3	12.1	2000	C112_12.1 S1 M1SD4	C112_12.1 P71 BN71B4
123	27	3.3	11.2	3160	C212_11.2 S1 M1SD4	C212_11.2 P71 BN71B4
136	25	1.5	10.1	1930	C112_10.1 S1 M1SD4	C112_10.1 P71 BN71B4
151	22	1.6	9.1	1870	C112_9.1 S1 M1SD4	C112_9.1 P71 BN71B4
180	18.7	1.7	7.6	1780	C112_7.6 S1 M1SD4	C112_7.6 P71 BN71B4
199	16.8	1.8	6.9	1730	C112_6.9 S1 M1SD4	C112_6.9 P71 BN71B4

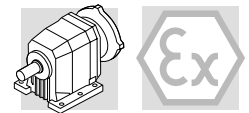
### 2.7.5 0.55 kW

0.55 kW						
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3.0	1598	1.0	462.0	16000	C614_462.0 S1 M1LA4	C614_462.0 P80 BN80A4
3.3	1458	1.1	421.5	16000	C614_421.5 S1 M1LA4	C614_421.5 P80 BN80A4
3.7	1280	1.3	370.1	16000	C614_370.1 S1 M1LA4	C614_370.1 P80 BN80A4
4.1	1168	1.4	337.7	16000	C614_337.7 S1 M1LA4	C614_337.7 P80 BN80A4
4.6	1043	1.5	301.7	16000	C614_301.7 S1 M1LA4	C614_301.7 P80 BN80A4
5.0	952	1.7	275.3	16000	C614_275.3 S1 M1LA4	C614_275.3 P80 BN80A4
5.2	912	1.1	263.8	10000	C514_263.8 S1 M1LA4	C514_263.8 P80 BN80A4
5.7	833	1.2	240.9	10000	C514_240.9 S1 M1LA4	C514_240.9 P80 BN80A4
5.8	824	1.9	238.3	16000	C614_238.3 S1 M1LA4	C614_238.3 P80 BN80A4
6.3	752	2.1	217.4	16000	C614_217.4 S1 M1LA4	C614_217.4 P80 BN80A4
6.4	767	1.3	216.7	10000	C513_216.7 S1 M1LA4	C513_216.7 P80 BN80A4
7.0	700	1.4	197.9	10000	C513_197.9 S1 M1LA4	C513_197.9 P80 BN80A4
7.9	622	1.6	175.8	10000	C513_175.8 S1 M1LA4	C513_175.8 P80 BN80A4
8.4	581	1.0	164.1	7000	C413_164.1 S1 M1LA4	C413_164.1 P80 BN80A4
8.6	568	1.8	160.5	10000	C513_160.5 S1 M1LA4	C513_160.5 P80 BN80A4
9.4	522	1.8	147.4	10000	C513_147.4 S1 M1LA4	C513_147.4 P80 BN80A4
10.3	477	2.1	134.6	10000	C513_134.6 S1 M1LA4	C513_134.6 P80 BN80A4
10.4	470	1.3	132.9	7000	C413_132.9 S1 M1LA4	C413_132.9 P80 BN80A4
11.1	440	2.1	124.4	10000	C513_124.4 S1 M1LA4	C513_124.4 P80 BN80A4
11.4	427	1.1	120.6	7000	C413_120.6 S1 M1LA4	C413_120.6 P80 BN80A4
12.1	402	2.5	113.6	10000	C513_113.6 S1 M1LA4	C513_113.6 P80 BN80A4
12.4	395	1.0	111.5	6500	C353_111.5 S1 M1LA4	C353_111.5 P80 BN80A4

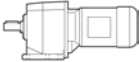



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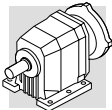
$n_2$ min <sup>-1</sup>	$M_2$ Nm	S	i	$Rn_2$ N		
12.5	390	1.5	110.1	7000	C413_110.1 S1 M1LA4	C413_110.1 P80 BN80A4
13.5	362	1.3	102.3	7000	C413_102.3 S1 M1LA4	C413_102.3 P80 BN80A4
13.6	360	2.5	101.8	10000	C513_101.8 S1 M1LA4	C513_101.8 P80 BN80A4
13.6	360	1.2	101.6	6500	C353_101.6 S1 M1LA4	C353_101.6 P80 BN80A4
14.8	330	1.6	93.3	7000	C413_93.3 S1 M1LA4	C413_93.3 P80 BN80A4
14.8	329	3.0	93.0	10000	C513_93.0 S1 M1LA4	C513_93.0 P80 BN80A4
15.0	325	1.2	91.9	6500	C353_91.9 S1 M1LA4	C353_91.9 P80 BN80A4
16.5	296	1.3	83.8	6500	C353_83.8 S1 M1LA4	C353_83.8 P80 BN80A4
16.9	289	1.6	81.5	7000	C413_81.5 S1 M1LA4	C413_81.5 P80 BN80A4
17.3	283	3.1	79.9	10000	C513_79.9 S1 M1LA4	C513_79.9 P80 BN80A4
17.8	275	1.4	77.6	6500	C353_77.6 S1 M1LA4	C353_77.6 P80 BN80A4
18.6	263	1.9	74.4	7000	C413_74.4 S1 M1LA4	C413_74.4 P80 BN80A4
19.5	250	1.5	70.7	6500	C353_70.7 S1 M1LA4	C353_70.7 P80 BN80A4
21.5	228	2.0	64.3	7000	C413_64.3 S1 M1LA4	C413_64.3 P80 BN80A4
22.2	220	1.7	62.0	6500	C353_62.0 S1 M1LA4	C353_62.0 P80 BN80A4
23.5	208	2.2	58.7	7000	C413_58.7 S1 M1LA4	C413_58.7 P80 BN80A4
24.4	200	1.7	56.5	6500	C353_56.5 S1 M1LA4	C353_56.5 P80 BN80A4
26.8	182	2.4	51.5	7000	C413_51.5 S1 M1LA4	C413_51.5 P80 BN80A4
28.7	170	2.0	48.2	6500	C353_48.2 S1 M1LA4	C353_48.2 P80 BN80A4
29.4	166	2.5	47.0	7000	C413_47.0 S1 M1LA4	C413_47.0 P80 BN80A4
30	164	1.2	45.3	5500	C312_45.3 S1 M1LA4	C312_45.3 P80 BN80A4
31	155	2.0	43.9	6500	C353_43.9 S1 M1LA4	C353_43.9 P80 BN80A4
34	147	1.5	40.7	5500	C312_40.7 S1 M1LA4	C312_40.7 P80 BN80A4
36	135	2.3	38.1	6500	C353_38.1 S1 M1LA4	C353_38.1 P80 BN80A4
38	133	1.0	36.8	4070	C212_36.8 S1 M1LA4	C212_36.8 P80 BN80A4
38	131	1.5	36.1	5500	C312_36.1 S1 M1LA4	C312_36.1 P80 BN80A4
40	123	2.3	34.7	6500	C353_34.7 S1 M1LA4	C353_34.7 P80 BN80A4
42	120	1.1	33.1	3970	C212_33.1 S1 M1LA4	C212_33.1 P80 BN80A4
42	118	1.7	32.5	5500	C312_32.5 S1 M1LA4	C312_32.5 P80 BN80A4
46	108	1.8	29.8	5500	C312_29.8 S1 M1LA4	C312_29.8 P80 BN80A4
47	107	1.2	29.6	3890	C212_29.6 S1 M1LA4	C212_29.6 P80 BN80A4
52	97	2.0	26.8	5500	C312_26.8 S1 M1LA4	C312_26.8 P80 BN80A4
52	96	1.2	26.7	3800	C212_26.7 S1 M1LA4	C212_26.7 P80 BN80A4
55	91	2.0	25.1	5500	C312_25.1 S1 M1LA4	C312_25.1 P80 BN80A4
57	88	1.3	24.3	3720	C212_24.3 S1 M1LA4	C212_24.3 P80 BN80A4
61	82	2.2	22.6	5480	C312_22.6 S1 M1LA4	C312_22.6 P80 BN80A4
63	79	1.5	21.9	3630	C212_21.9 S1 M1LA4	C212_21.9 P80 BN80A4
69	73	2.3	20.1	5300	C312_20.1 S1 M1LA4	C312_20.1 P80 BN80A4
69	72	1.5	20.0	3560	C212_20.0 S1 M1LA4	C212_20.0 P80 BN80A4
76	65	2.5	18.1	5140	C312_18.1 S1 M1LA4	C312_18.1 P80 BN80A4
77	65	1.6	18.0	3460	C212_18.0 S1 M1LA4	C212_18.0 P80 BN80A4
87	57	1.7	15.8	3350	C212_15.8 S1 M1LA4	C212_15.8 P80 BN80A4
89	56	2.7	15.6	4930	C312_15.6 S1 M1LA4	C312_15.6 P80 BN80A4
97	52	1.8	14.3	3260	C212_14.3 S1 M1LA4	C212_14.3 P80 BN80A4
98	51	3.0	14.0	4770	C312_14.0 S1 M1LA4	C312_14.0 P80 BN80A4
111	45	2.0	12.4	3160	C212_12.4 S1 M1LA4	C212_12.4 P80 BN80A4
112	45	3.1	12.3	4590	C312_12.3 S1 M1LA4	C312_12.3 P80 BN80A4
124	40	2.2	11.2	3070	C212_11.2 S1 M1LA4	C212_11.2 P80 BN80A4
124	40	3.5	11.1	4450	C312_11.1 S1 M1LA4	C312_11.1 P80 BN80A4
143	35	2.4	9.6	2950	C212_9.6 S1 M1LA4	C212_9.6 P80 BN80A4
152	33	1.1	9.1	1640	C112_9.1 S1 M1LA4	C112_9.1 P80 BN80A4
159	31	2.5	8.7	2860	C212_8.7 S1 M1LA4	C212_8.7 P80 BN80A4
181	28	1.2	7.6	1690	C112_7.6 S1 M1LA4	C112_7.6 P80 BN80A4
201	25	1.2	6.9	1670	C112_6.9 S1 M1LA4	C112_6.9 P80 BN80A4

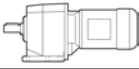



## 2.7.6 0.75 kW

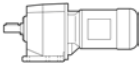

0.75 kW						
$n_2$ min <sup>-1</sup>	$M_2$ Nm	S	i	$Rn_2$ N		
4.1	1567	1.0	337.7	16000	C614_337.7 S2 M2SA4	C614_337.7 P80 BN80B4
4.6	1400	1.1	301.7	16000	C614_301.7 S2 M2SA4	C614_301.7 P80 BN80B4
5.1	1278	1.3	275.3	16000	C614_275.3 S2 M2SA4	C614_275.3 P80 BN80B4
5.9	1106	1.4	238.3	16000	C614_238.3 S2 M2SA4	C614_238.3 P80 BN80B4
6.4	1009	1.6	217.4	16000	C614_217.4 S2 M2SA4	C614_217.4 P80 BN80B4
7.1	941	1.1	197.9	10000	C513_197.9 S2 M2SA4	C513_197.9 P80 BN80B4
8.0	836	1.2	175.8	10000	C513_175.8 S2 M2SA4	C513_175.8 P80 BN80B4
8.7	764	1.3	160.5	10000	C513_160.5 S2 M2SA4	C513_160.5 P80 BN80B4
9.5	702	1.4	147.4	10000	C513_147.4 S2 M2SA4	C513_147.4 P80 BN80B4
10.4	641	1.6	134.6	10000	C513_134.6 S2 M2SA4	C513_134.6 P80 BN80B4
11.3	592	1.6	124.4	10000	C513_124.4 S2 M2SA4	C513_124.4 P80 BN80B4
12.3	541	1.9	113.6	10000	C513_113.6 S2 M2SA4	C513_113.6 P80 BN80B4
12.7	524	1.1	110.1	7000	C413_110.1 S2 M2SA4	C413_110.1 P80 BN80B4
13.8	484	1.9	101.8	10000	C513_101.8 S2 M2SA4	C513_101.8 P80 BN80B4
15.0	444	1.2	93.3	7000	C413_93.3 S2 M2SA4	C413_93.3 P80 BN80B4
15.1	442	2.2	93.0	10000	C513_93.0 S2 M2SA4	C513_93.0 P80 BN80B4
17.2	388	1.2	81.5	7000	C413_81.5 S2 M2SA4	C413_81.5 P80 BN80B4
17.5	380	2.3	79.9	10000	C513_79.9 S2 M2SA4	C513_79.9 P80 BN80B4
18.0	369	1.1	77.6	6500	C353_77.6 S2 M2SA4	C353_77.6 P80 BN80B4
18.8	354	1.4	74.4	7000	C413_74.4 S2 M2SA4	C413_74.4 P80 BN80B4
19.2	347	2.6	72.9	10000	C513_72.9 S2 M2SA4	C513_72.9 P80 BN80B4
19.8	336	1.1	70.7	6500	C353_70.7 S2 M2SA4	C353_70.7 P80 BN80B4
21.7	307	2.7	64.6	10000	C513_64.6 S2 M2SA4	C513_64.6 P80 BN80B4
21.8	306	1.5	64.3	7000	C413_64.3 S2 M2SA4	C413_64.3 P80 BN80B4
22.6	295	1.3	62.0	6500	C353_62.0 S2 M2SA4	C353_62.0 P80 BN80B4
23.7	281	3.0	59.0	10000	C513_59.0 S2 M2SA4	C513_59.0 P80 BN80B4
23.9	279	1.6	58.7	7000	C413_58.7 S2 M2SA4	C413_58.7 P80 BN80B4
24.8	269	1.3	56.5	6500	C353_56.5 S2 M2SA4	C353_56.5 P80 BN80B4
27.2	245	1.8	51.5	7000	C413_51.5 S2 M2SA4	C413_51.5 P80 BN80B4
27.4	243	3.3	51.2	10000	C513_51.2 S2 M2SA4	C513_51.2 P80 BN80B4
29.1	229	1.5	48.2	6500	C353_48.2 S2 M2SA4	C353_48.2 P80 BN80B4
29.8	223	1.9	47.0	7000	C413_47.0 S2 M2SA4	C413_47.0 P80 BN80B4
32	209	1.5	43.9	6500	C353_43.9 S2 M2SA4	C353_43.9 P80 BN80B4
34	198	1.1	40.7	5500	C312_40.7 S2 M2SA4	C312_40.7 P80 BN80B4
35	192	2.1	40.3	7000	C413_40.3 S2 M2SA4	C413_40.3 P80 BN80B4
37	181	1.7	38.1	6500	C353_38.1 S2 M2SA4	C353_38.1 P80 BN80B4
38	175	2.1	36.8	7000	C413_36.8 S2 M2SA4	C413_36.8 P80 BN80B4
39	175	1.1	36.1	5500	C312_36.1 S2 M2SA4	C312_36.1 P80 BN80B4
40	165	1.7	34.7	6500	C353_34.7 S2 M2SA4	C353_34.7 P80 BN80B4
43	158	1.3	32.5	5500	C312_32.5 S2 M2SA4	C312_32.5 P80 BN80B4
45	149	2.4	31.2	7000	C413_31.2 S2 M2SA4	C413_31.2 P80 BN80B4
47	145	1.3	29.8	5500	C312_29.8 S2 M2SA4	C312_29.8 P80 BN80B4
49	137	2.0	28.7	6490	C353_28.7 S2 M2SA4	C353_28.7 P80 BN80B4
49	136	2.5	28.5	7000	C413_28.5 S2 M2SA4	C413_28.5 P80 BN80B4
52	130	1.5	26.8	5500	C312_26.8 S2 M2SA4	C312_26.8 P80 BN80B4
54	124	2.0	26.2	6320	C353_26.2 S2 M2SA4	C353_26.2 P80 BN80B4
56	122	1.5	25.1	5460	C312_25.1 S2 M2SA4	C312_25.1 P80 BN80B4
62	110	1.6	22.6	5310	C312_22.6 S2 M2SA4	C312_22.6 P80 BN80B4
63	105	2.3	22.1	6050	C353_22.1 S2 M2SA4	C353_22.1 P80 BN80B4
64	106	1.1	21.9	3430	C212_21.9 S2 M2SA4	C212_21.9 P80 BN80B4
69	96	2.2	20.2	5890	C353_20.2 S2 M2SA4	C353_20.2 P80 BN80B4
70	98	1.7	20.1	5150	C312_20.1 S2 M2SA4	C312_20.1 P80 BN80B4
70	97	1.1	20.0	3380	C212_20.0 S2 M2SA4	C212_20.0 P80 BN80B4
77	88	1.9	18.1	5000	C312_18.1 S2 M2SA4	C312_18.1 P80 BN80B4
78	88	1.2	18.0	3290	C212_18.0 S2 M2SA4	C212_18.0 P80 BN80B4
88	77	1.3	15.8	3210	C212_15.8 S2 M2SA4	C212_15.8 P80 BN80B4
90	76	2.0	15.6	4800	C312_15.6 S2 M2SA4	C312_15.6 P80 BN80B4
98	69	1.4	14.3	3120	C212_14.3 S2 M2SA4	C212_14.3 P80 BN80B4
100	68	2.2	14.0	4660	C312_14.0 S2 M2SA4	C312_14.0 P80 BN80B4
113	60	1.5	12.4	3030	C212_12.4 S2 M2SA4	C212_12.4 P80 BN80B4
114	60	2.3	12.3	4490	C312_12.3 S2 M2SA4	C312_12.3 P80 BN80B4

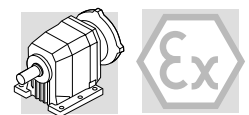


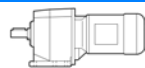



0.75 kW						
$n_2$ min <sup>-1</sup>	$M_2$ Nm	S	i	$Rn_2$ N		
125	54	1.7	11.2	2940	C212_11.2 S2 M2SA4	C212_11.2 P80 BN80B4
126	54	2.6	11.1	4350	C312_11.1 S2 M2SA4	C312_11.1 P80 BN80B4
145	47	1.8	9.6	2840	C212_9.6 S2 M2SA4	C212_9.6 P80 BN80B4
151	45	2.9	9.3	4140	C312_9.3 S2 M2SA4	C312_9.3 P80 BN80B4
161	42	1.9	8.7	2760	C212_8.7 S2 M2SA4	C212_8.7 P80 BN80B4
167	41	3.1	8.4	4010	C312_8.4 S2 M2SA4	C312_8.4 P80 BN80B4
195	35	3.3	7.2	3830	C312_7.2 S2 M2SA4	C312_7.2 P80 BN80B4
198	34	2.2	7.1	2630	C212_7.1 S2 M2SA4	C212_7.1 P80 BN80B4
220	31	2.3	6.4	2550	C212_6.4 S2 M2SA4	C212_6.4 P80 BN80B4



### 2.7.7 1.1 kW

1.1 kW						
$n_2$ min <sup>-1</sup>	$M_2$ Nm	S	i	$Rn_2$ N		
6.4	1484	1.1	217.4	16000	C614_217.4 S2 M2SB4	C614_217.4 P90 BN90S4
10.4	939	1.1	134.6	10000	C513_134.6 S2 M2SB4	C513_134.6 P90 BN90S4
11.3	868	1.1	124.4	10000	C513_124.4 S2 M2SB4	C513_124.4 P90 BN90S4
12.3	793	1.3	113.6	10000	C513_113.6 S2 M2SB4	C513_113.6 P90 BN90S4
13.8	710	1.3	101.8	10000	C513_101.8 S2 M2SB4	C513_101.8 P90 BN90S4
15.1	649	1.5	93.0	10000	C513_93.0 S2 M2SB4	C513_93.0 P90 BN90S4
17.5	557	1.6	79.9	10000	C513_79.9 S2 M2SB4	C513_79.9 P90 BN90S4
19.2	509	1.8	72.9	10000	C513_72.9 S2 M2SB4	C513_72.9 P90 BN90S4
21.7	451	1.9	64.6	10000	C513_64.6 S2 M2SB4	C513_64.6 P90 BN90S4
23.7	412	2.1	59.0	10000	C513_59.0 S2 M2SB4	C513_59.0 P90 BN90S4
23.9	409	1.1	58.7	7000	C413_58.7 S2 M2SB4	C413_58.7 P90 BN90S4
27.2	359	1.2	51.5	7000	C413_51.5 S2 M2SB4	C413_51.5 P90 BN90S4
27.4	357	2.3	51.2	10000	C513_51.2 S2 M2SB4	C513_51.2 P90 BN90S4
29.8	328	1.3	47.0	7000	C413_47.0 S2 M2SB4	C413_47.0 P90 BN90S4
30.0	326	2.5	46.7	10000	C513_46.7 S2 M2SB4	C513_46.7 P90 BN90S4
32	306	1.0	43.9	6500	C353_43.9 S2 M2SB4	C353_43.9 P90 BN90S4
35	282	2.7	40.5	10000	C513_40.5 S2 M2SB4	C513_40.5 P90 BN90S4
35	281	1.5	40.3	7000	C413_40.3 S2 M2SB4	C413_40.3 P90 BN90S4
37	266	1.1	38.1	6500	C353_38.1 S2 M2SB4	C353_38.1 P90 BN90S4
38	258	2.9	37.0	10000	C513_37.0 S2 M2SB4	C513_37.0 P90 BN90S4
38	257	1.4	36.8	7000	C413_36.8 S2 M2SB4	C413_36.8 P90 BN90S4
40	242	1.2	34.7	6430	C353_34.7 S2 M2SB4	C353_34.7 P90 BN90S4
45	218	1.7	31.2	7000	C413_31.2 S2 M2SB4	C413_31.2 P90 BN90S4
47	210	3.3	30.1	10000	C513_30.1 S2 M2SB4	C513_30.1 P90 BN90S4
49	200	1.3	28.7	6190	C353_28.7 S2 M2SB4	C353_28.7 P90 BN90S4
49	199	1.7	28.5	7000	C413_28.5 S2 M2SB4	C413_28.5 P90 BN90S4
54	183	1.3	26.2	6040	C353_26.2 S2 M2SB4	C353_26.2 P90 BN90S4
56	179	1.0	25.1	5180	C312_25.1 S2 M2SB4	C312_25.1 P90 BN90S4
62	161	1.1	22.6	5050	C312_22.6 S2 M2SB4	C312_22.6 P90 BN90S4
63	154	1.6	22.1	5810	C353_22.1 S2 M2SB4	C353_22.1 P90 BN90S4
69	141	1.5	20.2	5670	C353_20.2 S2 M2SB4	C353_20.2 P90 BN90S4
70	143	1.2	20.1	4920	C312_20.1 S2 M2SB4	C312_20.1 P90 BN90S4
77	129	1.3	18.1	4790	C312_18.1 S2 M2SB4	C312_18.1 P90 BN90S4
90	111	1.4	15.6	4630	C312_15.6 S2 M2SB4	C312_15.6 P90 BN90S4
100	100	1.5	14.0	4500	C312_14.0 S2 M2SB4	C312_14.0 P90 BN90S4
113	88	1.0	12.4	2840	C212_12.4 S2 M2SB4	C212_12.4 P90 BN90S4
114	88	1.6	12.3	4350	C312_12.3 S2 M2SB4	C312_12.3 P90 BN90S4
125	80	1.1	11.2	2770	C212_11.2 S2 M2SB4	C212_11.2 P90 BN90S4
126	79	1.8	11.1	4230	C312_11.1 S2 M2SB4	C312_11.1 P90 BN90S4
145	69	1.2	9.6	2700	C212_9.6 S2 M2SB4	C212_9.6 P90 BN90S4
151	66	2.0	9.3	4030	C312_9.3 S2 M2SB4	C312_9.3 P90 BN90S4
161	62	1.3	8.7	2630	C212_8.7 S2 M2SB4	C212_8.7 P90 BN90S4
167	60	2.1	8.4	3910	C312_8.4 S2 M2SB4	C312_8.4 P90 BN90S4
195	51	2.3	7.2	3740	C312_7.2 S2 M2SB4	C312_7.2 P90 BN90S4
198	50	1.5	7.1	2510	C212_7.1 S2 M2SB4	C212_7.1 P90 BN90S4

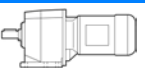



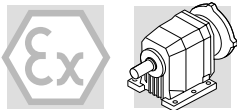
1.1 kW						
$n_2$ min <sup>-1</sup>	$M_2$ Nm	S	i	$Rn_2$ N		 IEC
217	46	2.4	6.5	3630	C312_6.5 S2 M2SB4	C312_6.5 P90 BN90S4
220	45	1.5	6.4	2440	C212_6.4 S2 M2SB4	C212_6.4 P90 BN90S4

### 2.7.8 1.5 kW

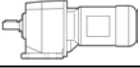

1.5 kW						
$n_2$ min <sup>-1</sup>	$M_2$ Nm	S	i	$Rn_2$ N		 IEC
15.2	878	1.1	93.0	10000	C513_93.0 S3 M3SA4	C513_93.0 P90 BN90LA4
17.7	755	1.2	79.9	10000	C513_79.9 S3 M3SA4	C513_79.9 P90 BN90LA4
19.3	689	1.3	72.9	10000	C513_72.9 S3 M3SA4	C513_72.9 P90 BN90LA4
21.8	610	1.4	64.6	10000	C513_64.6 S3 M3SA4	C513_64.6 P90 BN90LA4
23.9	557	1.5	59.0	10000	C513_59.0 S3 M3SA4	C513_59.0 P90 BN90LA4
27.6	483	1.7	51.2	10000	C513_51.2 S3 M3SA4	C513_51.2 P90 BN90LA4
30	441	1.8	46.7	10000	C513_46.7 S3 M3SA4	C513_46.7 P90 BN90LA4
35	382	2.0	40.5	10000	C513_40.5 S3 M3SA4	C513_40.5 P90 BN90LA4
35	381	1.1	40.3	7000	C413_40.3 S3 M3SA4	C413_40.3 P90 BN90LA4
38	349	2.1	37.0	10000	C513_37.0 S3 M3SA4	C513_37.0 P90 BN90LA4
38	348	1.1	36.8	7000	C413_36.8 S3 M3SA4	C413_36.8 P90 BN90LA4
45	295	1.2	31.2	7000	C413_31.2 S3 M3SA4	C413_31.2 P90 BN90LA4
47	284	2.4	30.1	10000	C513_30.1 S3 M3SA4	C513_30.1 P90 BN90LA4
49	269	1.2	28.5	6870	C413_28.5 S3 M3SA4	C413_28.5 P90 BN90LA4
51	259	2.6	27.4	10000	C513_27.4 S3 M3SA4	C513_27.4 P90 BN90LA4
59	226	2.8	23.9	10000	C513_23.9 S3 M3SA4	C513_23.9 P90 BN90LA4
64	209	1.1	22.1	5530	C353_22.1 S3 M3SA4	C353_22.1 P90 BN90LA4
65	206	3.0	21.8	10000	C513_21.8 S3 M3SA4	C513_21.8 P90 BN90LA4
70	191	1.1	20.2	5410	C353_20.2 S3 M3SA4	C353_20.2 P90 BN90LA4
90	150	1.0	15.6	4410	C312_15.6 S3 M3SA4	C312_15.6 P90 BN90LA4
100	135	1.1	14.0	4300	C312_14.0 S3 M3SA4	C312_14.0 P90 BN90LA4
114	119	1.2	12.3	4180	C312_12.3 S3 M3SA4	C312_12.3 P90 BN90LA4
127	107	1.3	11.1	4070	C312_11.1 S3 M3SA4	C312_11.1 P90 BN90LA4
152	90	1.4	9.3	3900	C312_9.3 S3 M3SA4	C312_9.3 P90 BN90LA4
168	81	1.5	8.4	3790	C312_8.4 S3 M3SA4	C312_8.4 P90 BN90LA4
197	69	1.7	7.2	3640	C312_7.2 S3 M3SA4	C312_7.2 P90 BN90LA4
199	68	1.1	7.1	2380	C212_7.1 S3 M3SA4	C212_7.1 P90 BN90LA4
219	62	1.8	6.5	3540	C312_6.5 S3 M3SA4	C312_6.5 P90 BN90LA4
221	62	1.1	6.4	2330	C212_6.4 S3 M3SA4	C212_6.4 P90 BN90LA4

### 2.7.9 2.2 kW

2.2 kW						
$n_2$ min <sup>-1</sup>	$M_2$ Nm	S	i	$Rn_2$ N		 IEC
23.9	817	1.0	59.0	10000	C513_59.0 S3 M3LA4	C513_59.0 P100 BN100LA4
27.6	709	1.1	51.2	10000	C513_51.2 S3 M3LA4	C513_51.2 P100 BN100LA4
30	647	1.2	46.7	10000	C513_46.7 S3 M3LA4	C513_46.7 P100 BN100LA4
35	561	1.3	40.5	10000	C513_40.5 S3 M3LA4	C513_40.5 P100 BN100LA4
38	512	1.4	37.0	10000	C513_37.0 S3 M3LA4	C513_37.0 P100 BN100LA4
47	417	1.6	30.1	10000	C513_30.1 S3 M3LA4	C513_30.1 P100 BN100LA4
51	380	1.8	27.4	10000	C513_27.4 S3 M3LA4	C513_27.4 P100 BN100LA4
59	331	1.9	23.9	10000	C513_23.9 S3 M3LA4	C513_23.9 P100 BN100LA4
65	302	2.1	21.8	10000	C513_21.8 S3 M3LA4	C513_21.8 P100 BN100LA4
168	118	1.1	8.4	3600	C312_8.4 S3 M3LA4	C312_8.4 P100 BN100LA4
197	101	1.1	7.2	3480	C312_7.2 S3 M3LA4	C312_7.2 P100 BN100LA4
219	91	1.2	6.5	3390	C312_6.5 S3 M3LA4	C312_6.5 P100 BN100LA4



## 2.7.10 3 kW

3 kW						
$n_2$ min <sup>-1</sup>	$M_2$ Nm	S	i	$Rn_2$ N		 IEC
38	698	1.1	37.0	10000	C513_37.0 S3 M3LB4	C513_37.0 P100 BN100LB4
47	568	1.2	30.1	10000	C513_30.1 S3 M3LB4	C513_30.1 P100 BN100LB4
51	519	1.3	27.4	10000	C513_27.4 S3 M3LB4	C513_27.4 P100 BN100LB4
59	451	1.4	23.9	10000	C513_23.9 S3 M3LB4	C513_23.9 P100 BN100LB4
65	412	1.5	21.8	10000	C513_21.8 S3 M3LB4	C513_21.8 P100 BN100LB4

## 2.8 GEARBOX RATING CHARTS

### 2.8.1 SELECTION EXAMPLE:

1) The gear unit can be installed

In zones **21** and **22** with surface temperature limit of **160°C**

In zones **1** and **2** with temperature class limit **T3** (200°C)

		$n_1 = 1400 \text{ min}^{-1}$				
		$n_2$ $\text{min}^{-1}$	$Mn_2$ Nm	$Pn_1$ kW	$Rn_2$ N	
2D3D-130—2G3G-T4	2D3D-160—2G3G-T3	C112_6.9	203	31	0.69	1360
		C112_7.6	184	32	0.65	1410
		C112_9.1	154	35	0.59	1490
		C112_10.1	139	36	0.55	1530
		C112_12.1	116	39	0.50	1560
		C112_13.4	104	40	0.46	1580
		C112_15.5	90	43	0.43	1610
		C112_17.2	81	44	0.39	1630
		C112_18.6	75	46	0.38	1640
	C112_20.6	68	47	0.35	1660	
	C112_22.8	61	50	0.34	1680	
	C112_25.4	55	51	0.31	1700	
	C112_29.5	47	54	0.28	1730	
	C112_32.8	43	52	0.24	1750	
	C112_33.4	42	57	0.26	1760	
	C112_37.0	38	52	0.22	1780	

2) The gear unit can be installed




In zones **21** and **22** with surface temperature limit of **130°C**

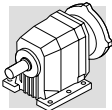
In zones **21** and **22** with surface temperature limit of **160°C**

In zones **1** and **2** with temperature class limit **T4** (135°C)

In zones **1** and **2** with temperature class limit **T3** (200°C)

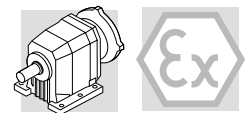
### 2.8.2 C 11 - ATEX

	IEC	$n_1 = 1400 \text{ min}^{-1}$					IEC	$n_1 = 1400 \text{ min}^{-1}$						
		$n_2$ $\text{min}^{-1}$	$Mn_2$ Nm	$Pn_1$ kW	$Rn_2$ N			$n_2$ $\text{min}^{-1}$	$Mn_2$ Nm	$Pn_1$ kW	$Rn_1$ N	$Rn_2$ N		
2D3D-130—2G3G-T4	2D3D-160—2G3G-T3	C112_6.9	203	31	0.69	1360		IEC						
		C112_7.6	184	32	0.65	1410								
		C112_9.1	154	35	0.59	1490								
		C112_10.1	139	36	0.55	1530								
		C112_12.1	116	39	0.50	1560								
		C112_13.4	104	40	0.46	1580								
		C112_15.5	90	43	0.43	1610								
		C112_17.2	81	44	0.39	1630								
		C112_18.6	75	46	0.38	1640								
		C112_20.6	68	47	0.35	1660								
		C112_22.8	61	50	0.34	1680								
		C112_25.4	55	51	0.31	1700								
		C112_29.5	47	54	0.28	1730								
		C112_32.8	43	52	0.24	1750								
		C112_33.4	42	57	0.26	1760								
		C112_37.0	38	52	0.22	1780								
		C112_42.9	33	62	0.22	1810								
		C112_47.6	29.4	53	0.17	1830								
		C112_49.7	28.2	63	0.20	1840								
		C112_55.2	25.4	54	0.15	1870								
C112_59.6	23.5	65	0.17	1880										
C112_66.2	21.1	56	0.13	1910										






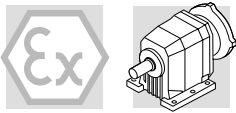
### 2.8.3 C 21 - ATEX

	IEC	$n_1 = 1400 \text{ min}^{-1}$					IEC	$n_1 = 1400 \text{ min}^{-1}$						
		$n_2$ $\text{min}^{-1}$	$Mn_2$ Nm	$Pn_1$ kW	$Rn_2$ N			$n_2$ $\text{min}^{-1}$	$Mn_2$ Nm	$Pn_1$ kW	$Rn_1$ N	$Rn_2$ N		
<b>2D3D-130—2G3G-T4</b>	<b>2D3D-160—2G3G-T3</b>	C212_6.4	219	70	1.7	1890	<b>2G3G-T3</b>	<b>2G3G-T4</b>	C212_6.4	219	70	1.7	1230	1890
		C212_7.1	197	75	1.6	1950			C212_7.1	197	75	1.6	1280	1950
		C212_8.7	161	80	1.4	2080			C212_8.7	161	80	1.4	1260	2080
		C212_9.6	146	85	1.4	2150			C212_9.6	146	85	1.4	1280	2150
		C212_11.2	125	90	1.2	2240			C212_11.2	125	90	1.2	1220	2240
		C212_12.4	113	90	1.1	2350			C212_12.4	113	90	1.1	1290	2350
		C212_14.3	98	95	1.0	2450			C212_14.3	98	95	1.0	1100	2450
		C212_15.8	89	100	0.98	2530			C212_15.8	89	100	0.98	1280	2530
		C212_18.0	78	105	0.90	2630			C212_18.0	78	105	0.90	1010	2630
		C212_20.0	70	110	0.85	2730			C212_20.0	70	110	0.85	1250	2730
		C212_21.9	64	115	0.81	2780			C212_21.9	64	115	0.81	940	2780
		C212_24.3	58	115	0.73	2920			C212_24.3	58	115	0.73	1250	2920
		C212_26.7	52	120	0.69	3000			C212_26.7	52	120	0.69	1040	3000
		C212_29.6	47	125	0.65	3110			C212_29.6	47	125	0.65	1260	3110
		C212_33.1	42	130	0.61	3210			C212_33.1	42	130	0.61	1070	3210
		C212_36.8	38	135	0.57	3340			C212_36.8	38	135	0.57	1200	3340
		C212_39.0	36	115	0.45	3540			C212_39.0	36	115	0.45	1270	3540
		C212_43.3	32	130	0.46	3610			C212_43.3	32	130	0.46	1270	3610
		C212_49.3	28.4	100	0.31	3990			C212_49.3	28.4	100	0.31	1310	3990
		C212_54.7	25.6	115	0.32	4070			C212_54.7	25.6	115	0.32	1300	4070
		C212_57.0	24.6	90	0.24	4290			C212_57.0	24.6	90	0.24	1330	4290
		C212_63.3	22.1	105	0.26	4370			C212_63.3	22.1	105	0.26	1320	4370
		C213_58.8	23.8	135	0.36	4040								
		C213_65.3	21.4	145	0.35	4160								
		C213_74.4	18.8	145	0.31	4380								
		C213_82.6	16.9	150	0.29	4550								
C213_90.2	15.5	155	0.27	4660										
C213_100.2	14.0	155	0.24	4880										
C213_110.0	12.7	160	0.23	5000										
C213_122.2	11.5	160	0.21	5000										
C213_136.5	10.3	160	0.19	5000										
C213_151.7	9.2	165	0.17	5000										
C213_160.7	8.7	165	0.16	5000										
C213_178.5	7.8	165	0.15	5000										
C213_203.2	6.9	165	0.13	5000										
C213_225.8	6.2	160	0.11	5000										
C213_235.0	6.0	140	0.09	5000										
C213_261.0	5.4	155	0.09	5000										






## 2.8.4 C 31 - ATEX

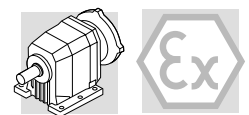
	IEC	$n_1 = 1400 \text{ min}^{-1}$					IEC	$n_1 = 1400 \text{ min}^{-1}$					
		$n_2$ $\text{min}^{-1}$	$Mn_2$ Nm	$Pn_1$ kW	$Rn_2$ N			$n_2$ $\text{min}^{-1}$	$Mn_2$ Nm	$Pn_1$ kW	$Rn_1$ N	$Rn_2$ N	
<b>2D3D-130—2G3G-T4</b>	<b>2D3D-160—2G3G-T3</b>	C312_6.5	215	110	2.6	2740	<b>2G3G-T3</b>	C312_6.5	215	110	2.6	1780	2740
		C312_7.2	194	115	2.5	2840		C312_7.2	194	115	2.5	1780	2840
		C312_8.4	167	125	2.3	2960		C312_8.4	167	125	2.3	1780	2960
		C312_9.3	151	130	2.2	3080		C312_9.3	151	130	2.2	1780	3080
		C312_11.1	126	140	1.9	3240		C312_11.1	126	140	1.9	1780	3240
		C312_12.3	114	140	1.8	3390		C312_12.3	114	140	1.8	1780	3390
		C312_14.0	100	150	1.7	3510		C312_14.0	100	150	1.7	1780	3510
		C312_15.6	90	155	1.5	3650		C312_15.6	90	155	1.5	1780	3650
		C312_18.1	77	165	1.4	3810		C312_18.1	77	165	1.4	1780	3810
		C312_20.1	70	170	1.3	3970		C312_20.1	70	170	1.3	1780	3970
		C312_22.6	62	180	1.2	4100		C312_22.6	62	180	1.2	1780	4100
		C312_25.1	56	185	1.1	4260		C312_25.1	56	185	1.1	1780	4260
		C312_26.8	52	190	1.1	4340		C312_26.8	52	190	1.1	1780	4340
		C312_29.8	47	195	1.0	4520		C312_29.8	47	195	1.0	1780	4520
		C312_32.5	43	205	0.97	4610		C312_32.5	43	205	0.97	1780	4610
		C312_36.1	39	195	0.83	4880		C312_36.1	39	195	0.83	1780	4880
		C312_40.7	34	220	0.83	4980		C312_40.7	34	220	0.83	1780	4980
		C312_45.3	31	200	0.68	5320		C312_45.3	31	200	0.68	1780	5320
		C312_47.2	29.7	215	0.70	5310		C312_47.2	29.7	215	0.70	1780	5310
		C312_52.4	26.7	205	0.60	5500		C312_52.4	26.7	205	0.60	1780	5500
		C312_60.2	23.3	140	0.36	5500		C312_60.2	23.3	140	0.36	1780	5500
		C312_66.8	21.0	155	0.36	5500		C312_66.8	21.0	155	0.36	1780	5500
		C313_74.3	18.8	200	0.43	5500							
		C313_82.6	16.9	220	0.42	5500							
		C313_93.0	15.1	215	0.37	5500							
		C313_103.3	13.6	230	0.35	5500							
		C313_110.2	12.7	225	0.32	5500							
		C313_122.4	11.4	235	0.30	5500							
C313_133.6	10.5	230	0.27	5500									
C313_148.4	9.4	240	0.26	5500									
C313_167.5	8.4	240	0.23	5500									
C313_186.0	7.5	250	0.21	5500									
C313_194.1	7.2	250	0.20	5500									
C313_215.6	6.5	255	0.19	5500									
C313_247.3	5.7	225	0.14	5500									
C313_274.7	5.1	255	0.15	5500									





## 2.8.5 C 35 - ATEX

 IEC	$n_1 = 1400 \text{ min}^{-1}$				 IEC	$n_1 = 1400 \text{ min}^{-1}$						
	$n_2$ $\text{min}^{-1}$	$Mn_2$ Nm	$Pn_1$ kW	$Rn_2$ N		$n_2$ $\text{min}^{-1}$	$Mn_2$ Nm	$Pn_1$ kW	$Rn_1$ N	$Rn_2$ N		
<b>2D3D-160—2G3G-T3</b>	<b>C352_6.1</b>	230	200	5.1	2570	<b>2G3G-T3</b>	<b>C352_6.1</b>	230	200	5.1	1750	2570
	<b>C352_6.8</b>	206	205	4.6	2710		<b>C352_6.8</b>	206	205	4.6	1810	2710
	<b>C352_7.9</b>	177	220	4.3	2790		<b>C352_7.9</b>	177	220	4.3	1770	2790
	<b>C352_8.8</b>	159	225	3.9	3000		<b>C352_8.8</b>	159	225	3.9	1820	3000
	<b>C352_10.5</b>	133	245	3.6	3170		<b>C352_10.5</b>	133	245	3.6	1770	3170
	<b>C352_11.7</b>	120	230	3.0	3420		<b>C352_11.7</b>	120	230	3.0	1870	3420
	<b>C352_13.3</b>	105	260	3.0	3450		<b>C352_13.3</b>	105	260	3.0	1780	3450
	<b>C352_14.8</b>	95	235	2.4	3760		<b>C352_14.8</b>	95	235	2.4	1900	3760
	<b>C352_17.1</b>	82	275	2.5	3790		<b>C352_17.1</b>	82	275	2.5	1790	3790
	<b>C352_19.0</b>	74	240	1.9	4170		<b>C352_19.0</b>	74	240	1.9	1930	4170
	<b>C353_20.2</b>	69	215	1.7	4380		<b>C353_20.2</b>	69	215	1.7	2220	4380
	<b>C353_22.1</b>	63	240	1.7	4450		<b>C353_22.1</b>	63	240	1.7	2210	4450
	<b>C353_26.2</b>	53	245	1.5	4730		<b>C353_26.2</b>	53	245	1.5	2210	4730
	<b>C353_28.7</b>	49	270	1.5	4810		<b>C353_28.7</b>	49	270	1.5	2210	4810
	<b>C353_34.7</b>	40	280	1.3	5140		<b>C353_34.7</b>	40	280	1.3	2210	5140
	<b>C353_38.1</b>	37	305	1.3	5250		<b>C353_38.1</b>	37	305	1.3	2210	5250
	<b>C353_43.9</b>	32	310	1.1	5520		<b>C353_43.9</b>	32	310	1.1	2200	5520
	<b>C353_48.2</b>	29.0	335	1.1	5650		<b>C353_48.2</b>	29.0	335	1.1	2200	5650
	<b>C353_56.5</b>	24.8	340	0.95	6000		<b>C353_56.5</b>	24.8	340	0.95	2190	6000
	<b>C353_62.0</b>	22.6	375	0.96	6100		<b>C353_62.0</b>	22.6	375	0.96	2190	6100
<b>C353_70.7</b>	19.8	375	0.84	6420	<b>C353_70.7</b>	19.8	375	0.84	2180	6420		
<b>C353_77.6</b>	18.0	390	0.79	6500	<b>C353_77.6</b>	18.0	390	0.79	2200	6500		
<b>C353_83.8</b>	16.7	395	0.75	6500	<b>C353_83.8</b>	16.7	395	0.75	2180	6500		
<b>C353_91.9</b>	15.2	400	0.69	6500	<b>C353_91.9</b>	15.2	400	0.69	2200	6500		
<b>C353_101.6</b>	13.8	425	0.66	6500	<b>C353_101.6</b>	13.8	425	0.66	2170	6500		
<b>C353_111.5</b>	12.6	410	0.58	6500	<b>C353_111.5</b>	12.6	410	0.58	2200	6500		
<b>C353_127.3</b>	11.0	440	0.55	6500	<b>C353_127.3</b>	11.0	440	0.55	2160	6500		
<b>C353_139.8</b>	10.0	425	0.48	6500	<b>C353_139.8</b>	10.0	425	0.48	2200	6500		
<b>C353_147.6</b>	9.5	450	0.48	6500	<b>C353_147.6</b>	9.5	450	0.48	2160	6500		
<b>C353_162.0</b>	8.6	435	0.42	6500	<b>C353_162.0</b>	8.6	435	0.42	2200	6500		
<b>C353_188.0</b>	7.4	425	0.36	6500	<b>C353_188.0</b>	7.4	425	0.36	2180	6500		
<b>C353_206.4</b>	6.8	450	0.34	6500	<b>C353_206.4</b>	6.8	450	0.34	2190	6500		
<b>C354_232.3</b>	6.0	450	0.31	6500								
<b>C354_255.0</b>	5.5	450	0.29	6500								
<b>C354_290.6</b>	4.8	450	0.25	6500								
<b>C354_318.9</b>	4.4	450	0.23	6500								
<b>C354_344.3</b>	4.1	450	0.21	6500								
<b>C354_377.9</b>	3.7	450	0.19	6500								
<b>C354_417.6</b>	3.4	450	0.17	6500								
<b>C354_458.4</b>	3.1	450	0.16	6500								
<b>C354_523.5</b>	2.7	450	0.14	6500								
<b>C354_574.7</b>	2.4	450	0.13	6500								
<b>C354_606.6</b>	2.3	450	0.12	6500								
<b>C354_665.9</b>	2.1	450	0.11	6500								
<b>C354_773.0</b>	1.8	450	0.09	6500								
<b>C354_848.5</b>	1.6	450	0.09	6500								

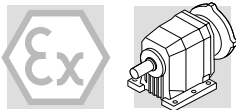




## 2.8.6 C 41 - ATEX

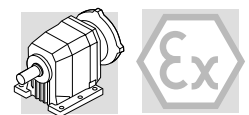
	IEC	$n_1 = 1400 \text{ min}^{-1}$					IEC	$n_1 = 1400 \text{ min}^{-1}$						
		$n_2$ min <sup>-1</sup>	Mn <sub>2</sub> Nm	Pn <sub>1</sub> kW	Rn <sub>2</sub> N			$n_2$ min <sup>-1</sup>	Mn <sub>2</sub> Nm	Pn <sub>1</sub> kW	Rn <sub>1</sub> N	Rn <sub>2</sub> N		
2D3D-130—2G3G-T4	2D3D-160—2G3G-T3	C412_6.4	219	200	4.8	3260	2G3G-T3	2G3G-T4	C412_6.4	219	200	4.8	2600	3260
		C412_7.1	197	205	4.5	3410			C412_7.1	197	205	4.5	2640	3410
		C412_8.6	163	220	3.9	3600			C412_8.6	163	220	3.9	2610	3600
		C412_9.6	146	225	3.6	3790			C412_9.6	146	225	3.6	2660	3790
		C412_11.2	125	245	3.4	3920			C412_11.2	125	245	3.4	2620	3920
		C412_12.4	113	245	3.0	4120			C412_12.4	113	245	3.0	2670	4120
		C412_14.2	99	260	2.8	4280			C412_14.2	99	260	2.8	2620	4280
		C412_15.8	89	260	2.5	4500			C412_15.8	89	260	2.5	2680	4500
		C412_17.8	79	275	2.4	4630			C412_17.8	79	275	2.4	2630	4630
		C412_19.8	71	280	2.2	4850			C412_19.8	71	280	2.2	2670	4850
		C412_22.6	62	300	2.0	5010			C412_22.6	62	300	2.0	2610	5010
		C412_25.0	56	300	1.8	5260			C412_25.0	56	300	1.8	2660	5260
		C412_28.3	49	325	1.8	5400			C412_28.3	49	325	1.8	2600	5400
		C412_31.4	45	325	1.6	5670			C412_31.4	45	325	1.6	2650	5670
		C412_33.4	42	335	1.5	5740			C412_33.4	42	335	1.5	2600	5740
		C412_37.1	38	325	1.4	6080			C412_37.1	38	325	1.4	2660	6080
		C412_44.8	31	330	1.1	6550			C412_44.8	31	330	1.1	2670	6550
		C413_28.5	49	335	1.9	5360			C413_28.5	49	335	1.9	2900	5360
		C413_31.2	45	360	1.8	5480			C413_31.2	45	360	1.8	2900	5480
		C413_36.8	38	370	1.6	5810			C413_36.8	38	370	1.6	2900	5810
		C413_40.3	35	410	1.6	5880			C413_40.3	35	410	1.6	2900	5880
		C413_47.0	29.8	415	1.4	6240			C413_47.0	29.8	415	1.4	2890	6240
		C413_51.5	27.2	430	1.3	6450			C413_51.5	27.2	430	1.3	2910	6450
		C413_58.7	23.9	450	1.2	6700			C413_58.7	23.9	450	1.2	2890	6700
		C413_64.3	21.8	445	1.1	7000			C413_64.3	21.8	445	1.1	2910	7000
		C413_74.4	18.8	490	1.0	7000			C413_74.4	18.8	490	1.0	2880	7000
		C413_81.5	17.2	460	0.89	7000			C413_81.5	17.2	460	0.89	2920	7000
		C413_93.3	15.0	545	0.92	7000			C413_93.3	15.0	545	0.92	2860	7000
		C413_102.3	13.7	475	0.73	7000			C413_102.3	13.7	475	0.73	2920	7000
		C413_110.1	12.7	570	0.82	7000			C413_110.1	12.7	570	0.82	2860	7000
		C413_120.6	11.6	490	0.64	7000			C413_120.6	11.6	490	0.64	2920	7000
		C413_132.9	10.5	590	0.70	7000			C413_132.9	10.5	590	0.70	2860	7000
		C413_145.6	9.6	505	0.55	7000			C413_145.6	9.6	505	0.55	2920	7000
C413_164.1	8.5	600	0.58	7000	C413_164.1	8.5	600	0.58	2860	7000				
C413_179.9	7.8	520	0.46	7000	C413_179.9	7.8	520	0.46	2920	7000				
C413_190.8	7.3	600	0.50	7000	C413_190.8	7.3	600	0.50	2860	7000				
C413_209.1	6.7	530	0.40	7000	C413_209.1	6.7	530	0.40	2920	7000				
C414_239.9	5.8	600	0.41	7000	C414_239.9	5.8	600	0.41	1050	7000				
C414_263.0	5.3	550	0.34	7000	C414_263.0	5.3	550	0.34	1090	7000				
C414_304.2	4.6	600	0.32	7000	C414_304.2	4.6	600	0.32	1110	7000				
C414_333.4	4.2	570	0.28	7000	C414_333.4	4.2	570	0.28	1140	7000				
C414_381.8	3.7	600	0.25	7000	C414_381.8	3.7	600	0.25	1150	7000				
C414_418.5	3.3	590	0.23	7000	C414_418.5	3.3	590	0.23	1170	7000				
C414_450.2	3.1	600	0.22	7000	C414_450.2	3.1	600	0.22	1180	7000				
C414_493.5	2.8	600	0.20	7000	C414_493.5	2.8	600	0.20	1190	7000				
C414_543.5	2.6	600	0.18	7000	C414_543.5	2.6	600	0.18	1210	7000				
C414_595.8	2.3	600	0.16	7000	C414_595.8	2.3	600	0.16	1700	7000				
C414_671.3	2.1	600	0.14	7000	C414_671.3	2.1	600	0.14	1230	7000				
C414_735.9	1.9	600	0.13	7000	C414_735.9	1.9	600	0.13	1240	7000				
C414_780.4	1.8	600	0.12	7000	C414_780.4	1.8	600	0.12	1240	7000				
C414_855.5	1.6	600	0.11	7000	C414_855.5	1.6	600	0.11	1250	7000				







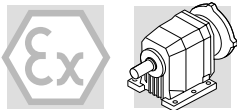
## 2.8.7 C 51 - ATEX

	IEC	$n_1 = 1400 \text{ min}^{-1}$					IEC	$n_1 = 1400 \text{ min}^{-1}$				
		$n_2$ min <sup>-1</sup>	Mn <sub>2</sub> Nm	Pn <sub>1</sub> kW	Rn <sub>2</sub> N			$n_2$ min <sup>-1</sup>	Mn <sub>2</sub> Nm	Pn <sub>1</sub> kW	Rn <sub>1</sub> N	Rn <sub>2</sub> N
2D3D-130—2G3G-T4	C512_7.0	200	415	9.1	5560	2G3G-T3	C512_7.0	200	415	9.1	2220	5560
	C512_7.8	179	420	8.3	5770		C512_7.8	179	420	8.3	2300	5770
	C512_8.8	159	455	8.0	5980		C512_8.8	159	455	8.0	2240	5980
	C512_9.8	143	450	7.1	6250		C512_9.8	143	450	7.1	2330	6250
	C512_11.8	119	505	6.6	6590		C512_11.8	119	505	6.6	2250	6590
	C512_13.1	107	490	5.8	6920		C512_13.1	107	490	5.8	2360	6920
	C512_15.0	93	550	5.7	7110		C512_15.0	93	550	5.7	2260	7110
	C512_16.6	84	535	5.0	7470		C512_16.6	84	535	5.0	2370	7470
	C512_18.9	74	585	4.8	7720		C512_18.9	74	585	4.8	2250	7720
	C512_21.0	67	550	4.0	8170		C512_21.0	67	550	4.0	2390	8170
	C512_23.4	60	625	4.1	8290		C512_23.4	60	625	4.1	2240	8290
	C512_25.9	54	555	3.3	8890		C512_25.9	54	555	3.3	2420	8890
	C512_29.8	47	680	3.5	8990		C512_29.8	47	680	3.5	2220	8990
	C512_33.0	42	565	2.6	9770		C512_33.0	42	565	2.6	2460	9770
	C512_36.4	38	670	2.8	9810		C512_36.4	38	670	2.8	2260	9810
	C512_40.4	35	575	2.2	10000		C512_40.4	35	575	2.2	2460	10000
	C512_43.1	32	650	2.3	10000		C512_43.1	32	650	2.3	2310	10000
	C512_47.8	29.3	580	1.9	10000		C512_47.8	29.3	580	1.9	2480	10000
	C512_51.4	27.2	595	1.8	10000		C512_51.4	27.2	595	1.8	2390	10000
	C512_57.0	24.6	595	1.6	10000		C512_57.0	24.6	595	1.6	2470	10000
	C513_21.8	64	625	4.5	8010		C513_21.8	64	625	4.5	2690	8010
	C513_23.9	59	640	4.2	8300		C513_23.9	59	640	4.2	2720	8300
	C513_27.4	51	675	3.9	8650		C513_27.4	51	675	3.9	2710	8650
	C513_30.1	47	685	3.6	8990		C513_30.1	47	685	3.6	2740	8990
	C513_37.0	38	740	3.2	9570		C513_37.0	38	740	3.2	2720	9570
	C513_40.5	35	750	2.9	9950		C513_40.5	35	750	2.9	2750	9950
	C513_46.7	30.0	800	2.7	10000		C513_46.7	30.0	800	2.7	2730	10000
	C513_51.2	27.3	805	2.5	10000		C513_51.2	27.3	805	2.5	2760	10000
	C513_59.0	23.7	850	2.3	10000		C513_59.0	23.7	850	2.3	2730	10000
	C513_64.6	21.7	845	2.1	10000		C513_64.6	21.7	845	2.1	2770	10000
	C513_72.9	19.2	910	2.0	10000		C513_72.9	19.2	910	2.0	2720	10000
	C513_79.9	17.5	875	1.7	10000		C513_79.9	17.5	875	1.7	2770	10000
	C513_93.0	15.1	990	1.7	10000		C513_93.0	15.1	990	1.7	2710	10000
C513_101.8	13.8	905	1.4	10000	C513_101.8	13.8	905	1.4	2780	10000		
C513_113.6	12.3	1000	1.4	10000	C513_113.6	12.3	1000	1.4	2720	10000		
C513_124.4	11.3	935	1.2	10000	C513_124.4	11.3	935	1.2	2780	10000		
C513_134.6	10.4	1000	1.2	10000	C513_134.6	10.4	1000	1.2	2730	10000		
C513_147.4	9.5	960	1.0	10000	C513_147.4	9.5	960	1.0	2780	10000		
C513_160.5	8.7	1000	0.99	10000	C513_160.5	8.7	1000	0.99	2740	10000		
C513_175.8	8.0	985	0.89	10000	C513_175.8	8.0	985	0.89	2780	10000		
C513_197.9	7.1	1000	0.80	10000	C513_197.9	7.1	1000	0.80	2740	10000		
C513_216.7	6.5	1000	0.73	10000	C513_216.7	6.5	1000	0.73	2780	10000		
C514_240.9	5.8	1000	0.67	10000	C514_240.9	5.8	1000	0.67	1600	10000		
C514_263.8	5.3	1000	0.61	10000	C514_263.8	5.3	1000	0.61	1660	10000		
C514_297.8	4.7	1000	0.54	10000	C514_297.8	4.7	1000	0.54	1680	10000		
C514_326.1	4.3	1000	0.50	10000	C514_326.1	4.3	1000	0.50	1700	10000		
C514_379.6	3.7	1000	0.43	10000	C514_379.6	3.7	1000	0.43	1700	10000		
C514_415.7	3.4	1000	0.39	10000	C514_415.7	3.4	1000	0.39	1700	10000		
C514_463.9	3.0	1000	0.35	10000	C514_463.9	3.0	1000	0.35	1700	10000		
C514_508.0	2.8	1000	0.32	10000	C514_508.0	2.8	1000	0.32	1700	10000		
C514_549.7	2.5	1000	0.30	10000	C514_549.7	2.5	1000	0.30	1700	10000		
C514_602.0	2.3	1000	0.27	10000	C514_602.0	2.3	1000	0.27	1700	10000		
C514_655.4	2.1	1000	0.25	10000	C514_655.4	2.1	1000	0.25	1700	10000		
C514_717.7	2.0	1000	0.23	10000	C514_717.7	2.0	1000	0.23	1700	10000		
C514_808.0	1.7	1000	0.20	10000	C514_808.0	1.7	1000	0.20	1700	10000		
C514_884.9	1.6	1000	0.18	10000	C514_884.9	1.6	1000	0.18	1700	10000		



## 2.8.8 C 61 - ATEX

	IEC	$n_1 = 1400 \text{ min}^{-1}$					IEC	$n_1 = 1400 \text{ min}^{-1}$						
		$n_2$ min <sup>-1</sup>	Mn <sub>2</sub> Nm	Pn <sub>1</sub> kW	Rn <sub>2</sub> N			$n_2$ min <sup>-1</sup>	Mn <sub>2</sub> Nm	Pn <sub>1</sub> kW	Rn <sub>1</sub> N	Rn <sub>2</sub> N		
2D3D-130—2G3G-T4	2D3D-160—2G3G-T3	C612_6.7	209	995	23	5950	2G3G-T3	2G3G-T4	C612_6.7	209	995	23	2700	5950
		C612_7.5	187	825	17.0	6880			C612_7.5	187	825	17.0	2850	6880
		C612_8.8	159	1015	17.8	6750			C612_8.8	159	1015	17.8	2900	6750
		C612_9.8	143	840	13.2	7730			C612_9.8	143	840	13.2	2980	7730
		C612_10.9	128	1025	14.5	7450			C612_10.9	128	1025	14.5	2940	7450
		C612_12.1	116	850	10.8	8450			C612_12.1	116	850	10.8	2940	8450
		C612_14.3	98	1045	11.3	8420			C612_14.3	98	1045	11.3	3590	8420
		C612_15.9	88	865	8.4	9480			C612_15.9	88	865	8.4	3590	9480
		C612_17.7	79	1060	9.2	9220			C612_17.7	79	1060	9.2	3700	9220
		C612_19.6	71	875	6.9	10300			C612_19.6	71	875	6.9	3700	10300
		C612_22.4	63	1075	7.4	10200			C612_22.4	63	1075	7.4	3810	10200
		C612_24.8	56	890	5.5	11400			C612_24.8	56	890	5.5	3810	11400
		C612_27.4	51	1085	6.1	11200			C612_27.4	51	1085	6.1	3880	11200
		C612_30.4	46	900	4.6	12300			C612_30.4	46	900	4.6	3880	12300
		C612_34.2	41	1035	4.7	12400			C612_34.2	41	1035	4.7	4050	12400
		C612_38.0	37	910	3.7	13500			C612_38.0	37	910	3.7	4090	13500
		C613_26.8	52	995	5.9	11300			C613_26.8	52	995	5.9	3510	11300
		C613_29.4	48	1020	5.5	11800			C613_29.4	48	1020	5.5	3540	11800
		C613_33.0	42	1060	5.1	12200			C613_33.0	42	1060	5.1	3520	12200
		C613_36.1	39	1085	4.8	12600			C613_36.1	39	1085	4.8	3560	12600
		C613_43.4	32	1155	4.2	13400			C613_43.4	32	1155	4.2	3530	13400
		C613_47.6	29.4	1180	3.9	13900			C613_47.6	29.4	1180	3.9	3560	13900
		C613_53.5	26.2	1235	3.7	14300			C613_53.5	26.2	1235	3.7	3520	14300
		C613_58.6	23.9	1265	3.4	14900			C613_58.6	23.9	1265	3.4	3560	14900
		C613_67.7	20.7	1340	3.1	15500			C613_67.7	20.7	1340	3.1	3510	15500
		C613_74.2	18.9	1370	2.9	16000			C613_74.2	18.9	1370	2.9	3550	16000
		C613_83.0	16.9	1410	2.7	16000			C613_83.0	16.9	1410	2.7	3500	16000
		C613_91.0	15.4	1440	2.5	16000			C613_91.0	15.4	1440	2.5	3540	16000
		C613_103.6	13.5	1500	2.3	16000			C613_103.6	13.5	1500	2.3	3490	16000
		C613_113.6	12.3	1515	2.1	16000			C613_113.6	12.3	1515	2.1	3540	16000
		C613_128.1	10.9	1600	2.0	16000			C613_128.1	10.9	1600	2.0	3470	16000
		C613_140.5	10.0	1565	1.8	16000			C613_140.5	10.0	1565	1.8	3540	16000
		C613_150.0	9.3	1600	1.7	16000			C613_150.0	9.3	1600	1.7	3480	16000
C613_164.5	8.5	1600	1.5	16000	C613_164.5	8.5	1600	1.5	3540	16000				
C613_178.6	7.8	1600	1.4	16000	C613_178.6	7.8	1600	1.4	3490	16000				
C613_195.8	7.2	1600	1.3	16000	C613_195.8	7.2	1600	1.3	3540	16000				
C614_217.4	6.4	1600	1.2	16000	C614_217.4	6.4	1600	1.2	2470	16000				
C614_238.3	5.9	1600	1.1	16000	C614_238.3	5.9	1600	1.1	2520	16000				
C614_275.3	5.1	1600	0.94	16000	C614_275.3	5.1	1600	0.94	2580	16000				
C614_301.7	4.6	1600	0.86	16000	C614_301.7	4.6	1600	0.86	2620	16000				
C614_337.7	4.1	1600	0.77	16000	C614_337.7	4.1	1600	0.77	2660	16000				
C614_370.1	3.8	1600	0.70	16000	C614_370.1	3.8	1600	0.70	2690	16000				
C614_421.5	3.3	1600	0.62	16000	C614_421.5	3.3	1600	0.62	2730	16000				
C614_462.0	3.0	1600	0.56	16000	C614_462.0	3.0	1600	0.56	2750	16000				
C614_521.1	2.7	1600	0.50	16000	C614_521.1	2.7	1600	0.50	2780	16000				
C614_571.2	2.5	1600	0.45	16000	C614_571.2	2.5	1600	0.45	2800	16000				
C614_610.1	2.3	1600	0.43	16000	C614_610.1	2.3	1600	0.43	2810	16000				
C614_668.8	2.1	1600	0.39	16000	C614_668.8	2.1	1600	0.39	2830	16000				
C614_726.3	1.9	1600	0.36	16000	C614_726.3	1.9	1600	0.36	2840	16000				
C614_796.1	1.8	1600	0.33	16000	C614_796.1	1.8	1600	0.33	2860	16000				





## 2.9 MOTOR COMBINATIONS

The following table lists the gear ratios for which the motor/gear unit combinations are technically feasible.

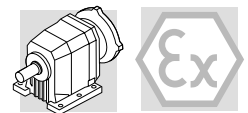
The gearmotor must be selected in accordance with the selection procedure given in this catalogue.

**In particular, the condition  $Mn_2 \geq Mr_2 \times fs$  must always be verified.**

								
	63A	63B	71A	71B	80A	80B	90S	90LA
C 11 2	6.9_66.2	6.9_49.7 (47.6)	6.9_29.5	6.9_18.6	6.9_10.1	-	-	-
C 21 2	8.7_63.3	8.7_63.3	8.7_54.7	8.7_43.3	6.4_36.8	6.4_21.9	6.4_12.4	6.4_7.1
C 21 3	58.8_203.2	58.8_122.2	58.8_82.6	-	-	-	-	-
C 31 2	11.1_66.8	11.1_66.8	11.1_66.8	11.1_52.4	6.5_52.4	6.5_40.7	6.5_25.1	6.5_15.6
C 31 3	74.3_274.7	74.3_215.6	74.3_133.6	74.3_82.6	-	-	-	-
C 35 2	10.5_19.0	10.5_19.0	10.5_19.0	10.5_19.0	6.1_19.0	6.1_19.0	6.1_19.0	6.1_19.0
C 35 3	34.7_206.4	34.7_206.4	34.7_206.4	34.7_162.0	20.2_111.5	20.2_77.6	20.2_38.1	20.2_22.1
C 35 4	232.3_574.7	232.3_377.9	232.3_255.0	-	-	-	-	-
C 41 2	14.2_44.8	14.2_44.8	14.2_44.8	14.2_44.8	6.4_44.8	6.4_44.8	6.4_44.8	6.4_33.4
C 41 3	47.0_209.1	47.0_209.1	47.0_209.1	47.0_209.1	28.5_164.1	28.5_110.1 (102.3)	28.5_58.7	28.5_40.3
C 41 4	239.9_735.9	239.9_493.5	239.9_304.2	239.9	-	-	-	-
C 51 2	18.9_57.0	18.9_57.0	18.9_57.0	18.9_57.0	7.0_57.0	7.0_57.0	7.0_57.0	7.0_33.0
C 51 3	59.0_216.7	59.0_216.7	59.0_216.7	59.0_216.7	21.8_216.7	21.8_197.9	21.8_134.6	21.8_93.0
C 51 4	240.9_884.9	240.9_808.0	240.9_549.7	240.9_379.6	240.9_263.8	-	-	-
C 61 2	22.4_38.0	22.4_38.0	22.4_38.0	22.4_38.0	8.8_38.0	8.8_38.0	8.8_38.0	8.8_38.0
C 61 3	67.7_195.8	67.7_195.8	67.7_195.8	67.7_195.8	26.8_195.8	26.8_195.8	26.8_195.8	26.8_140.5
C 61 4	217.4_796.1	217.4_796.1	217.4_796.1	217.4_610.1	217.4_462.0	217.4_421.5	217.4_301.7	217.4

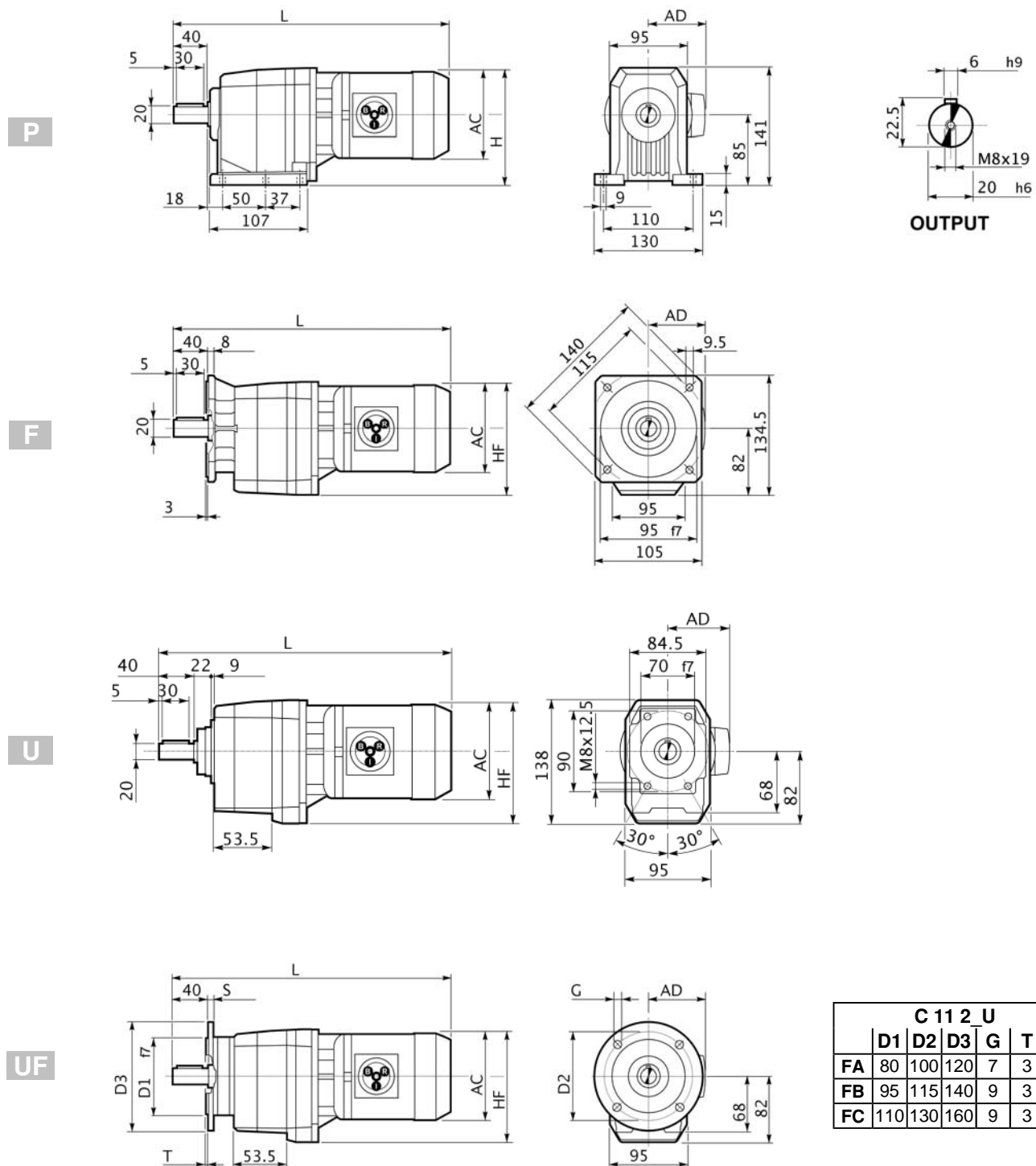
								
	90LB	100LA	100LB	112M	132SA	132MA	132MB	160M
C 11 2	-	-	-	-	-	-	-	-
C 21 2	-	-	-	-	-	-	-	-
C 21 3	-	-	-	-	-	-	-	-
C 31 2	6.5_11.1	6.5_8.4	-	-	-	-	-	-
C 31 3	-	-	-	-	-	-	-	-
C 35 2	6.1_19.0	6.1_14.8	6.1_11.7	6.1_6.8	-	-	-	-
C 35 3	-	-	-	-	-	-	-	-
C 35 4	-	-	-	-	-	-	-	-
C 41 2	6.4_22.6	6.4_19.8	6.4_12.4	6.4_7.1	-	-	-	-
C 41 3	-	-	-	-	-	-	-	-
C 41 4	-	-	-	-	-	-	-	-
C 51 2	7.0_33.0	7.0_43.1	7.0_29.8	7.0_23.4	7.0_15.0	7.0_8.8	7.0	-
C 51 3	21.8_72.9	21.8_59.0	21.8_37.0	21.8_23.9	-	-	-	-
C 51 4	-	-	-	-	-	-	-	-
C 61 2	8.8_38.0	8.8_38.0	8.8_38.0	8.8_34.2	6.7_27.4	6.7_22.4 (19.6)	6.7_17.7 (15.9)	6.7_14.3
C 61 3	26.8_113.6	26.8_103.6	26.8_67.7	26.8_43.4	20.4_29.4	-	-	-
C 61 4	-	-	-	-	-	-	-	-

Combinations featuring the gear ratios within brackets are not possible.



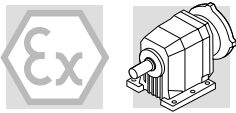
## 2.10 DIMENSIONS

### 2.10.1 C 11\_M

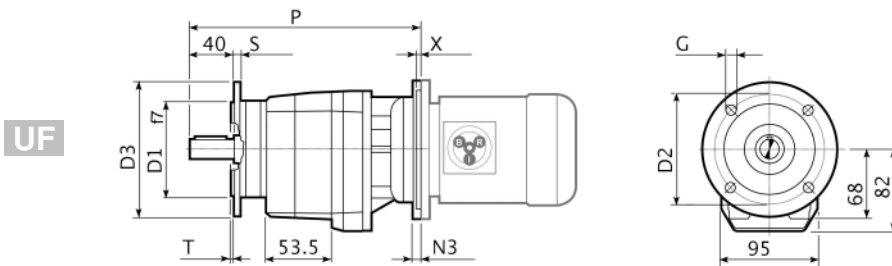
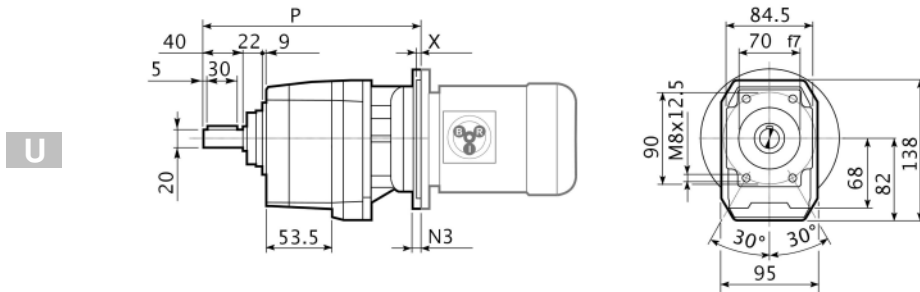
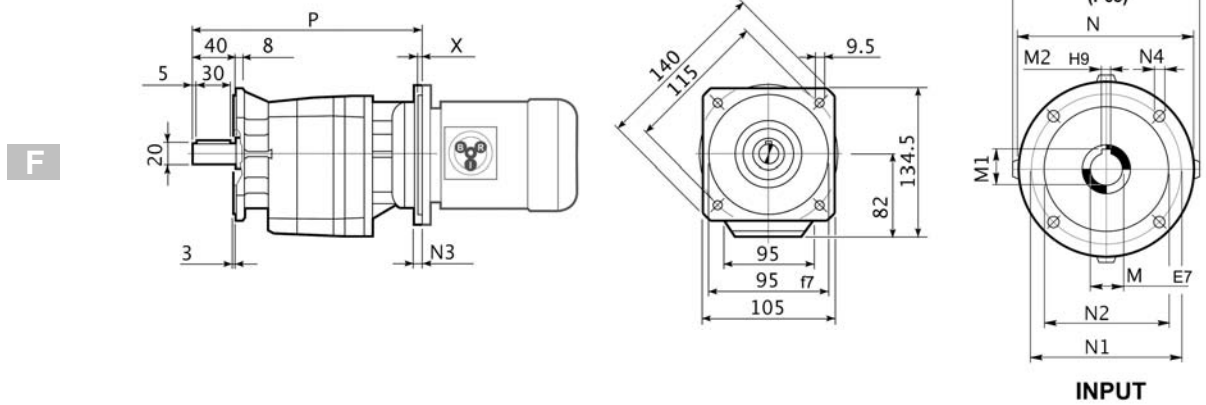
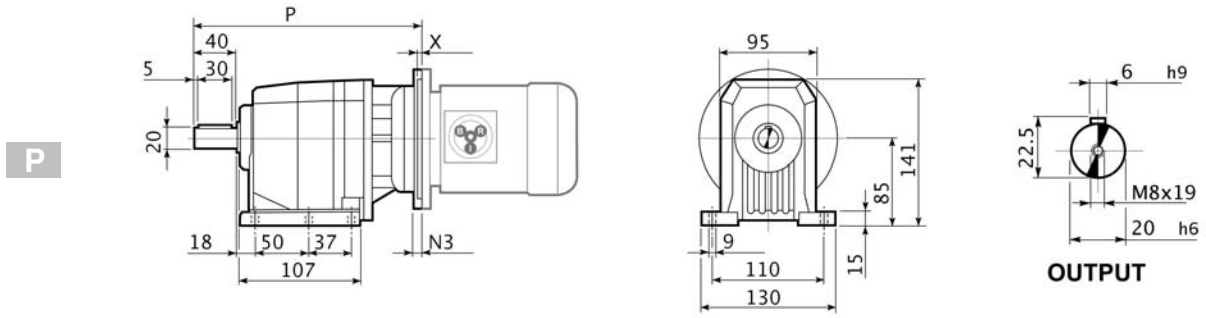


C 11 2 U						
	D1	D2	D3	G	T	S
FA	80	100	120	7	3	8
FB	95	115	140	9	3	10
FC	110	130	160	9	3	10

C 11								
			AC	H	HF	L	AD	Kg
C 11 2	S05	M05	121	145.5	142.5	379.5	95	9
C 11 2	S1	M1S	138	154	151	399.5	108	10
C 11 2	S1	M1L	138	154	151	408.5	108	11
C 11 2	S2	M2S	156	163	160	424.5	119	15
C 11 2	S3	M3S	195	182.5	179.5	503.5	142	20
C 11 2	S3	M3L	195	182.5	179.5	508.5	142	22



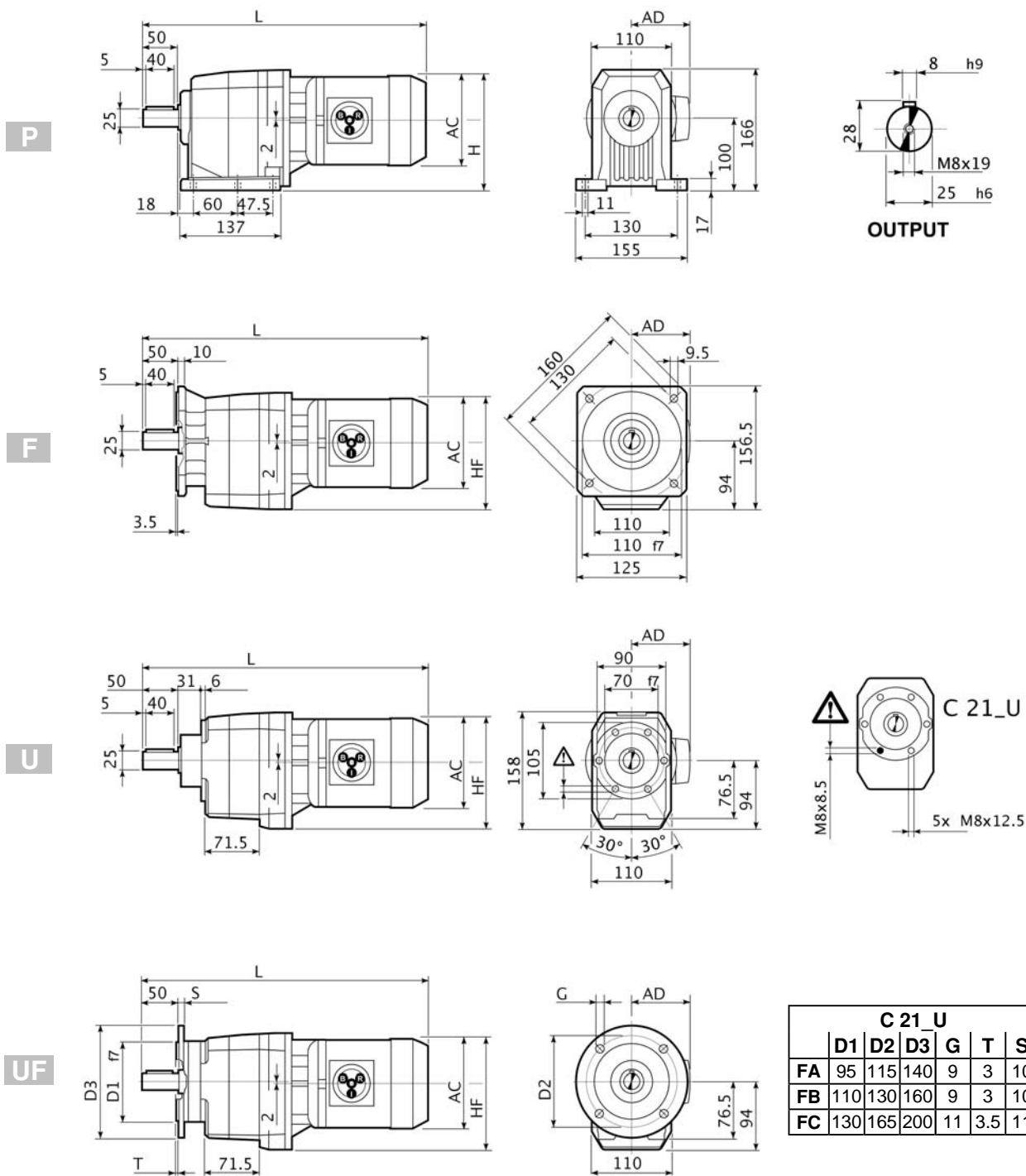
## 2.10.2 C 11\_P(IEC)







C 11 2 U						
	D1	D2	D3	G	T	S
FA	80	100	120	7	3	8
FB	95	115	140	9	3	10
FC	110	130	160	9	3	10

C 11												
		M	M1	M2	N	N1	N2	N3	N4	X	P	Kg
C 11 2	P63	11	12.8	4	140	115	95	—	M8x19	4	244.5	6
C 11 2	P71	14	16.3	5	160	130	110	—	M8x16	4.5	244.5	6
C 11 2	P80	19	21.8	6	200	165	130	—	M10x12	4	264	7

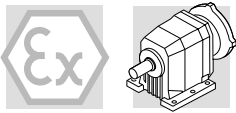
### 2.10.3 C 21\_M



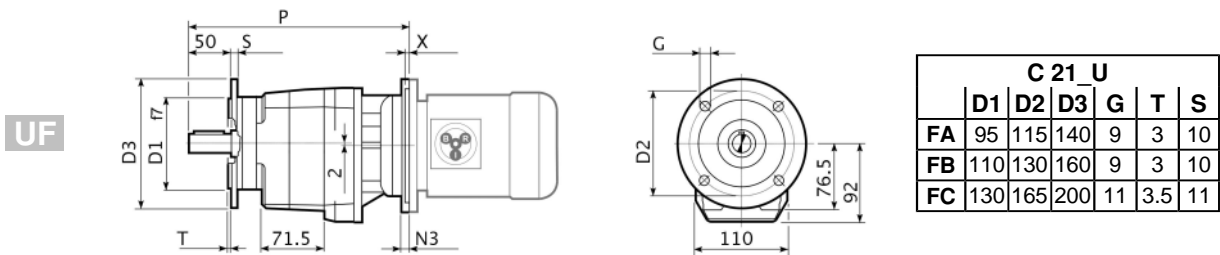
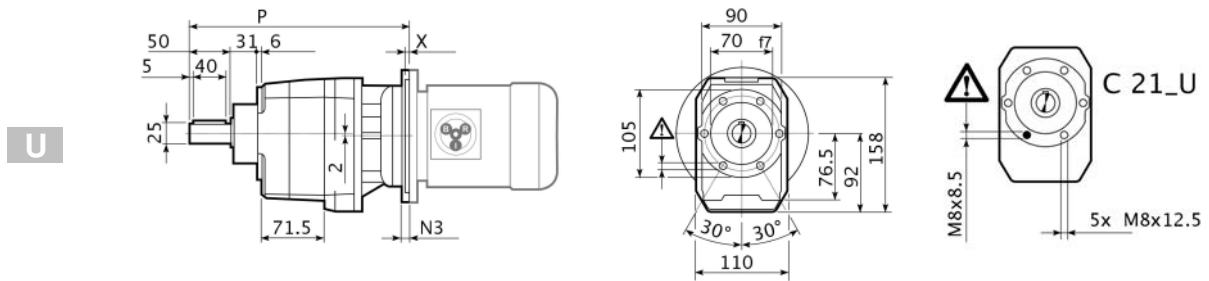
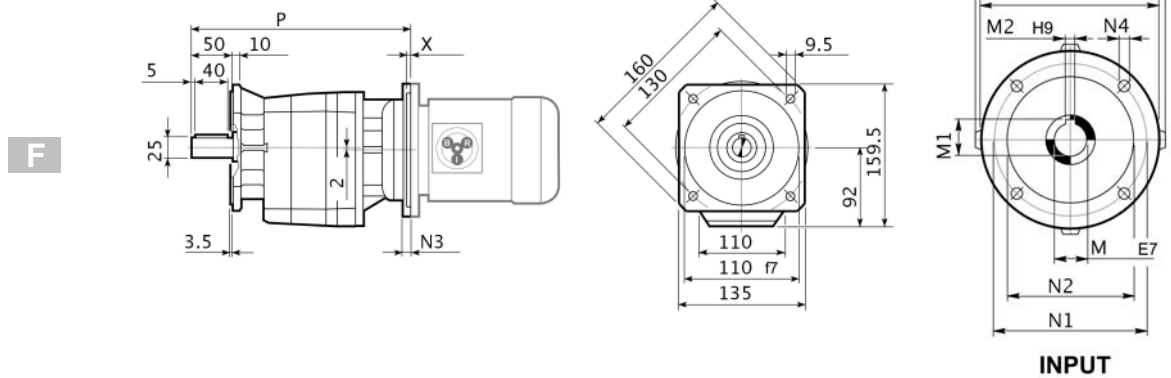
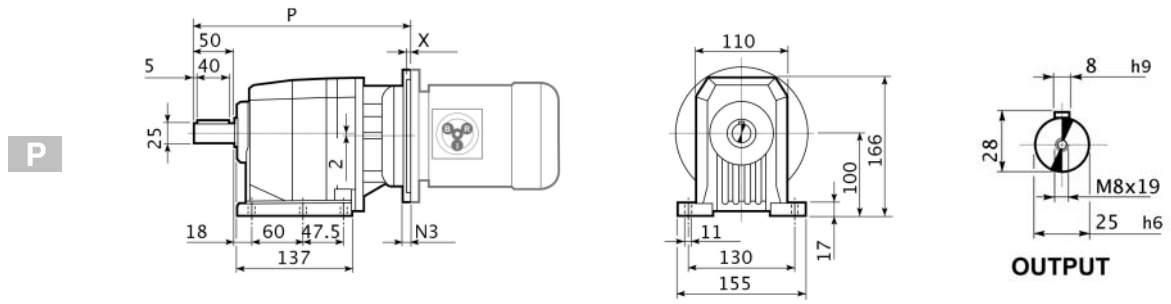
C 21_U						
	D1	D2	D3	G	T	S
FA	95	115	140	9	3	10
FB	110	130	160	9	3	10
FC	130	165	200	11	3.5	11

C 21								
			AC	H	HF	L	AD	
C 21 2	S1	M1S	138	169	163	428	108	10
C 21 2	S1	M1L	138	169	163	432	108	11
C 21 2	S2	M2S	156	178	170	458	119	16
C 21 2	S3	M3S	195	197.5	191.5	532	142	21
C 21 2	S3	M3L	195	197.5	191.5	537	142	27
C 21 3	S05	M05	121	160.5	154.5	463.5	95	11
C 21 3	S1	M1S	138	169	163	483.5	108	12
C 21 3	S1	M1L	138	169	163	487.5	108	13

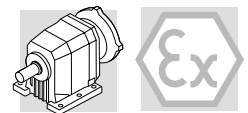




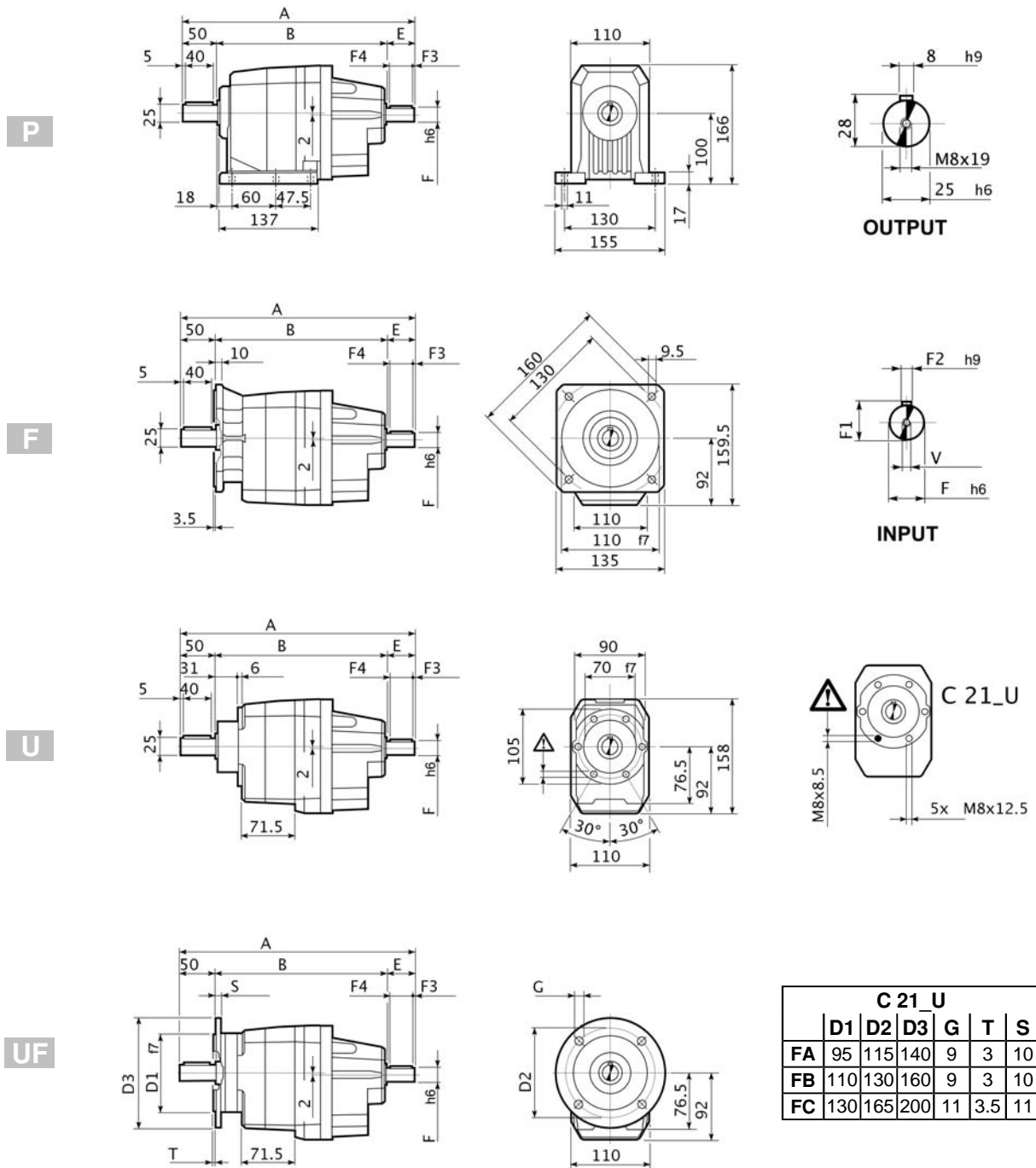
### 2.10.4 C 21\_P(IEC)



C 21												
		M	M1	M2	N	N1	N2	N3	N4	X	P	
C 21 2	P63	11	12.8	4	140	115	95	—	M8x19	4	273	7
C 21 2	P71	14	16.3	5	160	130	110	—	M8x16	4.5	273	7
C 21 2	P80	19	21.8	6	200	165	130	—	M10x12	4	292.5	8
C 21 2	P90	24	27.3	8	200	165	130	—	M10x12	4	292.5	8
C 21 3	P63	11	12.8	4	140	115	95	—	M8x19	4	328.5	8
C 21 3	P71	14	16.3	5	160	130	110	—	M8x16	4.5	328.5	8



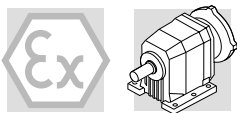
## 2.10.5 C 21\_HS



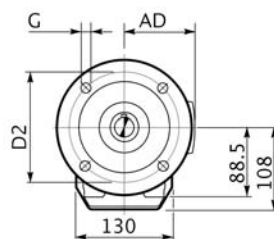
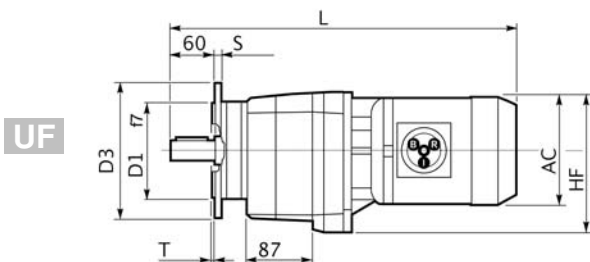
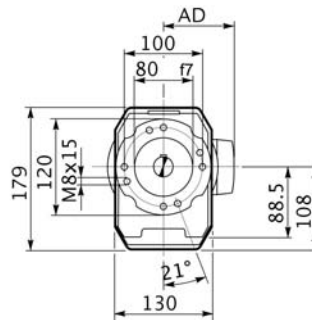
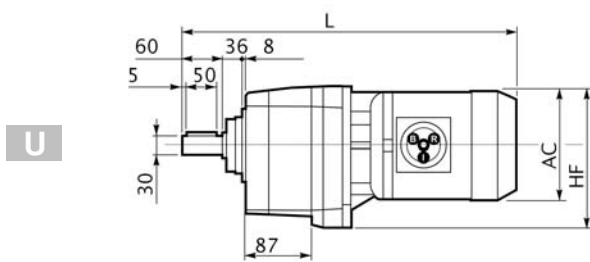
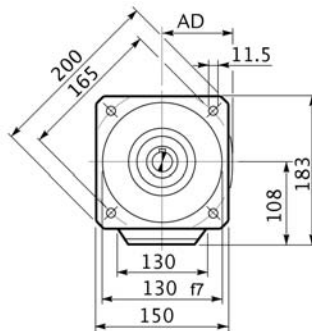
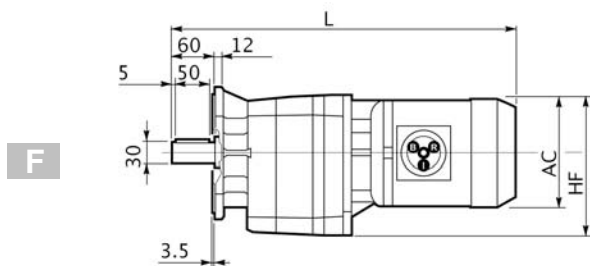
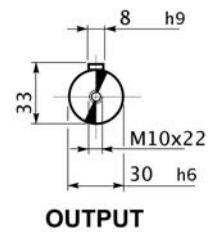
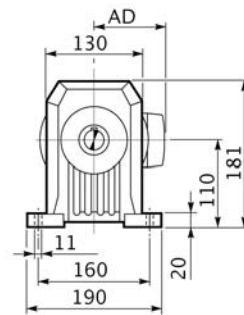
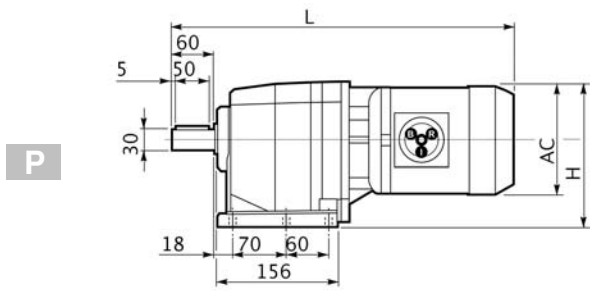
C 21_U						
	D1	D2	D3	G	T	S
FA	95	115	140	9	3	10
FB	110	130	160	9	3	10
FC	130	165	200	11	3.5	11

C 21											
		A	B	E	F	F1	F2	F3	F4	V	Kg
	HS	323	233	40	19	21.5	6	2.5	35	M6x16	7.2



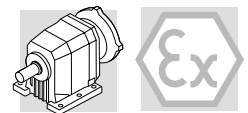


## 2.10.6 C 31\_M

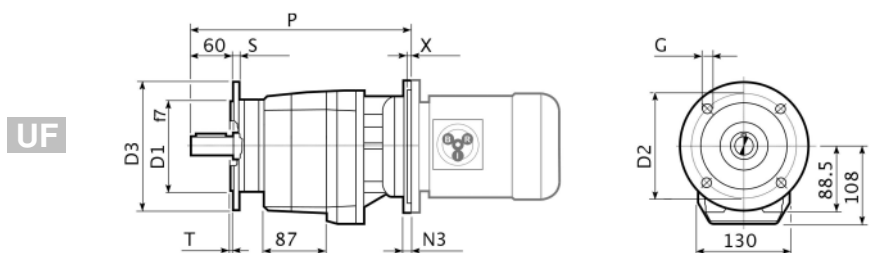
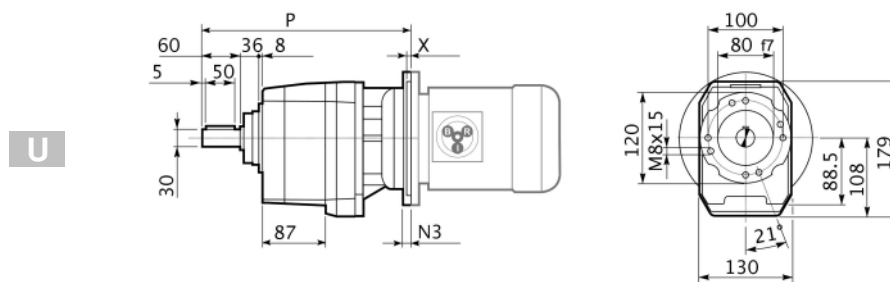
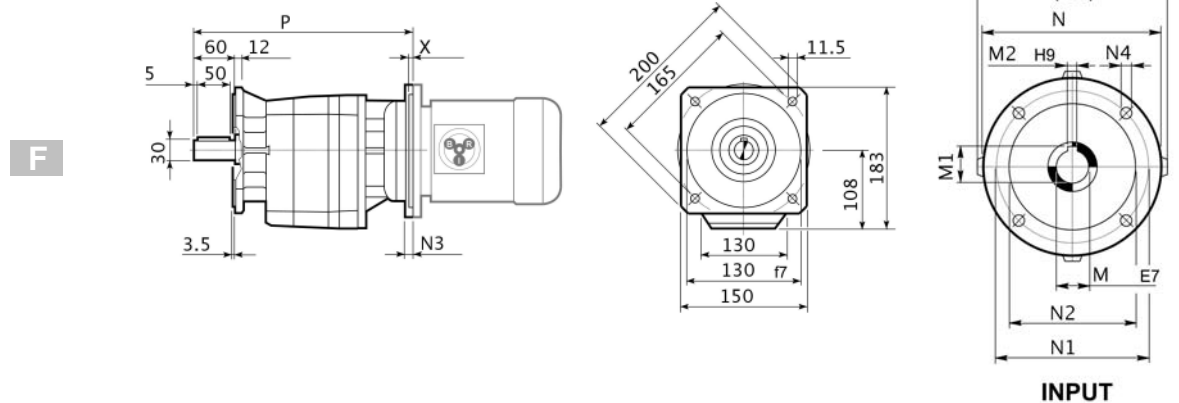
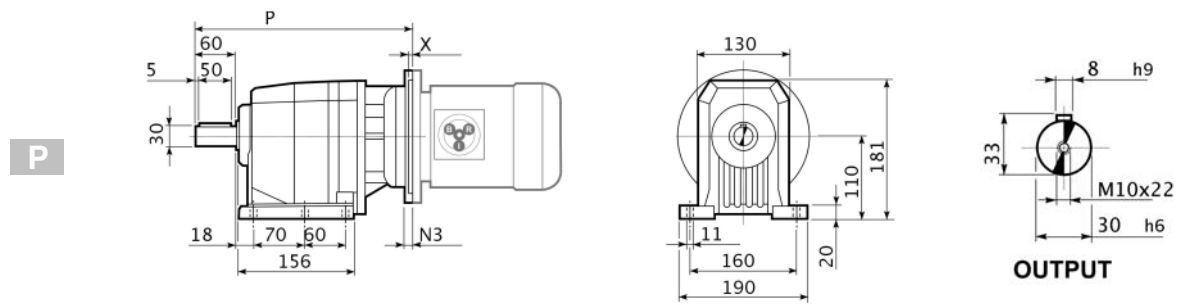


C 31_U						
	D1	D2	D3	G	T	S
<b>FA</b>	110	130	160	9	3	10
<b>FB</b>	130	165	200	11	3.5	11
<b>FC</b>	180	215	250	14	4	13

C 31								
			AC	H	HF	L	AD	
<b>C 31 2</b>	<b>S1</b>	<b>M1S</b>	138	179	177	462.5	108	13
<b>C 31 2</b>	<b>S1</b>	<b>M1L</b>	138	179	177	466.5	108	14
<b>C 31 2</b>	<b>S2</b>	<b>M2S</b>	156	188	186	492.5	119	18
<b>C 31 2</b>	<b>S3</b>	<b>M3S</b>	195	207.5	205.5	566.5	142	23
<b>C 31 2</b>	<b>S3</b>	<b>M3L</b>	195	207.5	205.5	571.5	142	32
<b>C 31 3</b>	<b>S05</b>	<b>M05</b>	121	170.5	168.5	500	95	13
<b>C 31 3</b>	<b>S1</b>	<b>M1S</b>	138	179	177	520	108	14
<b>C 31 3</b>	<b>S1</b>	<b>M1L</b>	138	179	177	524	108	15
<b>C 31 3</b>	<b>S2</b>	<b>M2S</b>	156	188	186	550	119	18

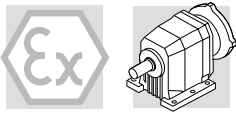


## 2.10.7 C 31\_P(IEC)

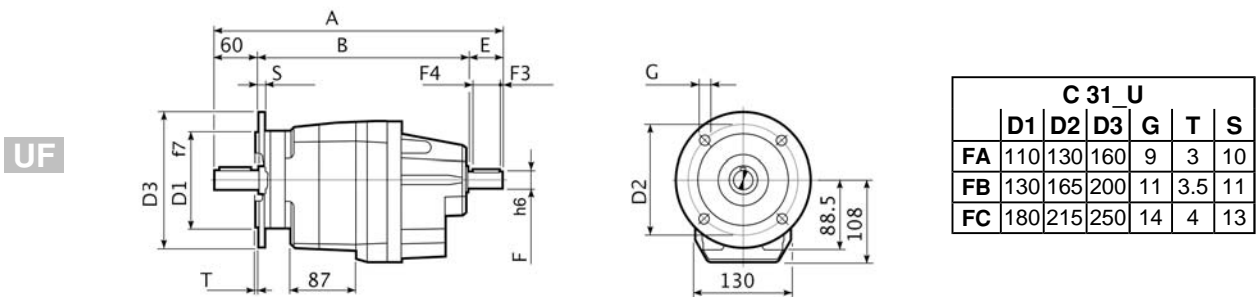
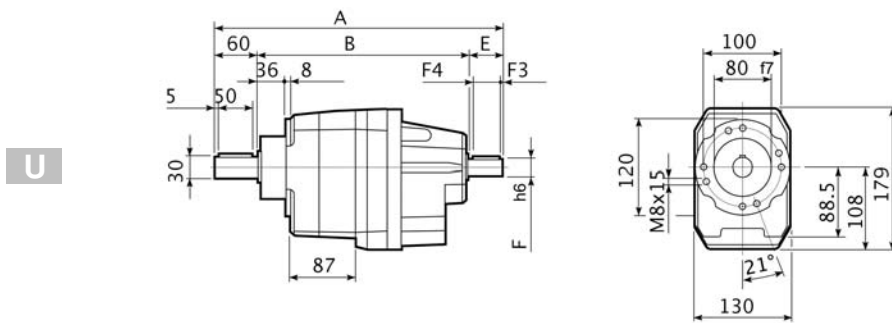
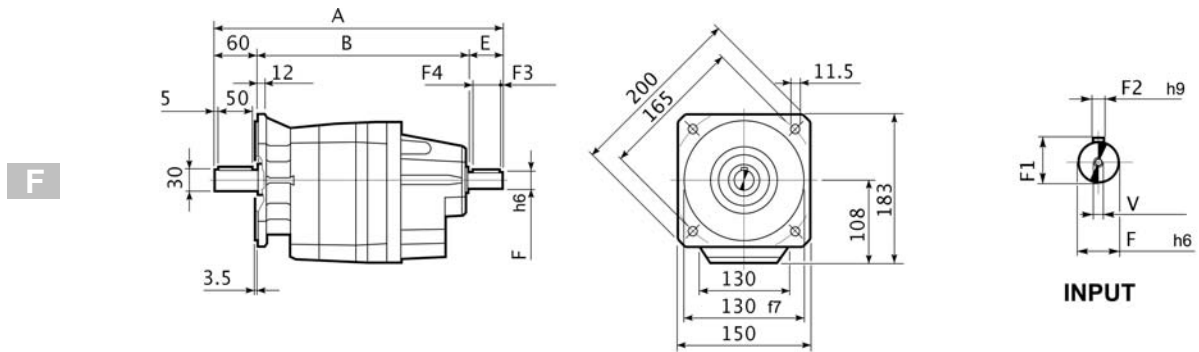
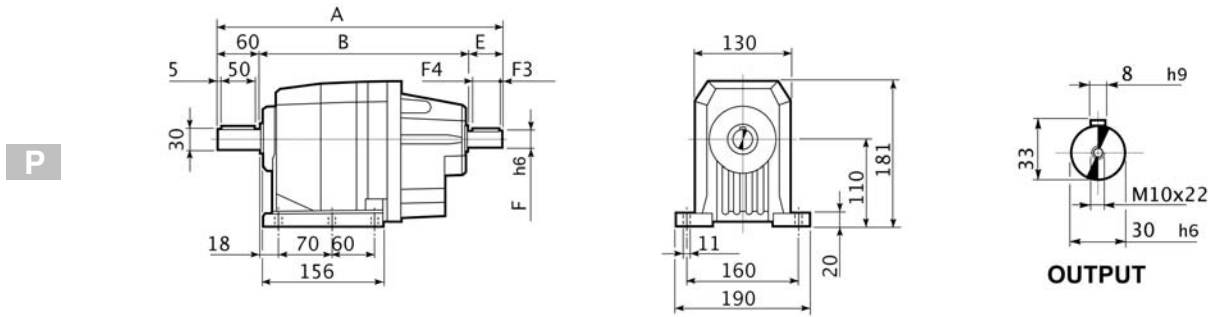


C 31 U						
	D1	D2	D3	G	T	S
FA	110	130	160	9	3	10
FB	130	165	200	11	3.5	11
FC	180	215	250	14	4	13

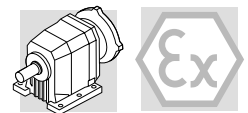
C 31												
		M	M1	M2	N	N1	N2	N3	N4	X	P	Kg
	<b>C 31 2 P63</b>	11	12.8	4	140	115	95	—	M8x19	4	307.5	9
	<b>C 31 2 P71</b>	14	16.3	5	160	130	110	—	M8x16	4.5	307.5	9
	<b>C 31 2 P80</b>	19	21.8	6	200	165	130	—	M10x12	4	327	10
	<b>C 31 2 P90</b>	24	27.3	8	250	215	180	—	M10x12	4	327	10
	<b>C 31 2 P100</b>	28	31.3	8	250	215	180	—	M12x16	4.5	337	14
	<b>C 31 3 P63</b>	11	12.8	4	140	115	95	—	M8x19	4	365	10
	<b>C 31 3 P71</b>	14	16.3	5	160	130	110	—	M8x16	4.5	365	10



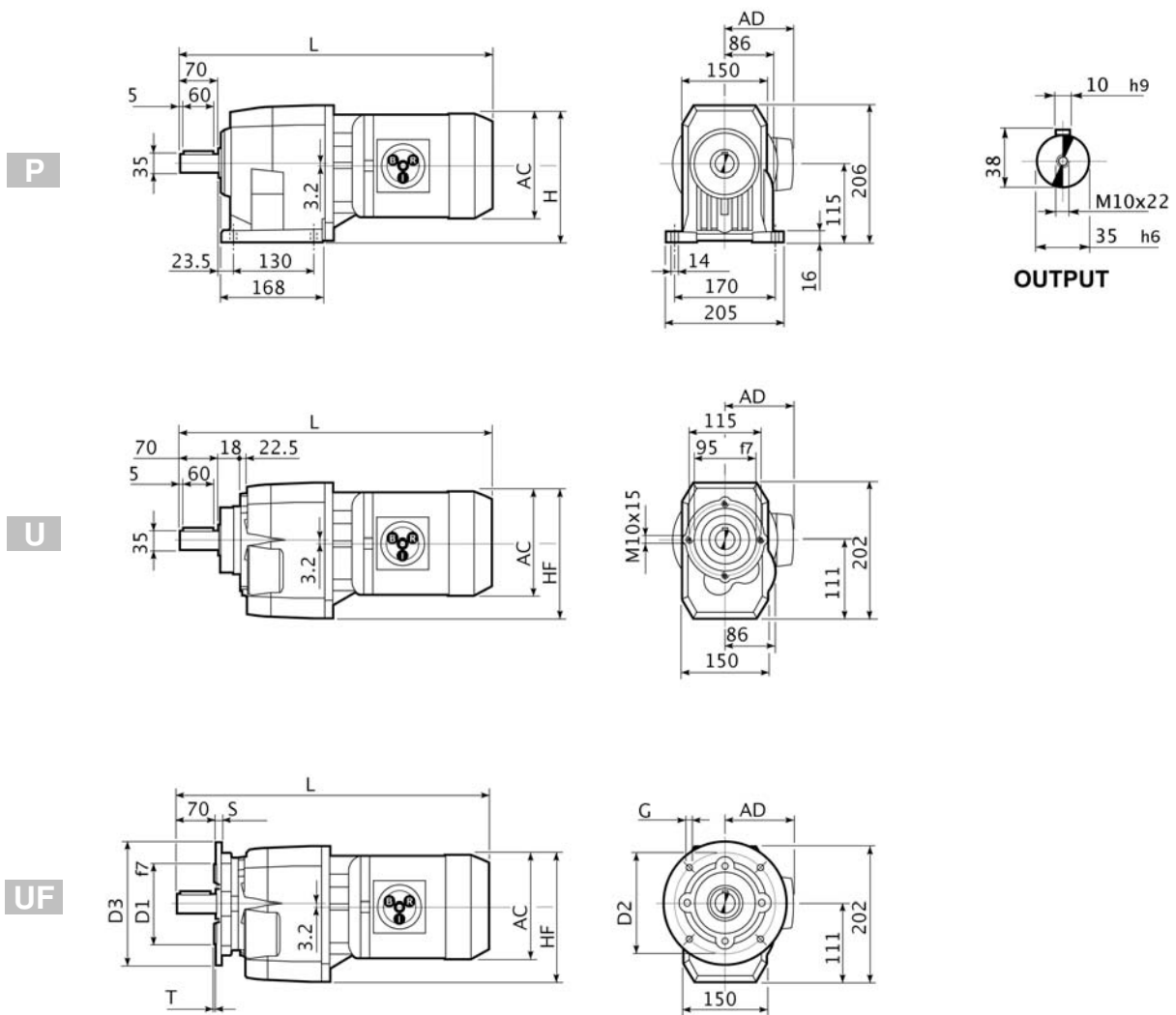
## 2.10.8 C 31\_HS



C 31											
		A	B	E	F	F1	F2	F3	F4	V	
C 31 2	HS	357.5	257.5	40	19	21.5	6	2.5	35	M6x16	11.1

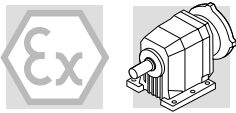


## 2.10.9 C 35\_M

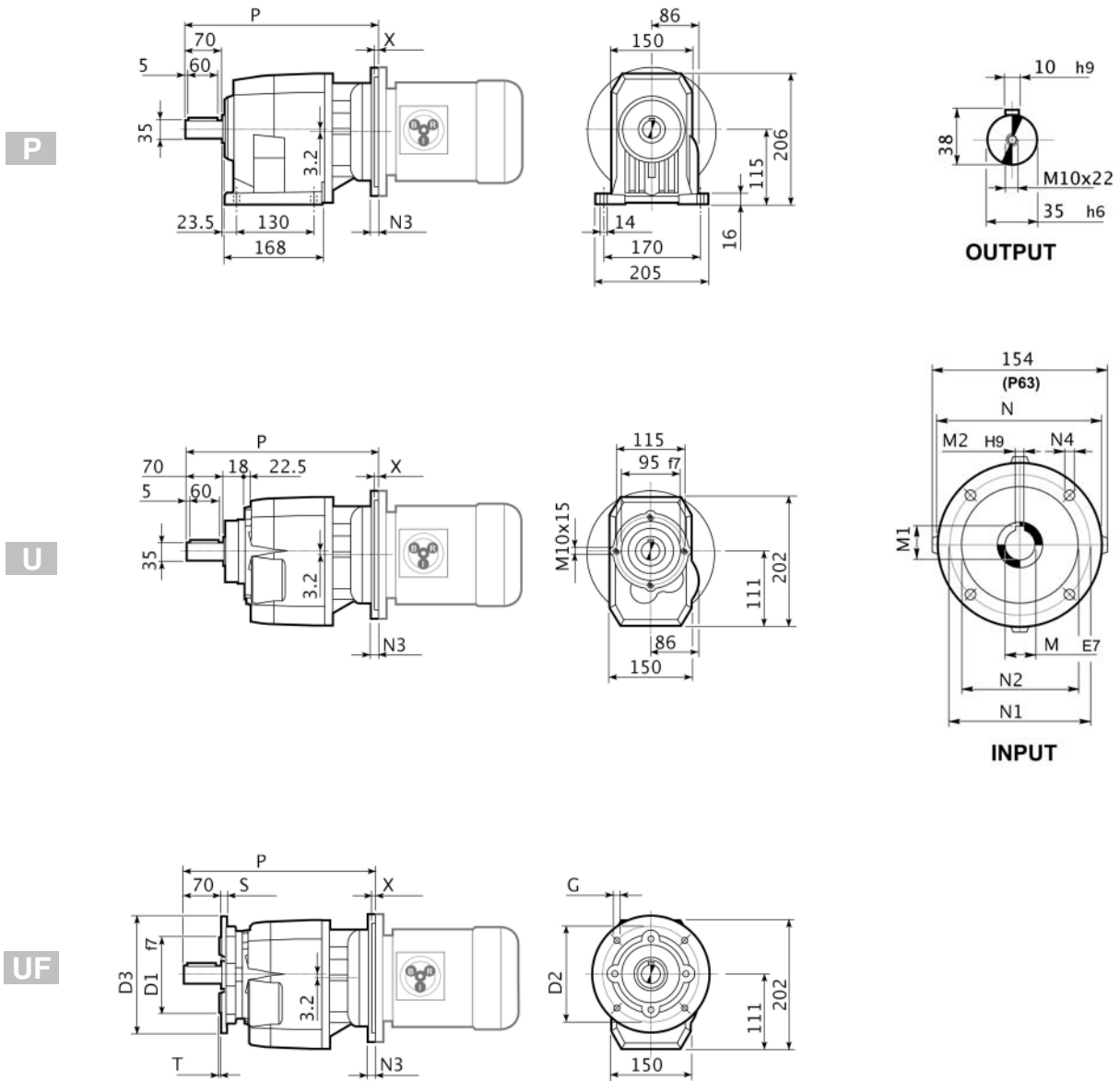


C 35_U						
	D1	D2	D3	G	T	S
FA	130	165	200	11	3.5	11
FB	180	215	250	14	4	14

C 35								
			AC	H	HF	L	AD	Kg
C 35 2/3	S1	M1S	138	184	177	481	108	20
C 35 2/3	S1	M1L	138	184	177	485	108	20
C 35 2/3	S2	M2S	156	193	186	511	119	23
C 35 2/3	S3	M3S	195	212.5	205.5	585	142	28
C 35 2/3	S3	M3L	195	212.5	205.5	590	142	37
C 35 4	S05	M05	121	175.5	168.5	518.5	95	19
C 35 4	S1	M1S	138	184	177	538.5	108	21
C 35 4	S1	M1L	138	184	177	542.5	108	21
C 35 4	S2	M2S	156	193	186	568.5	119	24
C 35 4	S3	M3S	195	212.5	205.5	642.5	142	29
C 35 4	S3	M3L	195	212.5	205.5	647.5	142	38

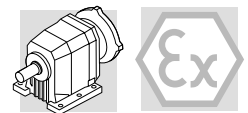


### 2.10.10 C 35\_P(IEC)



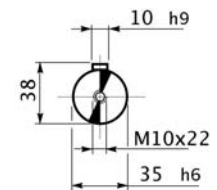
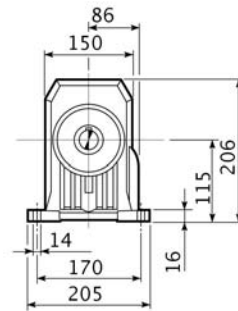
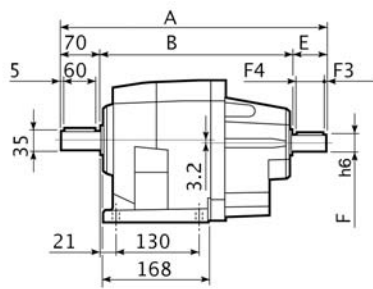
C 35_U						
	D1	D2	D3	G	T	S
FA	130	165	200	11	3.5	11
FB	180	215	250	14	4	14

C 35												
		M	M1	M2	N	N1	N2	N3	N4	X	P	kg
C 35 2/3	P63	11	12.8	4	140	115	95	—	M8x19	4	326	17
C 35 2/3	P71	14	16.3	5	160	130	110	—	M8x16	4.5	326	17
C 35 2/3	P80	19	21.8	6	200	165	130	—	M10x12	4	345.5	18
C 35 2/3	P90	24	27.3	8	200	165	130	—	M10x12	4	345.5	18
C 35 2	P100	28	31.3	8	250	215	180	—	M12x16	4.5	355.5	22
C 35 2	P112	28	31.3	8	250	215	180	—	M12x16	4.5	355.5	22
C 35 4	P63	11	12.8	4	140	115	95	—	M8x19	4	383.5	20
C 35 4	P71	14	16.3	5	160	130	110	—	M8x16	4.5	383.5	20



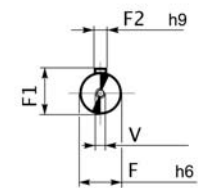
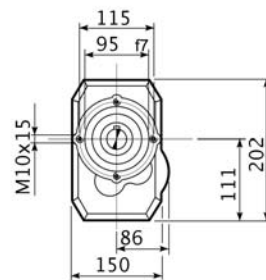
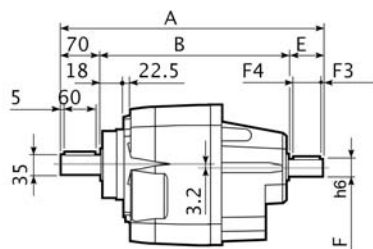
## 2.10.11 C 35\_HS

**P**



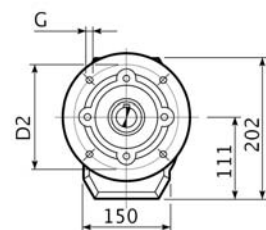
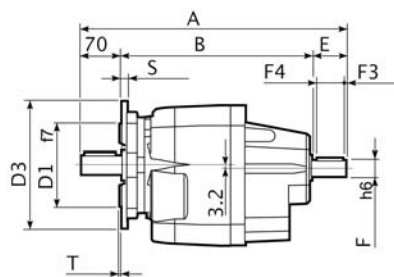
**OUTPUT**

**U**



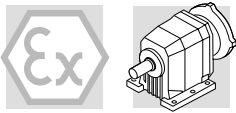
**INPUT**

**UF**

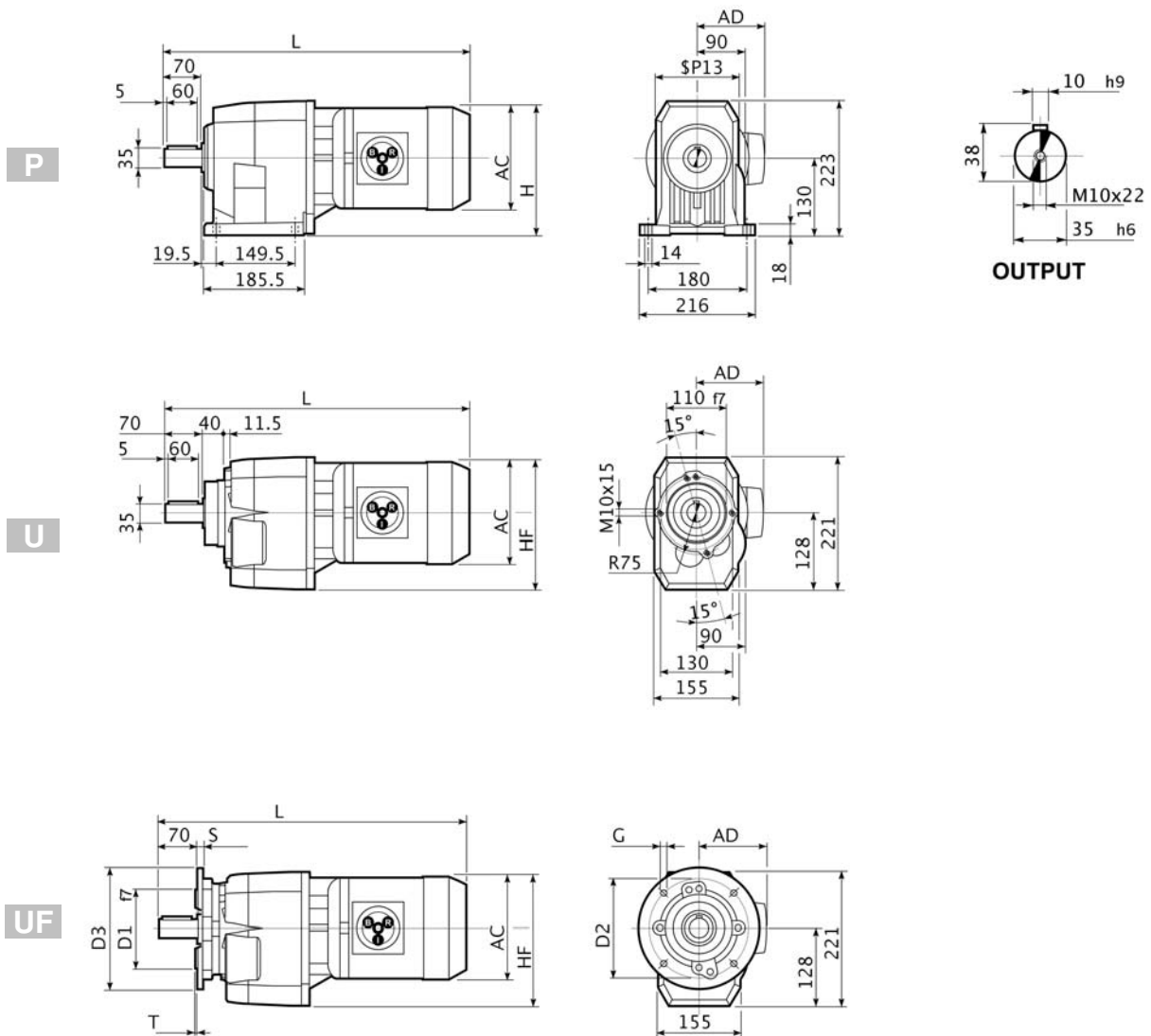


C 35_U						
	D1	D2	D3	G	T	S
FA	130	165	200	11	3.5	11
FB	180	215	250	14	4	14

C 35											
		A	B	E	F	F1	F2	F3	F4	V	Kg
C 35 2	HS	415.5	295.5	50	24	27	8	2.5	45	M8x19	25.5
C 35 3	HS	415.5	295.5	50	24	27	8	2.5	45	M8x19	25.5



## 2.10.12 C 41\_M

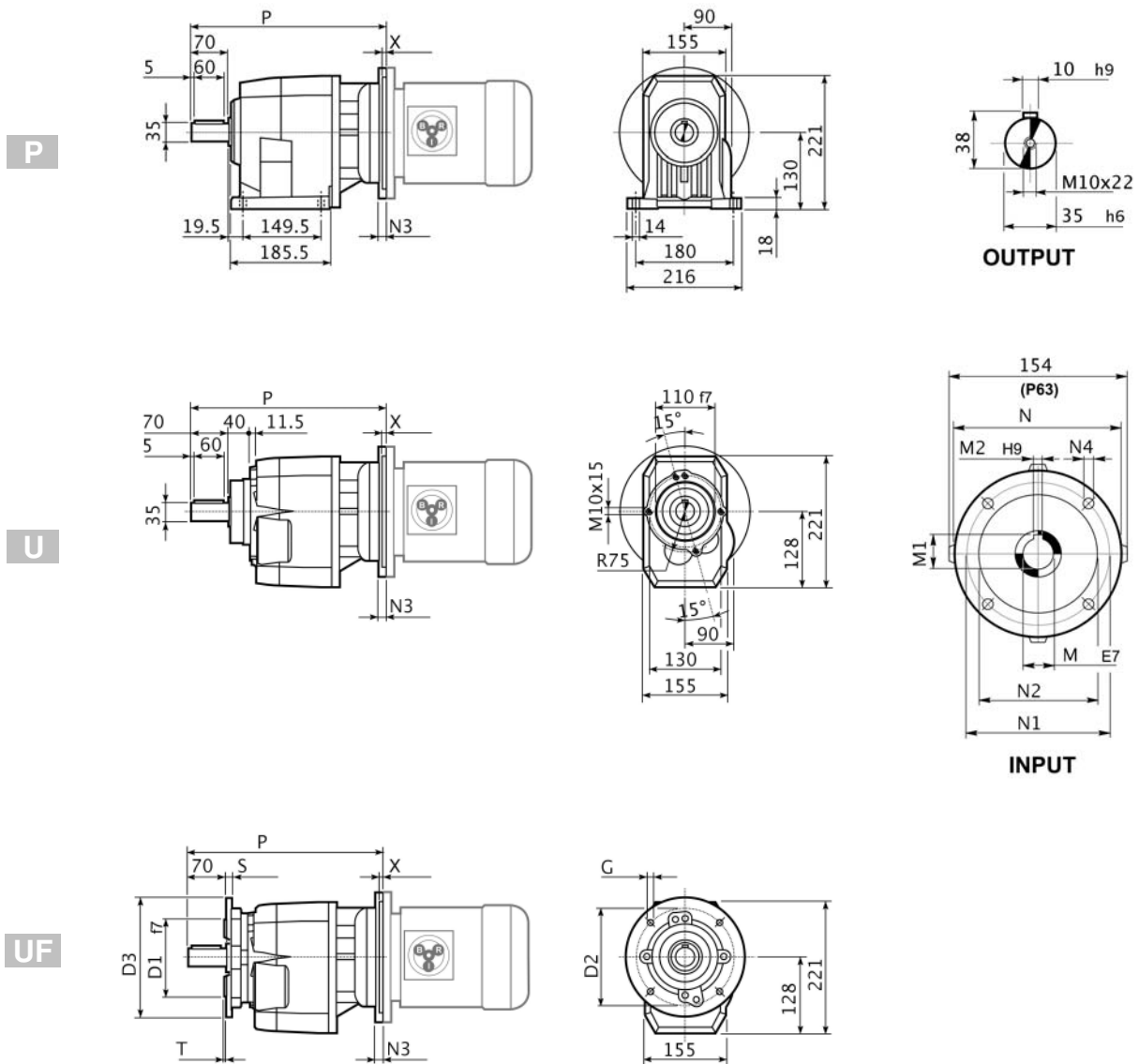


C 41_U						
	D1	D2	D3	G	T	S
FA	130	165	200	11	3.5	11
FB	180	215	250	14	4	14

C 41								
			AC	H	HF	L	AD	
C 41 2/3	S1	M1S	138	199	197	491.5	108	25
C 41 2/3	S1	M1L	138	199	197	495.5	108	25
C 41 2/3	S2	M2S	156	208	206	521.5	119	31
C 41 2/3	S3	M3S	195	227.5	225.5	595.5	142	36
C 41 2/3	S3	M3L	195	227.5	225.5	600.5	142	45
C 41 4	S05	M05	231	245.5	243.5	533	95	27
C 41 4	S1	M1S	138	199	197	553	108	28
C 41 4	S1	M1L	138	199	197	559	108	28
C 41 4	S2	M2S	156	208	206	583	119	34
C 41 4	S3	M3S	195	227.5	225.5	657	142	39
C 41 4	S3	M3L	195	227.5	225.5	662	142	48



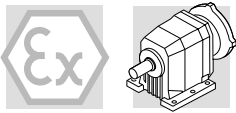
### 2.10.13 C 41\_P(IEC)



C 41_U						
	D1	D2	D3	G	T	S
FA	130	165	200	11	3.5	11
FB	180	215	250	14	4	14

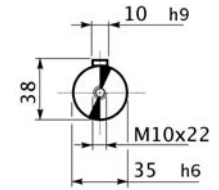
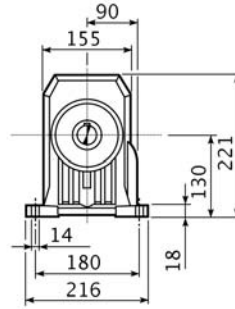
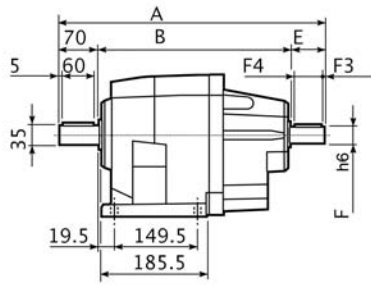
C 41												
		M	M1	M2	N	N1	N2	N3	N4	X	P	
C 41 2/3	P63	11	12.8	4	140	115	95	—	M8x19	4	336.5	27
C 41 2/3	P71	14	16.3	5	160	130	110	—	M8x16	4.5	336.5	28
C 41 2/3	P80	19	21.8	6	200	165	130	—	M10x12	4	356	29
C 41 2/3	P90	24	27.3	8	200	165	130	—	M10x12	4	356	29
C 41 2	P100	28	31.3	8	250	215	180	—	M12x16	4.5	366	33
C 41 2	P112	28	31.3	8	250	215	180	—	M12x16	4.5	366	33
C 41 4	P63	11	12.8	4	140	115	95	—	M8x19	4	395	30
C 41 4	P71	14	16.3	5	160	130	110	—	M8x16	4.5	395	31





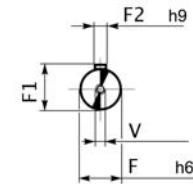
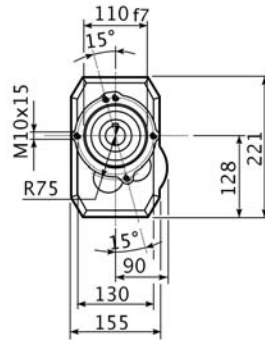
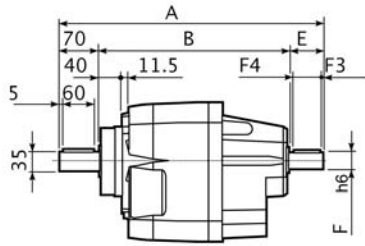
## 2.10.14 C 41\_HS

**P**



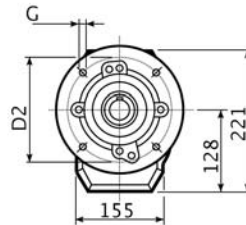
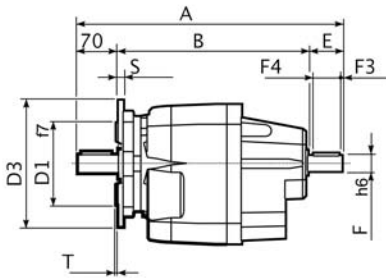
**OUTPUT**

**U**



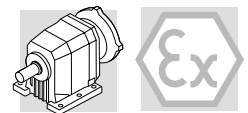
**INPUT**

**UF**

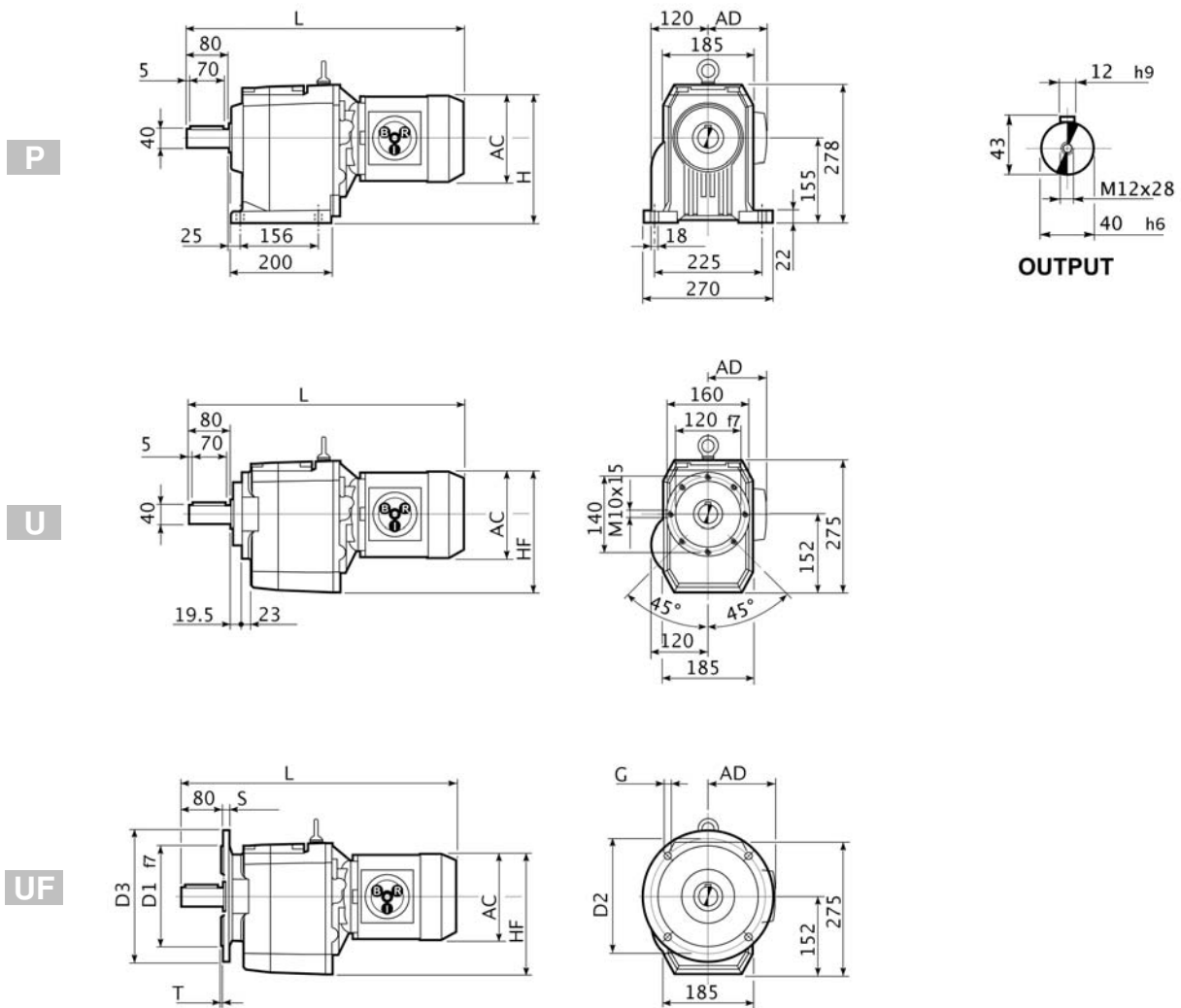


C 41_U						
	D1	D2	D3	G	T	S
<b>FA</b>	130	165	200	11	3.5	11
<b>FB</b>	180	215	250	14	4	14

C 41											
		A	B	E	F	F1	F2	F3	F4	V	
<b>C 41 2</b>	<b>HS</b>	425.5	305.5	50	24	27	8	2.5	45	M8x19	30
<b>C 41 3</b>	<b>HS</b>	425.5	305.5	50	24	27	8	2.5	45	M8x19	30
<b>C 41 4</b>	<b>HS</b>	448	338	40	19	21.5	6	2.5	35	M6x16	33

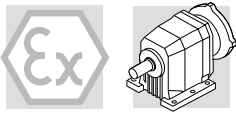


## 2.10.15 C 51\_M

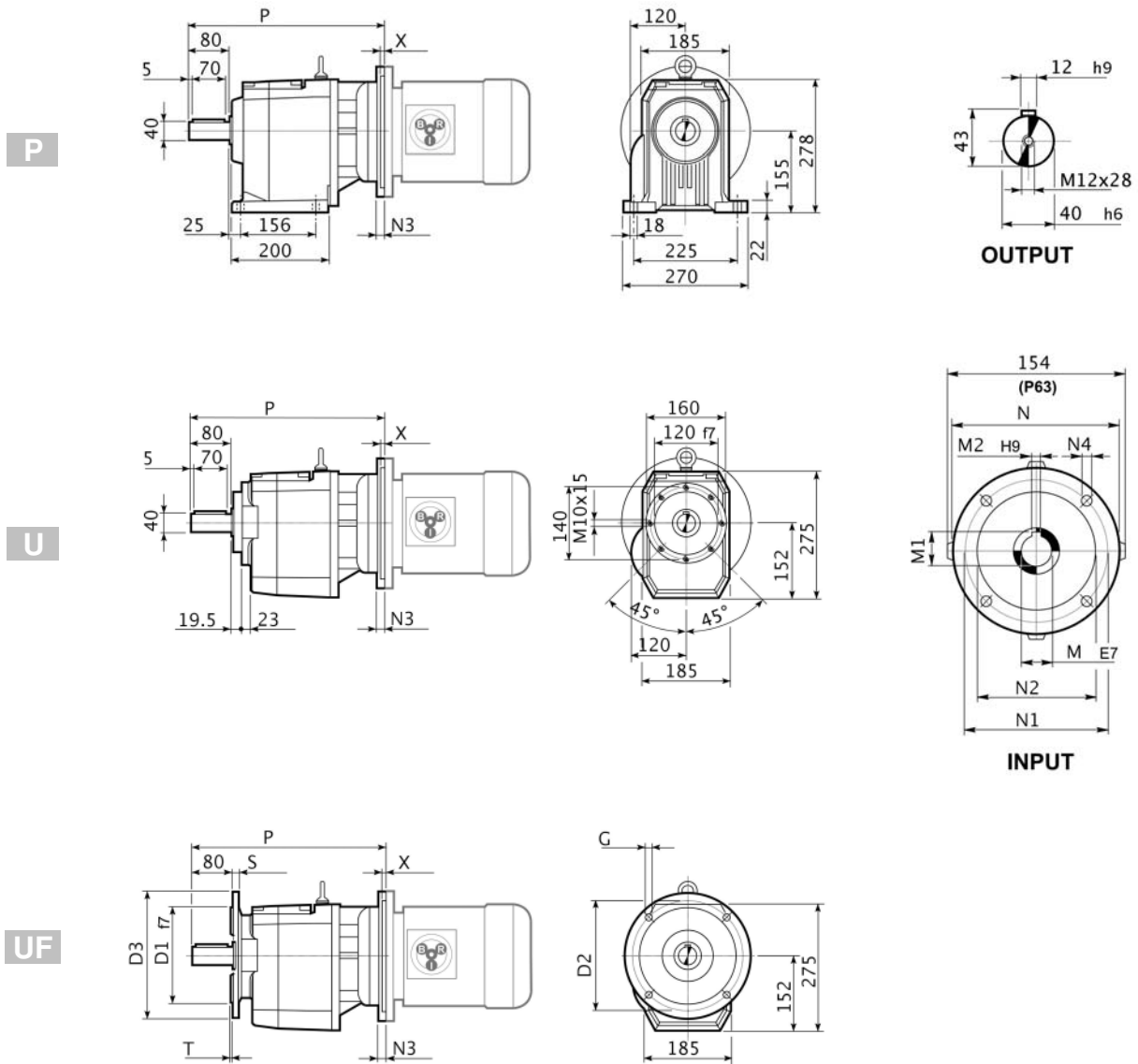


C 51_U						
	D1	D2	D3	G	T	S
FA	180	215	250	14	4	14
FB	230	265	300	14	4	16

C 51								
			AC	H	HF	L	AD	
C 51 2/3	S1	M1S	138	224	221	517.5	108	48
C 51 2/3	S1	M1L	138	224	221	521.5	108	49
C 51 2/3	S2	M2S	156	233	230	547.5	119	53
C 51 2/3	S3	M3S	195	252.5	249.5	621.5	142	58
C 51 2/3	S3	M3L	195	252.5	249.5	626.5	142	65
C 51 4	S1	M1S	138	224	221	589	108	51
C 51 4	S1	M1L	138	224	221	593	108	52
C 51 4	S2	M2S	156	233	230	619	119	56
C 51 4	S3	M3S	195	252.5	249.5	693	142	61
C 51 4	S3	M3L	195	252.5	249.5	698	142	68

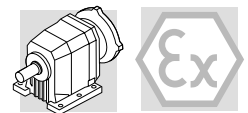


## 2.10.16 C 51\_P(IEC)



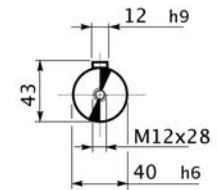
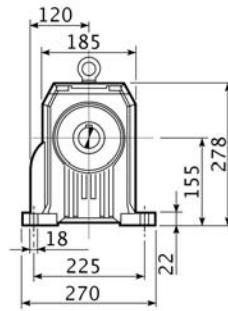
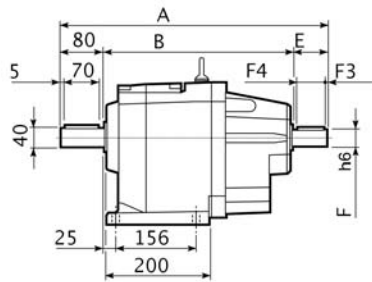
C 51 U						
	D1	D2	D3	G	T	S
FA	180	215	250	14	4	13
FB	230	265	300	14	4	16

C 51												
		M	M1	M2	N	N1	N2	N3	N4	X	P	
	P63	11	12.8	4	140	115	95	—	M8x19	4	362.5	45
	P71	14	16.3	5	160	130	110	—	M8x16	4.5	362.5	45
	P80	19	21.8	6	200	165	130	—	M10x12	4	382	47
	P90	24	27.3	8	200	165	130	—	M10x12	4	382	47
	P100	28	31.3	8	250	215	180	—	M12x16	4.5	392	51
	P112	28	31.3	8	250	215	180	—	M12x16	4.5	392	51
	P132	38	41.3	10	300	265	230	16	14	5	428.5	54
	P63	11	12.8	4	140	115	95	—	M8x19	4	434	47
	P71	14	16.3	5	160	130	110	—	M8x16	4.5	434	47
	P80	19	21.8	6	200	165	130	—	M10x12	4	453.5	49



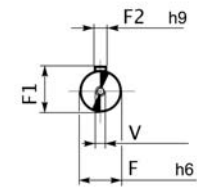
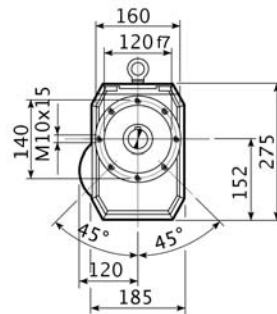
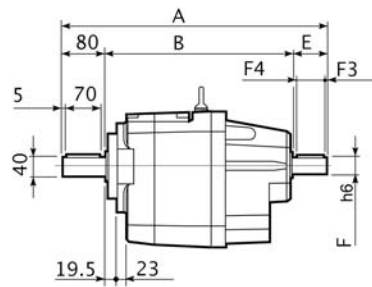
## 2.10.17 C 51\_HS

**P**



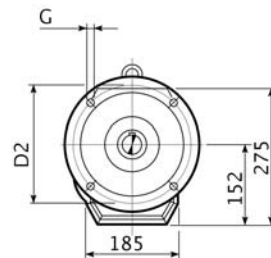
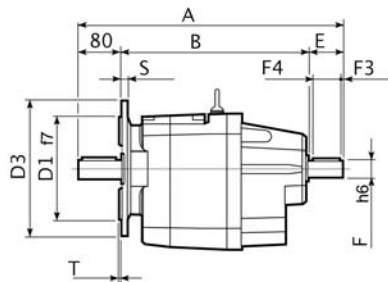
**OUTPUT**

**U**



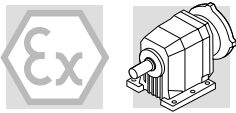
**INPUT**

**UF**

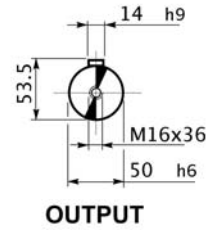
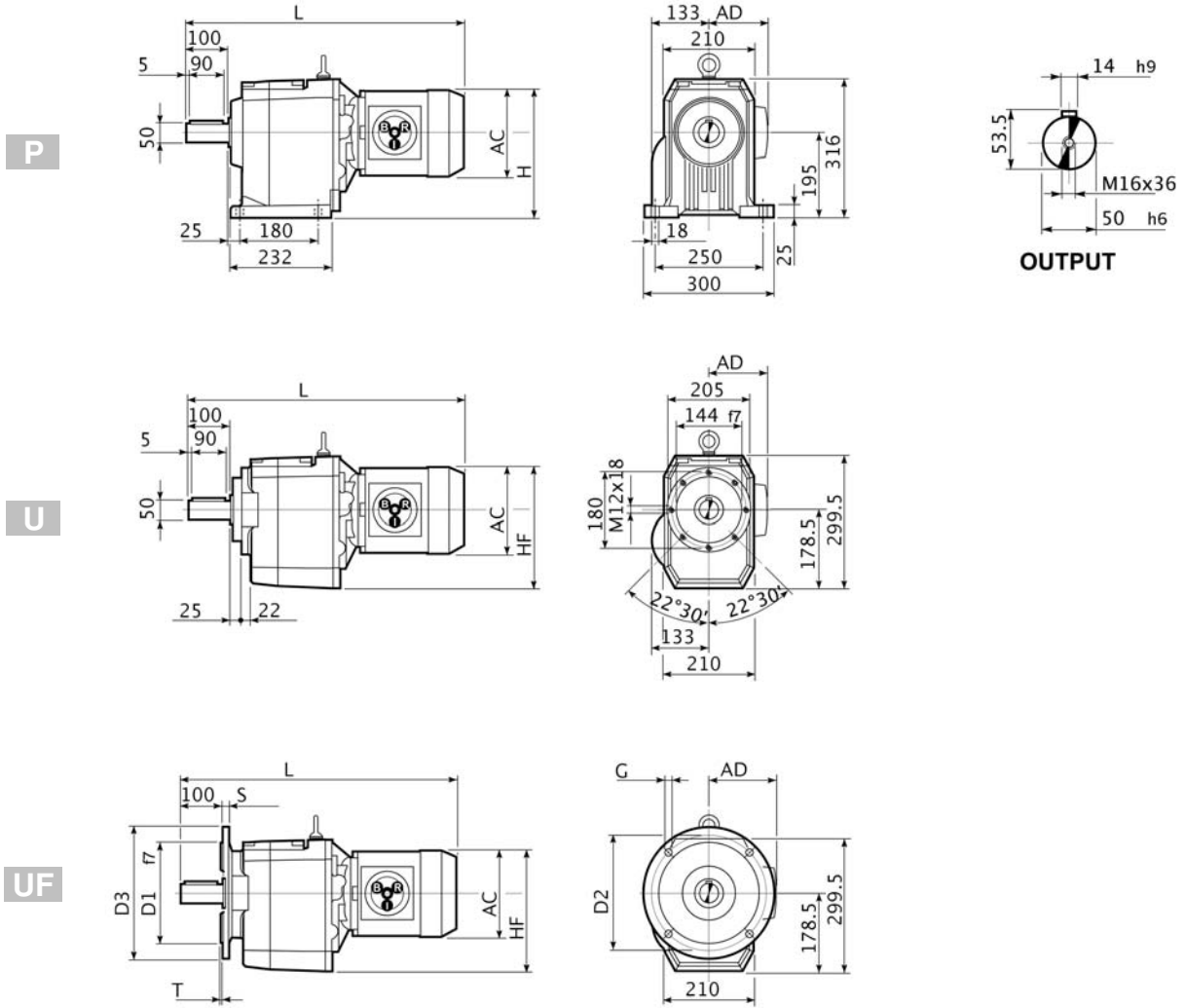


C 51_U						
	D1	D2	D3	G	T	S
FA	180	215	250	14	4	13
FB	230	265	300	14	4	16

C 51											
		A	B	E	F	F1	F2	F3	F4	V	
C 51 2	HS	451.5	322	50	24	27	8	2.5	45	M8x19	45
C 51 3	HS	451.5	322	50	24	27	8	2.5	45	M8x19	45
C 51 4	HS	484	364	40	19	21.5	6	2.5	35	M6x16	48



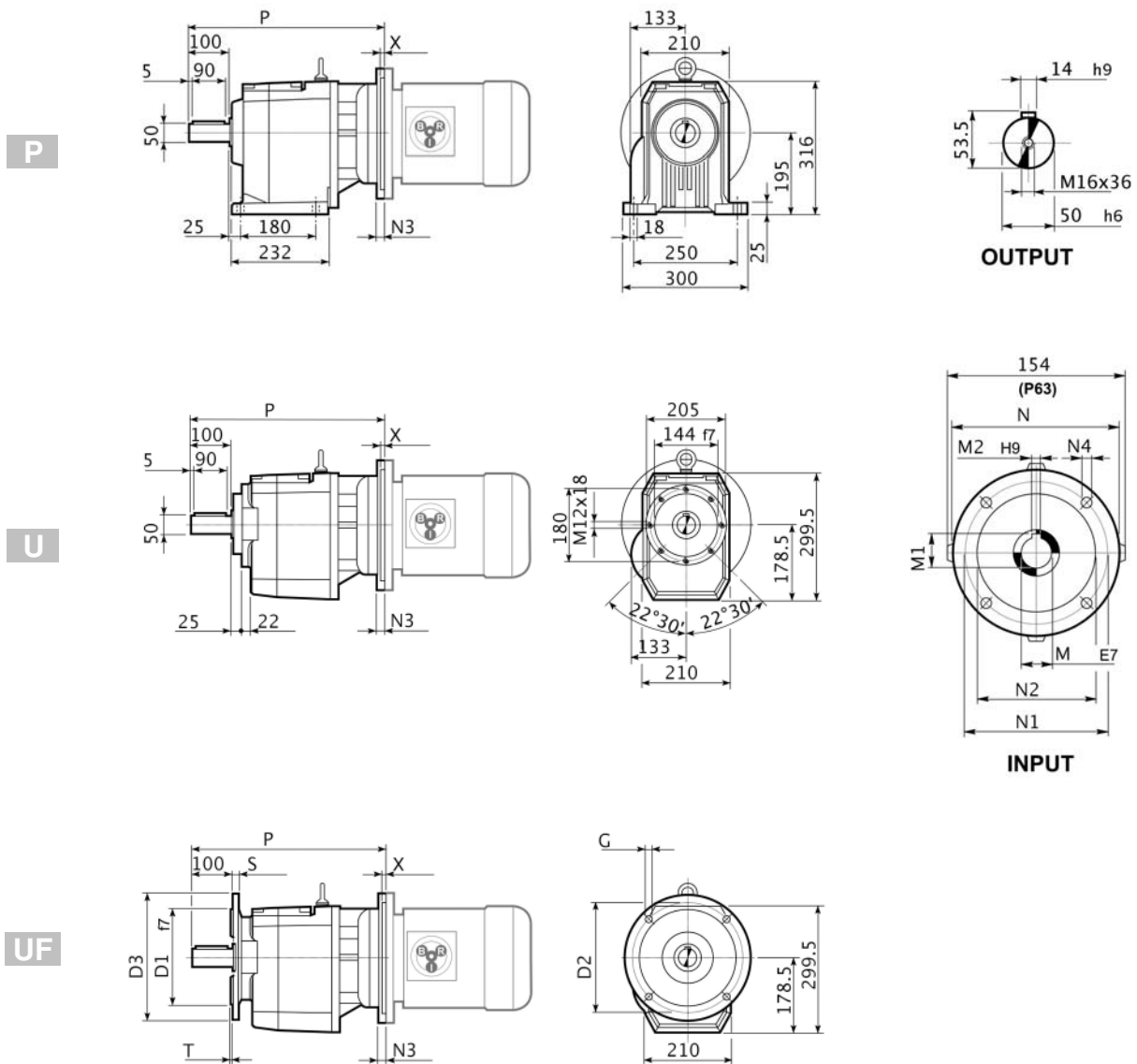
## 2.10.18 C 61\_M



C 61_U						
	D1	D2	D3	G	T	S
FA	230	265	300	14	4	16
FB	250	300	350	18	5	18

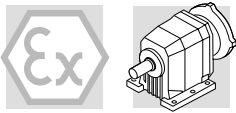
C 61								
			AC	H	HF	L	AD	
C 61 2/3	S2	M2S	156	273	256.5	600.5	119	61
C 61 2/3	S3	M3S	195	292.5	276	674.5	142	66
C 61 2/3	S3	M3L	195	292.5	276	679.5	142	74
C 61 4	S1	M1S	138	264	247.5	641	108	69
C 61 4	S1	M1L	138	264	247.5	645	108	71
C 61 4	S2	M2S	156	273	256.5	671	119	75
C 61 4	S3	M3S	195	292.5	276	745	142	79
C 61 4	S3	M3L	195	292.5	276	750	142	87

### 2.10.19 C 61\_P(IEC)



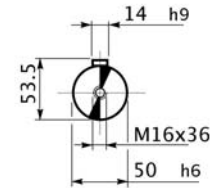
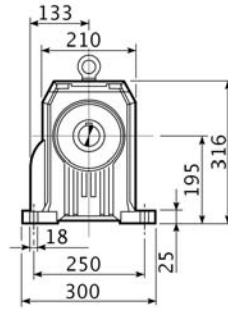
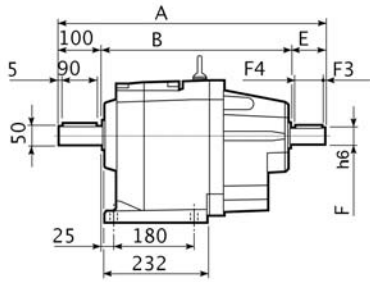
C 61 U						
	D1	D2	D3	G	T	S
FA	230	265	300	14	4	16
FB	250	300	350	18	5	18

C 61												
		M	M1	M2	N	N1	N2	N3	N4	X	P	
C 61 2/3	P63	11	12.8	4	140	115	95	—	M8x19	4	415.5	55
C 61 2/3	P71	14	16.3	5	160	130	110	—	M8x16	4.5	415.5	57
C 61 2/3	P80	19	21.8	6	200	165	130	—	M10x12	4	435	61
C 61 2/3	P90	24	27.3	8	200	165	130	—	M10x12	4	435	61
C 61 2/3	P100	28	31.3	8	250	215	180	—	M12x16	4.5	444	65
C 61 2/3	P112	28	31.3	8	250	215	180	—	M12x16	4.5	444	65
C 61 2	P132	38	41.3	10	300	265	230	16	14	5	481.5	68
C 61 2	P160	42	45.3	12	350	300	250	23	18	5.5	532	73
C 61 4	P63	11	12.8	4	140	115	95	—	M8x19	4	486	61
C 61 4	P71	14	16.3	5	160	130	110	—	M8x16	4.5	489	63
C 61 4	P80	19	21.8	6	200	165	130	—	M10x12	4	505.5	67
C 61 4	P90	24	27.3	8	200	165	130	—	M10x12	4	505.5	67



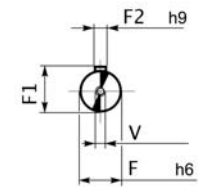
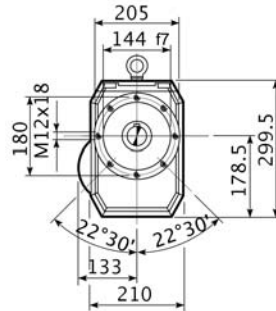
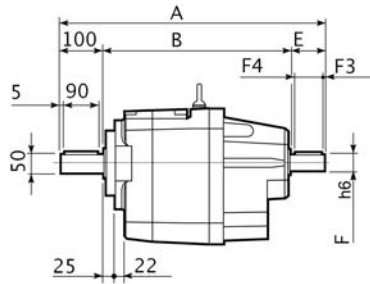
## 2.10.20 C 61\_HS

**P**



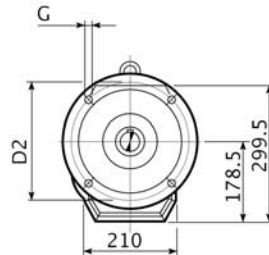
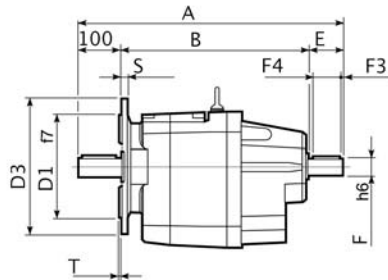
**OUTPUT**

**U**



**INPUT**

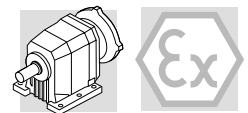
**UF**



C 61_U						
	D1	D2	D3	G	T	S
<b>FA</b>	230	265	300	14	4	16
<b>FB</b>	250	300	350	18	5	18

C 61													
		A	B	E	F	F1	F2	F3	F4	V	Kg		
		<b>C 61 2</b>	<b>HS</b>	532	372	60	28	31	8	5	50	M10x22	66
		<b>C 61 3</b>	<b>HS</b>	532	372	60	28	31	8	5	50	M10x22	66
		<b>C 61 4</b>	<b>HS</b>	575	425	50	24	27	8	2.5	35	M8x19	72





## 2.11 DECLARATION OF CONFORMITY

**BONFIGLIOLI RIDUTTORI S.p.A.**

Via Giovanni XXIII, 7/a  
40012 Lippo di Calderara di Reno  
Bologna (Italy)  
Tel. +39 051 6473111  
Fax +39 051 6473126  
bonfiglioli@bonfiglioli.com  
www.bonfiglioli.com  
Company Certified UNI EN ISO 9001:2000



### CERTIFICATE OF COMPLIANCE (according to EC Directive 94/9/CE Annex VIII)

**BONFIGLIOLI RIDUTTORI S.p.A.**

declares under its own responsibility that the following products:

- helical-bevel gear units type **A**
- helical in-fine gear units type **C**
- worm gear units type **VF** and **W**
- helical shaft-mounted units type **F**

in category **2G** and **2D** to which this certificate refers, are in compliance with the requirements of the following Directive:

**94/9/EC OF THE EUROPEAN PARLIAMENT AND THE COUNCIL of 23 March 1994**

Conformity with the provisions of this Directive is proven by complete compliance to the following Standards:

**EN 1127-1, EN 13463-1, prEN 13463-5, prEN 13463-8**

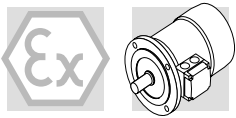
**BONFIGLIOLI RIDUTTORI** filed the documents according to 94/9/IEC Annex VIII, with the following notified body:

TÜV PRODUCT SERVICE GmbH- Identification number 0123

Lippo di Calderara di Reno, 27/11/2003

Place and date

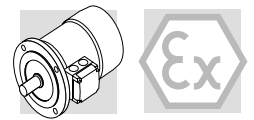
Ing. Enzo Cognigni  
R&D Manager



### 3 ATEX MOTORS

#### 3.1 SYMBOLS AND UNITS OF MEASUREMENT

$\cos\varphi$	-	Power factor
$\eta$	-	Efficiency
$I_N$	[A]	Rated current
$I_S$	[A]	Locked rotor current
$J_M$	[Kgm <sup>2</sup> ]	Moment of inertia
$M_A$	[Nm]	Mean breakaway torque
$M_N$	[Nm]	Rated torque
$M_S$	[Nm]	Starting torque
$n$	[min <sup>-1</sup> ]	Rated speed
$P_n$	[kW]	Motor rated power
$T_a$	[°C]	Ambient temperature



## 3.2 GENERAL CHARACTERISTICS

### 3.2.1 PRODUCTION RANGE

Motors described in this catalogue are designed and manufactured for use in industrial applications and are suitable for installation in ambients with the presence of potentially explosive dusty atmospheres, according to EN 50281 with type of protection Ex II 2D 125 °C (combustible dust).

The electrical construction complies with the harmonized Norms EN 50014 and EN 50281-1-1 as well as with the requirements of Directive 94/9/EC.

Motors are three-phase, asynchronous type, with cage rotor and are available in the base versions IMB5, IMB14 and their derivatives. The present catalogue also describes the features and ratings of compact motors **Series M**, designed for direct combination with the speed reducers.

Catalogue ratings refer to motors operating in the following conditions:

- Service S1
- Power supply
- Degree of protection IP65
- Insulation class F
- Ambient temperature: min. -20, max +40 °C
- Altitude ≤ 1000 m a.s.l.

### 3.2.2 DIRECTIVES 73/23/EEC (LVD) and 89/336/EEC (EMC)

BN motors comply with the requirements of Directives 73/23/EEC (Low Voltage Directive) and 89/336/EEC (Electromagnetic Compatibility Directive) and their name plates bear the CE mark.

As for the EMC Directive, construction is in accordance with standards CEI EN 60034-1 Sect. 12, EN 50081, EN 50082.

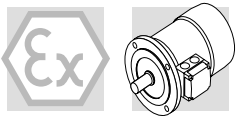
Motors also meet the requirements of standard CEI EN 60204-1 "Electrical equipment of machines".

The responsibility for final product safety and compliance with applicable directives rests with the manufacturer or the assembler who incorporate the motors as component parts.

### 3.2.3 STANDARDS

The motors described in this catalogue are manufactured to the applicable standards listed in the following table.

Title	EN
General requirements for rotating electrical machines	EN 60034-1
Electrical apparatus for potentially explosive atmospheres – General requirements	EN 50014
Electrical apparatus for use in the presence of combustible dust Part 1-1: Electrical apparatus protected by enclosures – Construction and testing	EN 50281-1-1
Electrical apparatus for use in the presence of combustible dust Part 1-2: Electrical apparatus protected by enclosures – Selection, installation and maintenance	EN 50281-1-2
Terminal markings and direction of rotation of rotating machines	EN 60034-8
Methods of cooling for electrical machines	EN 60034-6
Dimensions and output ratings for rotating electrical machines	EN 50347
Classification of degree of protection provided by enclosures for rotating machines	EN 60034-5
Noise limits	EN 60034-9
Classification of type of construction and mounting arrangements	EN 60034-7
Vibration level of electrical machines	EN 60034-14



### 3.2.4 PRODUCT IDENTIFICATION

The name plate shown here under is fitted on the electric motor. The name plate carries the necessary information for the correct use of the motor.

<b>BONFIGLIOLI RIDUTTORI</b>					 <b>0123</b>	
LIPPO di CALDERARA DI RENO (BO)-ITALY						
3~Mot 1		2 EX5 04 08 29103 006				
Cod. 3			No 4			
<input type="radio"/>	CL.F	-S 5	-IMB 6	-Kg 7	<input type="radio"/>	
V	Hz	kW	A	min-1	cosφ	IP
8	9	10	11	12	13	14
II 2D T125 °C IP65 X 15						

- 1) Type of motor
- 2) n° of the ATEX certificate
- 3) Product code number and production batch
- 4) Year of production and serial number
- 5) Type of duty
- 6) Mounting (barring motors series M)
- 7) Weight of motor
- 8) Rated voltage and relevant wiring
- 9) Rated frequency
- 10) kW rating
- 11) Rated current
- 12) Rated speed
- 13) Power factor
- 14) Degree of protection
- 15) Specific ATEX marking



CE marking certifying the conformity of the product to the applicable European Directives. The number listed underneath identifies the nominated authority TÜV Produkt Service GmbH.



Marking designating the applicable explosion protection.

**II 2D** Group II, category 2, for potentially explosive dusty atmosphere.

**T 125 °C** Maximum surface temperature 125 °C.

**IP65** Degree of protection for the enclosure.

### 3.2.5 TOLERANCES

The following tolerances are permitted according to CEI EN 60034-1:

- 0.15x(1 - η) P ≤ 50kW	Efficiency
-(1 - cosφ) / 6 [min 0.02 max 0.07]	Power factor
±20% (*)	Slip
+20%	Locked-rotor current
-15% ... +25%	Locked-rotor torque
-10%	Breakdown torque

(\*) ± 30% for motors with Pn < 1kW

### 3.3 MECHANICAL FEATURES

#### 3.3.1 MOTOR MOUNTING

IEC-normalised BN motors are available in the design versions indicated in table (A30) as per Standards CEI EN 60034-14.

Mounting versions are:

**IM B5** (basic)

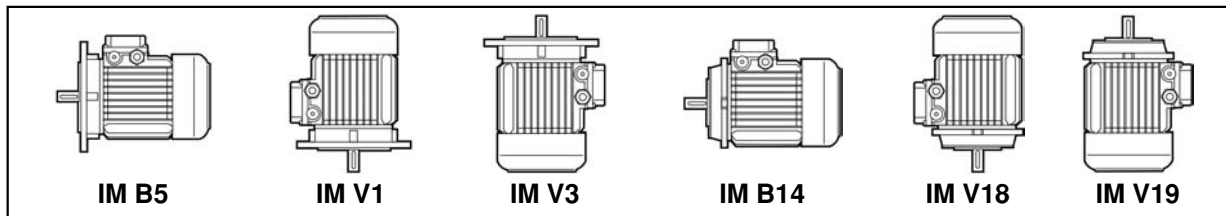
IM V1, IM V3 (derived)

**IM B14** (basic)


IM V18, IMV19 (derived)

IM B5 design motors can be installed in positions IM V1 and IM V3; IM B14 design motors can be installed in positions IM V18 and IM V19. In such cases, the basic design IM B5 or IM B14 is indicated on the motor name plate.

In design versions with a vertically located motor and shaft downwards, it is recommended to request the drip cover (always necessary for brake motors). This facility, included in the option list should be specified when ordering as it does not come as a standard device.



Flanged motors can be supplied with a reduced mounting interface, as shown in chart below.




				
	BN 71	BN 80	BN 90	BN 100
	D x E - Ø			
<b>B5R</b> <sup>(1)</sup>	11 x 23 - Ø 140	14 x 30 - Ø 160	19 x 40 - Ø 200	24 x 50 - Ø 200
<b>B14R</b> <sup>(2)</sup>	11 x 23 - Ø 90	14 x 30 - Ø 105	19 x 40 - Ø 120	24 x 50 - Ø 140

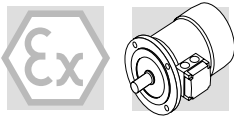
(1) flange con through holes

(2) flange with threaded holes

#### 3.3.2 DEGREE OF PROTECTION

In their execution Ex II 2D 125 °C BN and M motors feature, as standard, the IP65 degree of protection. In addition to the degree of protection specified when ordering, motors to be installed outdoors require protection against direct sunlight and also – when they are to be installed vertically down – a drip cover to prevent the ingress of water and solid particles (option **RC**).

		IP65	IP55
BN - Ex II 2D 125°C	M - Ex II 2D 125°C	default	



### 3.3.3 COOLING

The motors are externally ventilated (IC 411 to CEI EN 60034-6) and are equipped with a plastic fan working in both directions.

The installation must ensure a minimum clearance of 50 mm between fan cowl and the nearest wall, in order to provide for an unobstructed air flow and permitting removal of the motor, should the circumstance be required.

### 3.3.4 DIRECTION OF ROTATION

Motors may operate in both directions of rotation. When the terminals U1, V1, W1 are connected to the line phases L1, L2, L3, the motor will run in a clockwise direction as viewed from the coupling end. Counter clockwise rotation is obtained by swapping two phases.

### 3.3.5 NOISE LEVEL

Noise levels measured using the method specified by standard ISO 1680 are within the maximum limits required by standards CEI EN 60034-9.

### 3.3.6 VIBRATIONS AND BALANCING

Rotor shafts are balanced with half key fitted and fall within the vibration class N, as per Standard CEI EN 60034-14.

If a further reduced noise level is required improved balancing can be optionally requested (class R). Table below shows the value for the vibration velocity for standard (N) and improved (R) balancing.

Vibration class	Angular velocity $n$ [ $\text{min}^{-1}$ ]	Limits of the vibration velocity [mm/s] <b>BN 63...BN 100</b> <b>M05...M3</b>
<b>N</b>	$600 \leq n \leq 3600$	1.8
<b>R</b>	$600 \leq n \leq 1800$	0.71

Values refer to measures with freely suspended motor in unloaded conditions.

### 3.3.7 TERMINAL BOX



Terminal board features 6 studs for eyelet terminal connection. A ground terminal is supplied for earthing or equipotential bonding of the connection facilities. A second terminal for earthing or bonding of the protective conductor is fitted externally to the motor (section of conductor  $\geq 4 \text{ mm}^2$ ). Number and type of terminals are shown in the following table.

Wiring instructions are provided either in the box or in the user manual.

		No. of terminals	Terminals threads	Wire cross section area [ $\text{mm}^2$ ]
<b>BN 63...BN 71</b>	<b>M05, M1</b>	6	M4	2.5
<b>BN 80, BN 90</b>	<b>M2</b>	6	M4	2.5
<b>BN 100</b>	<b>M3</b>	6	M5	6

### 3.3.8 CABLE ENTRY

The holes used to bring cables to terminal boxes use metric threads in accordance with standard EN 50262 as indicated in the table here after.

		Cable entry
<b>BN 63</b>	<b>M05</b>	2 x M20 x 1.5
<b>BN 71</b>	<b>M1</b>	2 x M25 x 1.5
<b>BN 80, BN 90</b>	<b>M2</b>	2 x M25 x 1.5
<b>BN 100</b>	<b>M3</b>	2 x M32 x 1.5
		2 x M25 x 1.5



As standard, motors are supplied without cable glands and with cable entries closed by blank plugs compliant with Norm EN 50014. On installing the motors ATEX-compliant cable glands must be used. These must feature the same degree of protection of the motor, or greater.

### 3.3.9 BEARINGS

Life lubricated preloaded radial ball bearings are used, types are shown in the chart here under. L10h lifetime of bearings, calculated according to Norm ISO 281, is.

- **serie BN:** in excess of 40000 hours in the absence of loads applying radially on the shaft
- **serie M:** in excess of 5000 hours, based on the maximum loading generated by the gearing when matched to the correspondent gear unit (refer to sales catalogues of BONFIGLIOLI gearmotors).

**DE** = drive end  
**NDE** = non drive end

	DE	NDE		DE	NDE
<b>M05</b>	6004 2Z C3	6201 2RS C3	<b>BN 63</b>	6201 2RZ C3	6201 2RS C3
<b>M1</b>	6004 2Z C3	6202 2RS C3	<b>BN 71</b>	6202 2RZ C3	6202 2RS C3
<b>M2</b>	6007 2Z C3	6204 2RS C3	<b>BN 80</b>	6204 2RZ C3	6204 2RS C3
<b>M3</b>	6207 2Z C3	6206 2RS C3	<b>BN 90</b>	6205 2RZ C3	6205 2RS C3
			<b>BN 100</b>	6206 2RZ C3	6206 2RS C3

## 3.4 ELECTRICAL CHARACTERISTICS

### 3.4.1 VOLTAGE / FREQUENCY

Motors are designed for direct mains supply and, in their standard execution, to be connected 230V  $\Delta$  / 400V Y, 50Hz with a  $\pm 10\%$  tolerance applying to voltage. In addition to nominal voltage-frequency values the name plate also shows voltage ranges the motor can operate under:

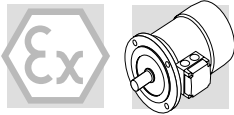
220 - 240V  $\Delta$

380 - 415V Y / 50 Hz.

As per Norms CEI EN 60034-1 on above voltage values the  $\pm 5\%$  tolerance applies.

Other executions with max. input voltage 600V may be available on request.





### 3.4.2 ISULATION CLASS

#### CLF

Bonfiglioli motors use class F insulating materials (enamelled wire, insulators, impregnation resins) as compare to the standard motor.

#### CLH

Motors manufactured in insulation class H are available at request.

In standard motors, stator windings over temperature normally stays below the 80 K limit corresponding to class B over temperature.

A careful selection of insulating components makes the motors compatible with tropical climates and normal vibration.

For applications involving the presence of aggressive chemicals or high humidity, contact Bonfiglioli Engineering for assistance with product selection.

### 3.4.3 TYPE OF DUTY

Motors described in this catalogue are rated for continuous duty S1, with mains supply and operating conditions as specified by the Norm EN 60034-1.

## 3.5 MODIFICATIONS

### 3.5.1 VIBRATIONS AND BALANCING

Motors are dynamically balanced with a half key and fall within vibration class **N** in accordance with standard CEI EN 60034-14.

#### RV

Where low noise is a priority requirement, the option **RV** ensures reduced vibration in accordance with vibration class **R**.

The table below reports effective velocity of vibration for normal (N) and R grade balancing.

Vibration class	Synchronous speed	Limits of the vibration velocity (mm/s)	
		63 < H ≤ 132	132 < H ≤ 200
<b>N</b>	600 < n < 3600	1.8	2.8
<b>R</b>	600 < n < 1800	0.71	1.12
	1800 < n < 3600	1.12	1.8



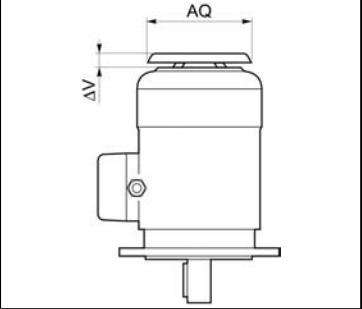
Values are obtained from measurements on freely suspended motor during no-load operation; tolerance ± 10%.

### 3.5.2 DRIP COVER

#### RC

The rain canopy protects the motor from dripping and avoids the ingress of solid matter. It is recommended when motor is installed in a vertical position with the shaft pointing downwards. The rain canopy is not compatible with variants PS, EN1, EN2, EN3 and will not fit motors equipped with a BA brake.

Relevant dimensions are indicated in the table.

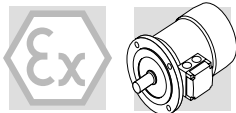
		AQ	$\Delta V$	
BN 63	M05	118	24	
BN 71	M1	134	27	
BN 80	M2	134	25	
BN 90	-	168	30	
BN 100	M3	168	28	

### 3.5.3 SECOND SHAFT EXTENSION

#### PS



Motors carrying this modification cannot be fitted with the drip cover (option RC).

As a consequence, the IM V1 vertical mounting (shaft pointing downwards) is not permitted for motors featuring the second shaft extension.





### 3.6 MOTOR RATING CHARTS

#### 3.6.1 BN - Ex II 2D 125°C (1500 min<sup>-1</sup>)

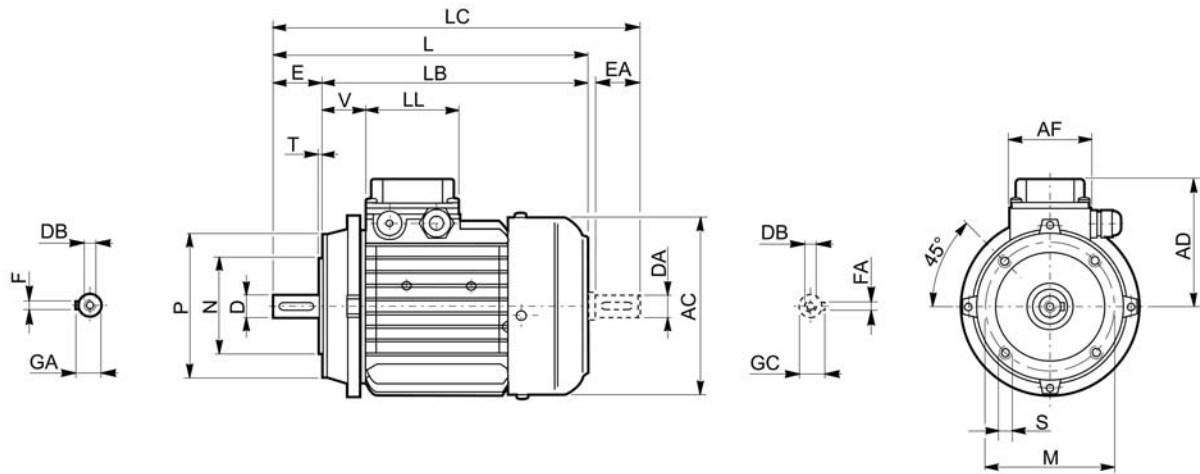
Pn kW		n min <sup>-1</sup>	Mn Nm	η %	cosφ	In A (400V)	Is/In	Ms/Mn	Ma/Mn	Jm x10 <sup>-4</sup> kgm <sup>2</sup>	IMB5 
0.12	<b>BN63A 4</b>	1310	0.88	51	0.68	0.5	2.6	1.9	1.8	2	3.5
0.18	<b>BN63B 4</b>	1320	1.3	53	0.68	0.72	2.6	2.2	2	2.3	3.9
0.25	<b>BN63C 4</b>	1320	1.81	60	0.69	0.87	2.7	2.1	1.9	3.3	5.1
0.25	<b>BN71A 4</b>	1375	1.74	62	0.77	0.76	3.3	1.9	1.7	5.8	5.1
0.37	<b>BN71B 4</b>	1370	2.6	65	0.77	1.07	3.7	2	1.9	6.9	5.9
0.55	<b>BN71C 4</b>	1380	3.8	69	0.74	1.55	4.1	2.3	2.3	9.1	7.3
0.55	<b>BN80A 4</b>	1390	3.8	72	0.77	1.43	4.1	2.3	2	15	8.2
0.75	<b>BN80B 4</b>	1400	5.1	75	0.78	1.85	4.9	2.7	2.5	20	9.9
1.1	<b>BN80C 4</b>	1400	7.5	75	0.79	2.68	5.1	2.8	2.5	25	11.3
1.1	<b>BN90S 4</b>	1400	7.5	73	0.77	2.82	4.6	2.6	2.2	21	12.2
1.5	<b>BN90LA 4</b>	1410	10.2	77	0.77	3.7	5.3	2.8	2.4	28	13.6
1.85	<b>BN90LB 4</b>	1400	12.6	77	0.78	4.4	5.2	2.8	2.6	30	15.1
2.2	<b>BN100LA 4</b>	1410	14.9	78	0.76	5.4	4.5	2.2	2	40	18.3
3	<b>BN100LB 4</b>	1410	20	80	0.78	6.9	5	2.3	2.2	54	22

#### 3.6.2 M - Ex II 2D 125°C (1500 min<sup>-1</sup>)

Pn kW		n min <sup>-1</sup>	Mn Nm	η %	cosφ	In A (400V)	Is/In	Ms/Mn	Ma/Mn	Jm x10 <sup>-4</sup> kgm <sup>2</sup>	IMB5 
0.12	<b>M05A 4</b>	1310	0.88	51	0.68	0.5	2.6	1.9	1.8	2	3.2
0.18	<b>M05B 4</b>	1320	1.3	53	0.68	0.72	2.6	2.2	2	2.3	3.6
0.25	<b>M05C 4</b>	1320	1.81	60	0.69	0.87	2.7	2.1	1.9	3.3	4.8
0.37	<b>M1SD 4</b>	1370	2.6	65	0.77	1.07	3.7	2	1.9	6.9	5.5
0.55	<b>M1LA 4</b>	1380	3.8	69	0.74	1.55	4.1	2.3	2.3	9.1	6.9
0.75	<b>M2SA 4</b>	1400	5.1	75	0.78	1.85	4.9	2.7	2.5	20	9.2
1.1	<b>M2SB 4</b>	1400	7.5	75	0.79	2.68	5.1	2.8	2.5	25	10.6
1.5	<b>M3SA 4</b>	1410	10.2	78	0.77	3.6	4.6	2.1	2.1	34	15.5
2.2	<b>M3LA 4</b>	1410	14.9	78	0.76	5.4	4.5	2.2	2	40	17
3	<b>M3LB 4</b>	1410	20	80	0.78	6.9	5	2.3	2.2	54	21

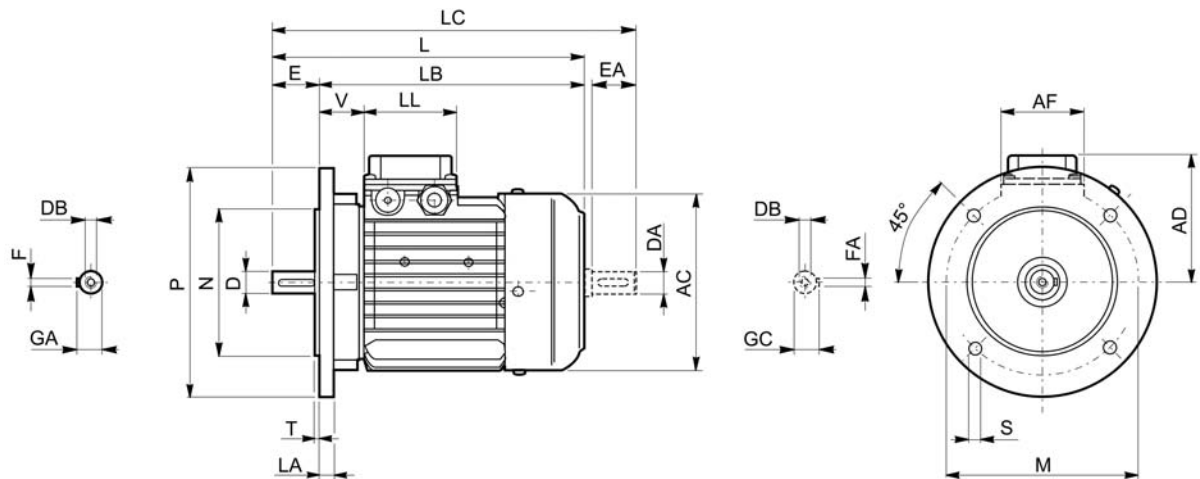
### 3.7 MOTORS DIMENSIONS

#### 3.7.1 BN - IMB14

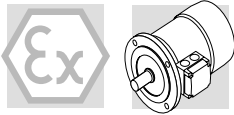


	Shaft					Flange					Motor							
	D DA	E EA	DB	GA GC	F FA	M	N	P	S	T	AC	L	LB	LC	AD	AF	LL	V
<b>BN63_2D</b>	11	23	M4	12.5	4	75	60	90	M5	2.5	121	215	192	240	95	74	80	26
<b>BN71_2D</b>	14	30	M5	16	5	85	70	105	M6	2.5	138	254	224	286	108	74	80	37
<b>BN80_2D</b>	19	40	M6	21.5	6	100	80	120	M6	3	156	276	236	318	119	74	80	38
<b>BN90_2D</b>	24	50	M8	27	8	115	95	140	M8	3	176	326	276	378	133	98	98	44
<b>BN100_2D</b>	28	60	M10	31	8	130	110	160	M8	3.5	195	370	310	472	142	98	98	50

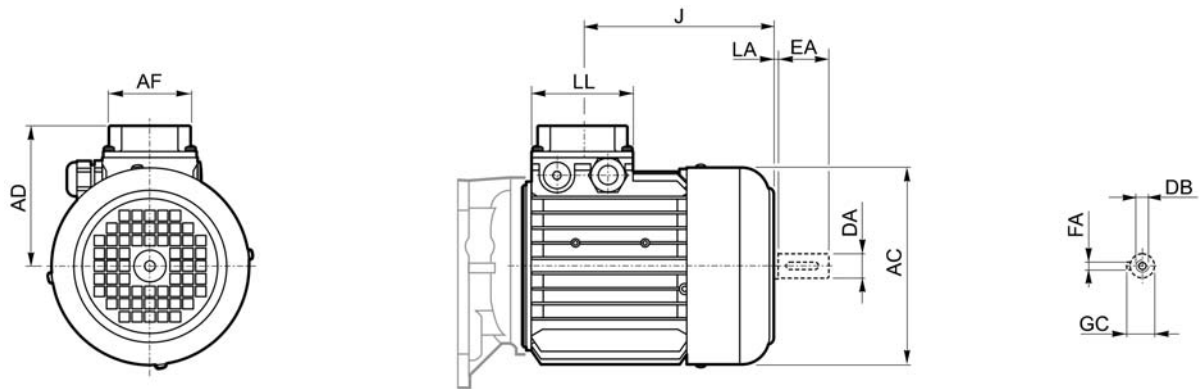
#### 3.7.2 BN - IMB5



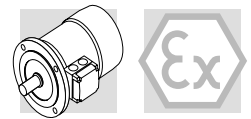
	Shaft					Flange						Motor							
	D DA	E EA	DB	GA GC	F FA	M	N	P	S	T	LA	AC	L	LB	LC	AD	AF	LL	V
<b>BN63_2D</b>	11	23	M4	12.5	4	115	95	140	9.5	3	10	121	207	184	240	95	74	80	26
<b>BN71_2D</b>	14	30	M5	16	5	130	110	160	9.5	3	10	138	249	219	286	108	74	80	37
<b>BN80_2D</b>	19	40	M6	21.5	6	165	130	200	11.5	3.5	11.5	156	274	234	318	119	74	80	38
<b>BN90_2D</b>	24	50	M8	27	8	165	130	200	11.5	3.5	11.5	176	326	276	378	133	98	98	44
<b>BN100_2D</b>	28	60	M10	31	8	215	180	250	14	4	14	195	367	307	432	142	98	98	50



### 3.7.3 M



	AC	AD	AF	LL	J	DA	EA	LA	DB	GC	FA
<b>M05_2D</b>	121	95	74	80	117	11	23	3	M4	12.5	4
<b>M1S_2D</b>	138	108	74	80	118	14	30	2	M5	16	5
<b>M1L_2D</b>	138	108	74	80	142	14	30	2	M5	16	5
<b>M2S_2D</b>	156	119	74	80	152	19	40	3	M6	21.5	6
<b>M3S_2D</b>	195	142	98	98	176.5	28	60	3	M10	31	8
<b>M3L_2D</b>	195	142	98	98	208.5	28	60	3	M10	31	8



### 3.8 DECLARATION OF CONFORMITY

**BONFIGLIOLI RIDUTTORI S.p.A.**

Via Giovanni XXIII, 7/a  
40012 Lippo di Calderara di Reno  
Bologna (Italy)  
Tel. +39 051 6473111  
Fax +39 051 6473126  
bonfiglioli@bonfiglioli.com  
www.bonfiglioli.com  
Company Certified UNI EN ISO 9001:2000



**CERTIFICATE OF COMPLIANCE** (according to EC Directive 94/9/CE)

**BONFIGLIOLI RIDUTTORI S.p.A.**

declares under its own responsibility that the 3-phase electric motors:

- **BN** series, sizes 63 - 100 (4 pole)

- **M** series, sizes M05 - M3 (4 pole)

Group **II**, category **2D**, maximum surface temperature **T 125°C** (TÜV PRODUCT SERVICE 0123 -N° EX5 04 08 29103 006) to which this declaration refers, are in conformity with the requirements of the following Directive:

**94/9/EC OF THE EUROPEAN PARLIAMENT AND THE COUNCIL of 23 March 1994**

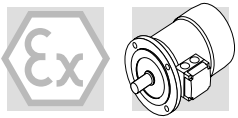
Conformity with the provisions of this Directive is proven by complete compliance to the following Standards:

**EN 60034-1, EN 50281-1-1, EN 50014**

**BONFIGLIOLI RIDUTTORI** filed the documents according to 94/9/EC, with the following notified body:  
TÜV PRODUCT SERVICE GmbH- Identification number 0123

Lippo di Calderara di Reno, 27/11/2003  
Place and date

Ing. Enzo Cognigni  
R&D Manager

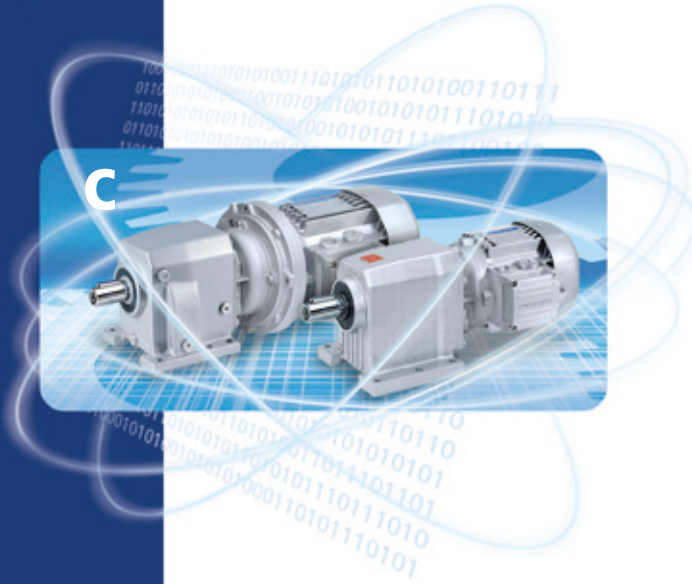


INDEX OF REVISIONS (R)	R3
Description	
- Updated chapter 2.9 (motor adapter limitations for C 61 2, i= 6.7_7.5)	

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