

# 553 FLEXTOP

Modular Belt

Movex

www.movexii.com





### **Movement options**

553 FlexTop guarantees 360° freedom of movement.



# Optimized system flexibility

553 FlexTop is based on your needs.



# High spheres resistance

and high movement precision.



### Superior Durability

and high working load guaranteed.



#### **User-friendliness**

Easy installation and interchangeability.



# Quick maintenance

and reduced downtimes.

# The best choice for material handling applications!

The new **Movex**® **553 FlexTop** modular belt with self-locking spheres is specifically designed for high-precision material handling, suitable for several applications like logistic centers, packaging stations (food and beverage) and corrugated industries, easily to be integrated into existing systems.

The 360° movement possibility makes the belt suitable for diverting, rotating, accumulating and accelerating applications and minimize required maintenance and downtimes.

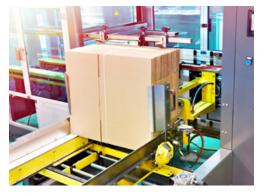
The small pitch between the spheres (diameter 12,7 mm and pitch 25,4 mm) allows every type of product transfer and is ideal for small and light packages, unlike traditional roller conveyors.

The complete closed sliding belt surface is the perfect solution to carry carton boxes, crates, cans and bottles shrink-wrap packaging and any kind of polybag with Top-Accuracy package control.













# Description and Features



### High strength

Perfect product control

Self cleaning

Great versatility

Long durability

Reduced downtimes

Design and features of 553 FlexTop make it ideal for the transport of several type of products (e.g. polybags, shrink-wrap packaging).

The small pitch between the **spheres** allows for a great product-control.

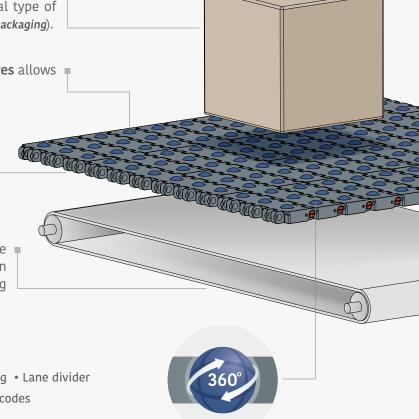
A complete closed sliding surface, in combination with self-locking spheres, makes the belt design flexible and robust.

Flextop belt controls the direction and the speed of the spheres, making



### **Application areas**

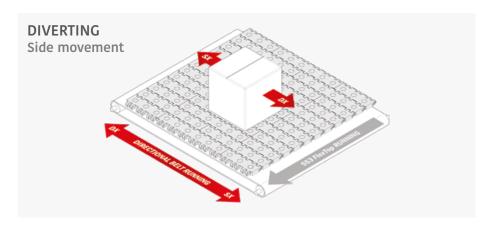
AUTOMATIC STORAGE SYSTEM • Distribution system • Sorting • Lane divider **PRODUCT POSITIONING** • Labelling • Printing • Reading Barcodes **PRODUCT ORIENTATION** • Casing machines • Palletizers **REJECT STATION** • Inspection equipment • Measuring devices



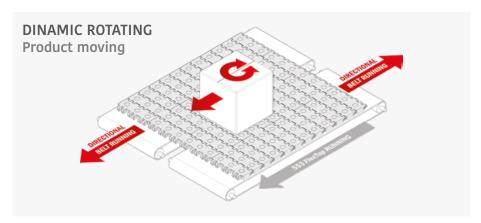




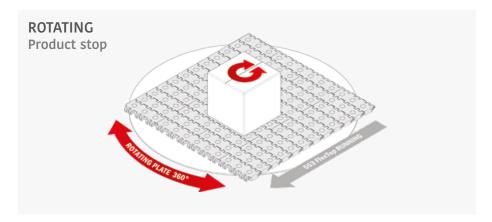
# Product capabilities



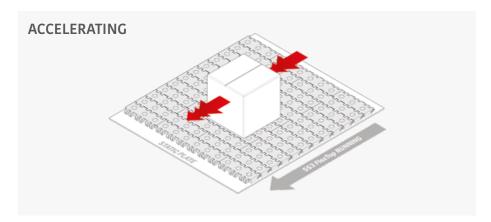
By using a directional belt underneath the Flextop belt, running square to the travel direction, the product can be transferred left and right.



By using two auxiliary belts underneath the Flextop belt, running at opposite direction, the product will start rotating. With this option the Flextop belt can keep running.



By using a rotating plate underneath the Flextop belt, sphere can rotate by 360°. This option can be used with product stopped or running on the belt, to easily positioning the product.



By using a static plate underneath the Flextop belt, spheres will start rotating independently, so the speed of the product will result <u>double</u> than the speed of the belt itself.

#### **ACCUMULATING**

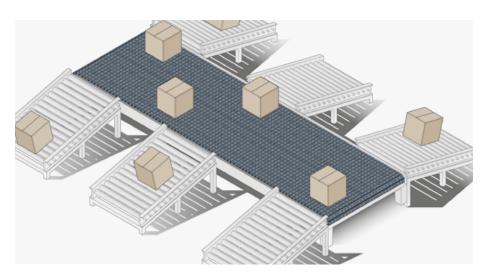
By leaving the spheres free to move, the Flextop belt is ideal for accumulation systems, reducing the friction of the product and the energy consumption of the line.

This system can be easily integrated with any of the above combination.



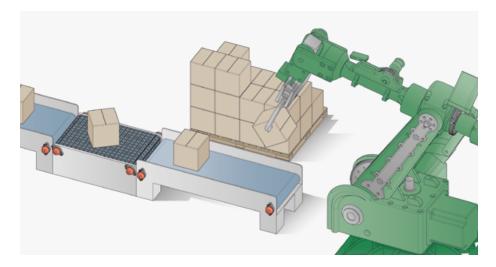
# Application example





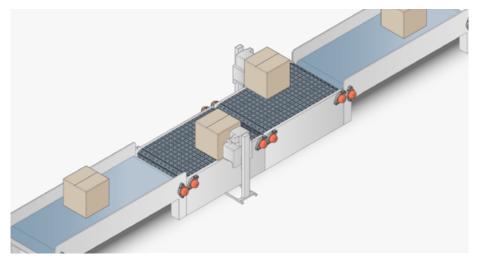
#### **AUTOMATIC STORAGE SYSTEM**

• Distribuition system • Sorting • Lane divider



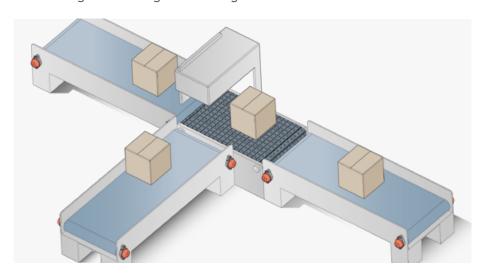
#### **PRODUCT ORIENTATION**

• Casing machines • Palletizers



#### PRODUCT POSITIONING

• Labelling • Printing • Reading Barcodes



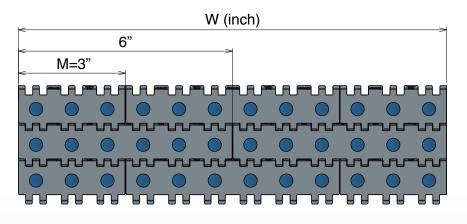
#### **REJECT STATION**

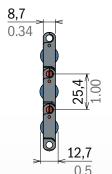
• Inspection equipment • Measuring devices





# Product order code





Belt pitch: 25,4 mm (1.00")

Thickness: 8,7 mm (0.34")

Increments: 76,2 mm (3.00")

Back flex radius: 25 mm (0.98")

Belt material: Low friction Acetal (Grey)

Sphere material: High-tech Polyamide (Blue)

Pin material: PBT (White)

Supplied coil lenght: Width ≤ 30": 1.524 m (60 pitches) - Width > 30": 1.016 m (40 pitches) | On request wider belts are available with 3" increments.

#### Version A - Standard

Series	Material	Width	Version	Sei	ies	Material	Width	Version	Seri	es	Material	Width	Version
5530	27	0003	Α	55	30	27	0042	Α	553	30	27	0081	Α
5530	27	0006	Α	55	30	27	0045	Α	553	80	27	0084	Α
5530	27	0009	Α	55	30	27	0048	Α	553	30	27	0087	Α
5530	27	0012	Α	55	30	27	0051	Α	553	30	27	0090	Α
5530	27	0015	Α	55	30	27	0054	Α	553	30	27	0093	Α
5530	27	0018	Α	55	30	27	0057	Α	553	30	27	0096	Α
5530	27	0021	Α	55	30	27	0060	Α	553	30	27	0099	Α
5530	27	0024	Α	55	30	27	0063	Α	553	30	27	0102	Α
5530	27	0027	Α	55	30	27	0066	Α	553	30	27	0105	Α
5530	27	0030	Α	55	30	27	0069	Α	553	30	27	0108	Α
5530	27	0033	Α	55	30	27	0072	Α	553	30	27	0111	Α
5530	27	0036	Α	55	30	27	0075	Α	553	30	27	0114	Α
5530	27	0039	Α	55	30	27	0078	Α	553	30	27	0117	Α

Continue >>

Continue >>

#### Material

#### LFG - Code 27 **Low friction Acetal**

Max working load: 27500 N/m (1850 lbs/ft) Weight: 10 Kg/m<sup>2</sup> (2.04 lbs/ft<sup>2</sup>) Temp. range dry: -40÷80 °C (-40÷176°F) Temp. range wet: -0÷65 °C (+32÷149°F) Pin material: PBT white

Belt available also in RAL 5005 (Blue)

#### Sphere material

# High-tech Polyamide

Max working load: 15 N (3.37" lbs) 12,7 mm (0.50") Sphere Diameter:



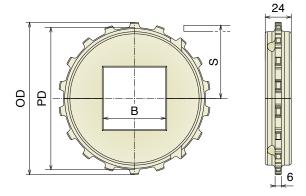
# Sprockets available





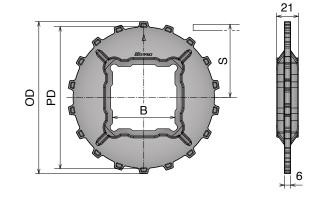


Drive split sprockets
Machined and molded



Art-Nr.	Z-	Bore (mm-in)	PD (mm-in)	OD (mm-in)	S (mm-in)	
166108	12	40x40 1.57x1.57	98,1 3.86	97,6 3.84	44,5 1.75	
166208	15	40x40 1.57x1.57	122,2 4.81	121,9 4.80	56,5 2.22	
166210		60x60 2.36x2.36				
166308	18	40x40 1.57x1.57	146,3 5.76	146,0 5.75	68,5 2.70	
166310		60x60 2.36x2.36				
166311		65x65 2.56x2.56				

.1. Material: Polyamide Screws: Stainless steel Nuts: Zinc plated steel



Art-Nr.	Z-	Bore (mm-in)	PD (mm-in)	OD (mm-in)	S (mm-in)	
166511	18	40x40 1.57x1.57	146,3 5.76	146,0 5.75	68,5 2.70	
166510	18	60x60 2.36x2.36				

.t. Material: Reinforced polyamide





### Movex around the world

Movex GmbH P +49-6204-9375-0

Movex UK Ltd.

P +44-77-20678442

Movex Brasil Ltda P +55-15-3141-2550

Movex Nederland

P +31-630-994850

Movex France

P +39-335-8085980

Movex USA Inc.

P +1-919-274-5477

Movex AG India

P +91-120-4159660-62

Movex SA de CV

P +52-1-331845818

Movex Russia

P +7 (495) 925-88-56

Movex Ukraine

P +380-667507756

Movex S.p.A.

Headquarter

Viale Industria, 22 - 24060 Castelli Calepio (BG) Italy

Logistics center

Via Repubblica, 25 - 24060 Castelli Calepio (BG) Italy

